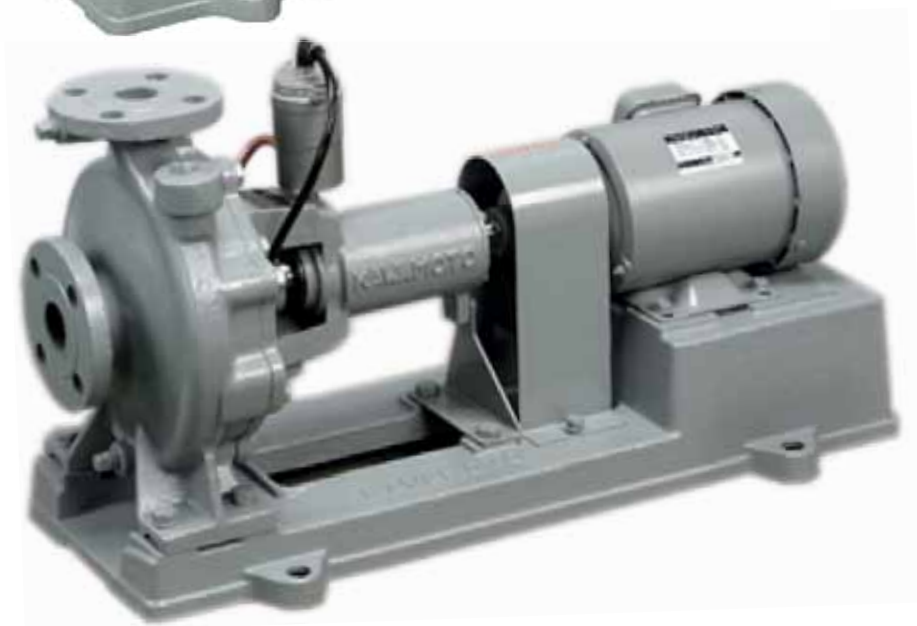


GE-4M

KAWAMOTO END SUCTION CENTRIFUGAL PUMP
4 POLES / 50 Hz
SUCTION SIZE 40 ~ 150 MM



APPLICATIONS AND FEATURES

■ APPLICATIONS

- Cold and hot water circulation
- Cooling water for building and factory equipment
- Agriculture
- Industry
- Other general water supply
(Please inquire in case drinking water application)

■ FEATURES

- Easy maintenance and inspection due to back pull out construction.
- Long life mechanical seal is adopted for shaft sealing.
- Simple end suction top centerline discharge position enable steady installation with high discharge pipe loading.
- Wide application for various usages.
- Less vibration and quiet operation sound because of 4 pole motor revolution.
- In accordance with Japanese industrial standard (JIS B8313).

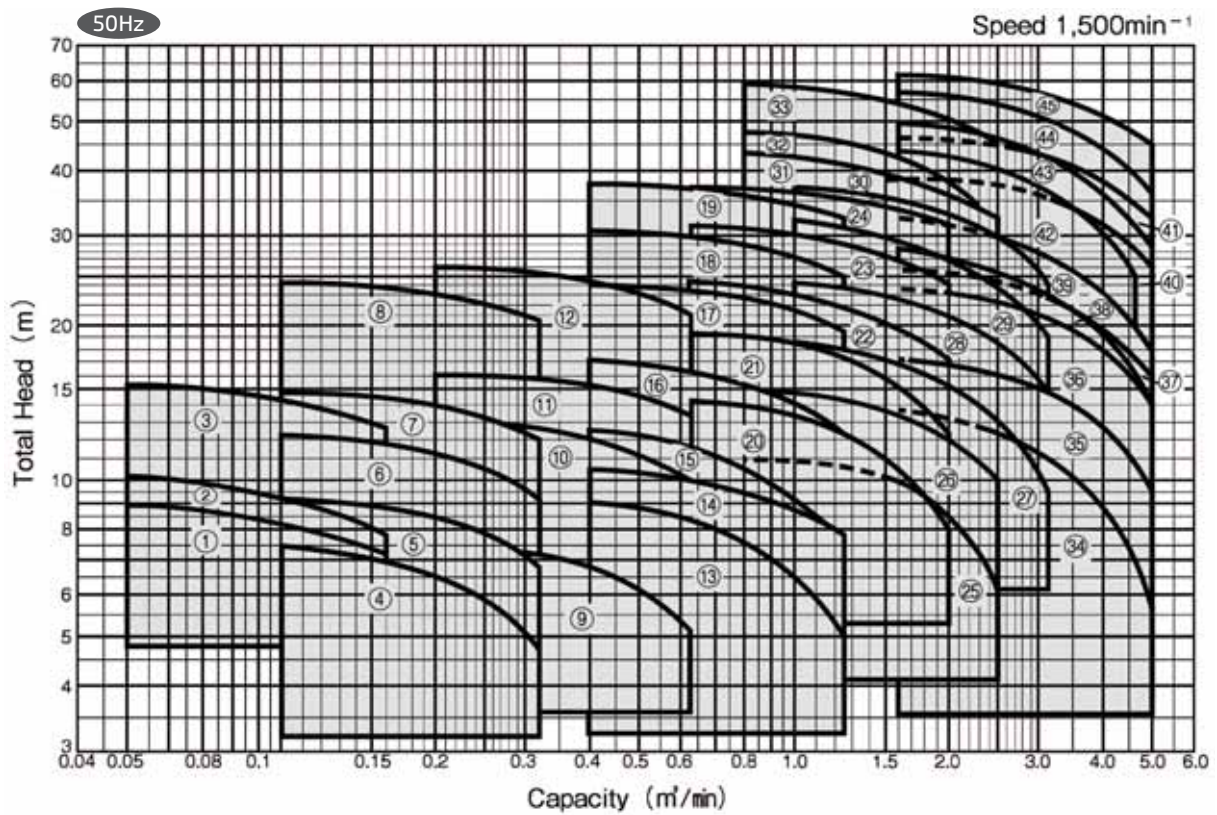
STANDARD SPECIFICATIONS

| Description | | Model : GE-4M |
|----------------------|---------------------|--|
| Liquid | Name | Clean water |
| | Temperature | 0 ~ 90 °C |
| Max Working Pressure | | 10 bar |
| Synchronous Speed | | 1500 min ⁻¹ |
| Installation | | TEFC outdoor use (Motor IP55, Class F) |
| Material | Casing | Cast iron (FC200) |
| | Impeller | Cast iron (FC200), Bronze (CAC406) or Stainless cast iron (SCS13) |
| | Shaft | Stainless steel (SUS403) |
| Construction | Impeller | Closed |
| | Shaft Seal | Mechanical seal (SIC × Carbon × FKM) |
| | | Gland packing (PTFE-non asbestos) |
| | Sealing | None |
| Bearing | Sealed ball bearing | |
| Flange | | JIS 10K |
| Baseplate | | Cast iron (FC150) |

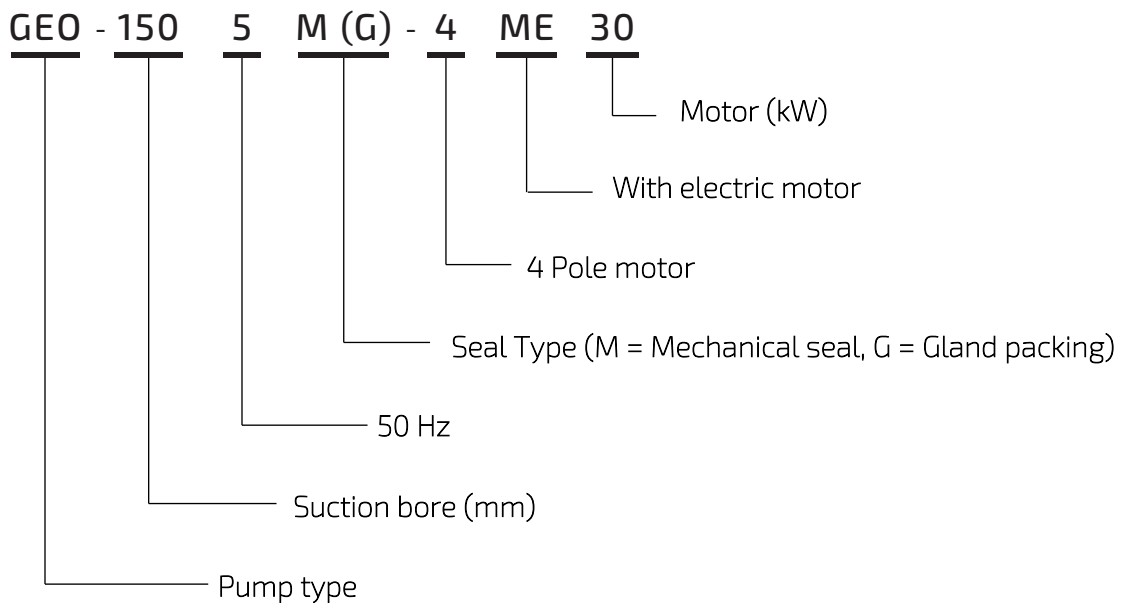
OPTIONAL SPECIFICATIONS

| Description | | Model : GE-4M |
|-------------------------|-------------|--|
| Liquid | Name | Non freeze liquid |
| | Temperature | -15~40 °C or -5~40 °C |
| Material | Casing | Cast iron + Nylon coating |
| | Impeller | SCS14 (SUS316) or SCS13 (SUS304) 40×32 : 0.4~0.75kw 50×40 : 0.4~2.2kw 65×50 : 0.75~3.7kw 80×65 : 1.5~11kw 100×80 : 3.7~15kw 125×100 : 3.7~15kw 150×125 : 7.5~30kw |
| | | Shaft |
| Construction | Impeller | Closed |
| | Shaft Seal | Mechanical seal (SIC × SIC × H-NBR) |
| | Sealing | Quenching |
| | Bearing | Sealed ball bearing |
| Flange | | JIS 10K |
| Baseplate | | Channel baseplate for European motor bland |
| Anti-corrosion Painting | | Urethane resin coating + non touch seal bearing structure |
| | | Epoxy resin coating |

PERFORMANCE CHART



MODEL CODE



SPECIFICATION TABLE

| No. | Model | Motor (kW) | Performance | | | | Back Pressure Mpa {kgf/cm ² } |
|-----|-----------------------|------------|--------------------------------|----------|--------------------------------|----------|--|
| | | | Capacity (m ³ /min) | Head (m) | Capacity (m ³ /min) | Head (m) | |
| 1 | GEJ-40×325M(G)-4MN0.4 | 0.4 | 0.05 | 9 | 0.16 | 7.2 | 0.88 {9.0} |
| 2 | GEK-40×325M(G)-4MN0.4 | 0.4 | 0.05 | 10.2 | 0.16 | 7.8 | 0.86 {8.8} |
| 3 | GEK405M(G)4ME0.75 | 0.75 | 0.05 | 15.2 | 0.16 | 12.5 | 0.81 {8.3} |
| 4 | GEJ-50×405M(G)-4MN0.4 | 0.4 | 0.1 | 7.5 | 0.32 | 4.8 | 0.89 {9.1} |
| 5 | GEJ505M(G)4ME0.75 | 0.75 | 0.1 | 9.2 | 0.32 | 6.8 | 0.88 {9.0} |
| 6 | GEK505M(G)4ME0.75 | 0.75 | 0.1 | 12.2 | 0.32 | 9.2 | 0.85 {8.7} |
| 7 | GEK505M(G)4ME1.5 | 1.5 | 0.1 | 14.8 | 0.32 | 12 | 0.82 {8.4} |
| 8 | GEL505M(G)4ME2.2 | 2.2 | 0.1 | 24.2 | 0.32 | 20.5 | 0.73 {7.4} |
| 9 | GEJ655M(G)4ME0.75 | 0.75 | 0.2 | 8 | 0.63 | 5.2 | 0.89 {9.1} |
| 10 | GEK655M(G)4ME1.5 | 1.5 | 0.2 | 13 | 0.63 | 10 | 0.84 {8.6} |
| 11 | GEK655M(G)4ME2.2 | 2.2 | 0.2 | 16 | 0.63 | 13.2 | 0.8 {8.2} |
| 12 | GEL655M(G)4ME3.7 | 3.7 | 0.2 | 26 | 0.63 | 21 | 0.72 {7.3} |
| 13 | GEJ805M(G)4ME1.5 | 1.5 | 0.4 | 9 | 1.25 | 5 | 0.87 {8.9} |
| 14 | GEJ805M(G)4ME2.2 | 2.2 | 0.4 | 10.5 | 1.25 | 7.8 | 0.86 {8.8} |
| 15 | GEK805M(G)4ME2.2 | 2.2 | 0.4 | 12.5 | 1.25 | 7.5 | 0.84 {8.6} |
| 16 | GEK805M(G)4ME3.7 | 3.7 | 0.4 | 17 | 1.25 | 12.2 | 0.79 {8.1} |
| 17 | GEL805M(G)4ME5.5 | 5.5 | 0.4 | 24.2 | 1.25 | 19.2 | 0.74 {7.5} |
| 18 | GEM805M(G)4ME7.5 | 7.5 | 0.4 | 30.5 | 1.25 | 24.5 | 0.68 {6.9} |
| 19 | GEM805M(G)4ME11 | 11 | 0.4 | 38 | 1.25 | 32 | 0.60 {6.1} |
| 20 | GEK1005M(G)4ME3.7 | 3.7 | 0.63 | 14.2 | 2 | 8 | 0.85 {8.7} |
| 21 | GEL1005M(G)4ME5.5 | 5.5 | 0.63 | 19.2 | 2 | 12.2 | 0.78 {8.0} |
| 22 | GEL1005M(G)4ME7.5 | 7.5 | 0.63 | 24 | 2 | 17 | 0.75 {7.6} |
| 23 | GEM1005M(G)4ME11 | 11 | 0.63 | 31 | 2 | 24 | 0.69 {7.0} |
| 24 | GEM1005M(G)4ME15 | 15 | 0.63 | 37 | 2 | 31 | 0.62 {6.3} |
| 25 | GEK1255M(G)4ME3.7 | 3.7 | 0.8 | 11.8 | 2.5 | 6.2 | 0.84 {8.6} |
| 26 | GEK1255M(G)4ME5.5 | 5.5 | 0.8 | 15 | 2.5 | 10 | 0.81 {8.3} |
| 27 | GEL1255BM(G)4ME7.5 | 7.5 | 1 | 18.5 | 3.1 | 10 | 0.80 {8.2} |
| 28 | GEL1255BM(G)4ME11 | 11 | 1 | 24 | 3.15 | 15.5 | 0.76 {7.7} |
| 29 | GEM1255BM(G)4ME15 | 15 | 1 | 32 | 3.15 | 19.5 | 0.66 {6.7} |
| 30 | GEM1255BM(G)4ME18 | 18.5 | 1 | 37 | 3.15 | 24 | 0.62 {6.3} |
| 31 | GEM1255M(G)4ME18 | 18.5 | 0.8 | 42.5 | 2.5 | 30.8 | 0.55 {5.6} |
| 32 | GEO1255M(G)4ME22 | 22 | 0.8 | 47 | 2.5 | 31.5 | 0.52 {5.3} |
| 33 | GEO1255M(G)4ME30 | 30 | 0.8 | 59 | 2.5 | 45 | 0.41 {4.2} |
| 34 | GEK1505M(G)4ME7.5 | 7.5 | 1.6 | 13.5 | 5 | 4.8 | 0.85 {8.7} |
| 35 | GEK1505M(G)4ME11 | 11 | 1.6 | 17.2 | 5 | 9.5 | 0.82 {8.4} |
| 36 | GEL1505M(G)4ME15 | 15 | 1.6 | 23.5 | 5 | 13.5 | 0.76 {7.8} |
| 37 | GEL1505M(G)4ME18 | 18.5 | 1.6 | 25.2 | 5 | 16 | 0.75 {7.6} |
| 38 | GEM1505M(G)4ME18 | 18.5 | 1.6 | 28 | 5 | 13.5 | 0.69 {7.0} |
| 39 | GEM1505M(G)4ME22 | 22 | 1.6 | 32 | 5 | 17.5 | 0.65 {6.6} |
| 40 | GEM1505M(G)4ME30 | 30 | 1.6 | 39 | 5 | 26 | 0.58 {5.9} |
| 41 | GEM1505M(G)4ME37 | 37 | 1.6 | 45.5 | 5 | 32 | 0.51 {5.2} |
| 42 | GEO1505M(G)4ME30 | 30 | 1.6 | 44.5 | 5 | 25 | 0.54 {5.5} |
| 43 | GEO1505M(G)4ME37 | 37 | 1.6 | 49.5 | 5 | 28 | 0.49 {5.0} |
| 44 | GEO1505M(G)4ME45 | 45 | 1.6 | 56.5 | 5 | 35 | 0.42 {4.3} |
| 45 | GEO1505M(G)4ME55 | 55 | 1.6 | 61 | 5 | 45 | 0.38 {3.9} |

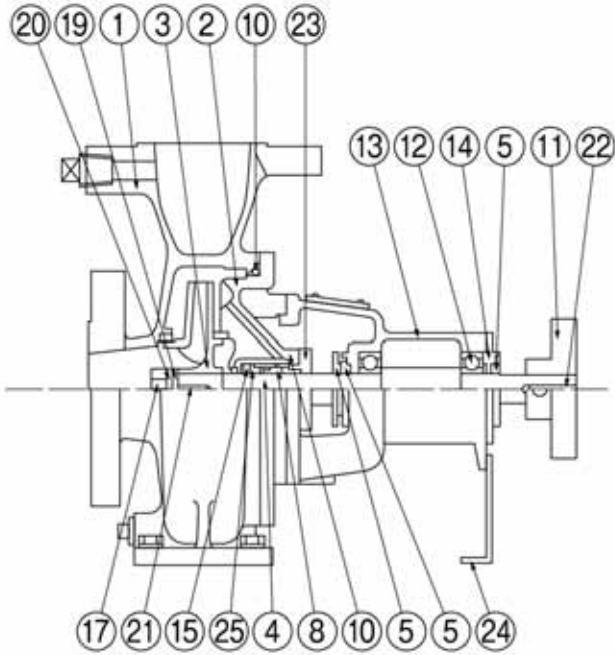
PUMP DATA

| No. | Model | Impeller | Mechanical Seal | Gland Packing | Bearing | | Coupling | Key | Back Pressure Mpa {kgf/cm ² } |
|-----|-----------------------|----------------|-----------------|----------------|---------|--------------|--------------|--------------|--|
| | | | | | Motor | Pump | | | |
| 1 | GEJ-40×325M(G)-4MN0.4 | FC | Ø20 EA560H-20N | Ø20×Ø36×8.5×4 | 6304ZZ | 6304ZZ | Ø63×Ø19×Ø24 | 6×6×32 | 0.88{9.0} |
| 2 | GEK-40×325M(G)-4MN0.4 | | Ø25 EA560H-25N | Ø25×Ø41×8.5×4 | 6305ZZ | 6305ZZ | Ø74×Ø24×Ø14 | 8×7×40 | 0.86{8.8} |
| 3 | GEK405M(G)4ME0.75 | CAC406(BC6) | | | | Ø74×Ø24×Ø19 | 0.81{8.3} | | |
| 4 | GEJ-50×405M(G)-4MN0.4 | FC | Ø20 EA560H-20N | Ø20×Ø36×8.5×4 | 6304ZZ | 6304ZZ | Ø63×Ø19×Ø14 | 6×6×32 | 0.89{9.1} |
| 5 | GEJ505M(G)4ME0.75 | | Ø63×Ø19×Ø19 | 0.88{9.0} | | | | | |
| 6 | GEK505M(G)4ME0.75 | | | | | Ø74×Ø24×Ø19 | 8×7×40 | 0.85{8.7} | |
| 7 | GEK505M(G)4ME1.5 | Ø25 EA560H-25N | Ø25×Ø41×8.5×4 | 6305ZZ | 6305ZZ | Ø74×Ø24×Ø24 | | 0.82{8.4} | |
| 8 | GEL505M(G)4ME2.2 | CAC406(BC6) | | | | Ø112×Ø24×Ø28 | 8×7×40 | 0.73{7.4} | |
| 9 | GEJ655M(G)4ME0.75 | FC | Ø25 EA560H-25N | Ø25×Ø41×8.5×4 | 6305ZZ | 6305ZZ | | Ø74×Ø24×Ø19 | 0.89{9.1} |
| 10 | GEK655M(G)4ME1.5 | | | | | | Ø74×Ø24×Ø24 | 0.84{8.6} | |
| 11 | GEK655M(G)4ME2.2 | | | | | Ø112×Ø24×Ø28 | 8×7×40 | 0.8{8.2} | |
| 12 | GEL655M(G)4ME3.7 | CAC406(BC6) | | | | Ø125×Ø24×Ø28 | | 0.72{7.3} | |
| 13 | GEJ805M(G)4ME1.5 | FC | Ø25 EA560H-25N | Ø25×Ø41×8.5×4 | 6305ZZ | 6305ZZ | Ø74×Ø24×Ø24 | 8×7×40 | 0.87{8.9} |
| 14 | GEJ805M(G)4ME2.2 | | | | | | Ø112×Ø24×Ø28 | | 0.86{8.8} |
| 15 | GEK805M(G)4ME2.2 | | | | | Ø112×Ø24×Ø28 | 8×7×40 | 0.84{8.6} | |
| 16 | GEK805M(G)4ME3.7 | | | | | Ø125×Ø24×Ø28 | | 0.79{8.1} | |
| 17 | GEL805M(G)4ME5.5 | FC | Ø30 EA560H-30N | Ø30×Ø44×8.5×4 | 6307ZZ | 6307ZZ | Ø140×Ø32×Ø38 | 10×8×50 | 0.74{7.5} |
| 18 | GEM805M(G)4ME7.5 | | Ø35 EA560H-35N | Ø35×Ø51×8.5×4 | | | Ø160×Ø32×Ø42 | | 0.68{6.9} |
| 19 | GEM805M(G)4ME11 | | | | | Ø125×Ø32×Ø28 | 10×8×50 | 0.60{6.1} | |
| 20 | GEK1005M(G)4ME3.7 | FC | Ø30 EA560H-30N | Ø30×Ø46×8.5×4 | 6307ZZ | 6307ZZ | | Ø140×Ø32×Ø38 | 0.85{8.7} |
| 21 | GEL1005M(G)4ME5.5 | | Ø35 EA560H-35N | Ø35×Ø51×8.5×4 | | | Ø160×Ø32×Ø42 | 0.78{8.0} | |
| 22 | GEL1005M(G)4ME7.5 | | | | | Ø160×Ø32×Ø42 | 10×8×50 | 0.75{7.6} | |
| 23 | GEM1005M(G)4ME11 | | | | | Ø160×Ø32×Ø42 | | 0.69{7.0} | |
| 24 | GEM1005M(G)4ME15 | | | | | Ø160×Ø32×Ø42 | 0.62{6.3} | | |
| 25 | GEK1255M(G)4ME3.7 | CAC406(BC6) | Ø35 EA560H-35N | Ø35×Ø51×8.5×4 | 6307ZZ | 6307ZZ | Ø125×Ø32×Ø28 | 10×8×50 | 0.84{8.6} |
| 26 | GEK1255M(G)4ME5.5 | | | | | | Ø140×Ø32×Ø38 | | 0.81{8.3} |
| 27 | GEL1255BM(G)4ME7.5 | FC | Ø35 EA560H-35N | Ø35×Ø51×8.5×4 | 6307ZZ | 6307ZZ | Ø160×Ø32×Ø42 | 10×8×50 | 0.80{8.2} |
| 28 | GEL1255BM(G)4ME11 | | | | | | Ø160×Ø32×Ø42 | | 0.76{7.7} |
| 29 | GEM1255BM(G)4ME15 | | | | | Ø160×Ø32×Ø42 | 10×8×50 | 0.66{6.7} | |
| 30 | GEM1255BM(G)4ME18 | | | | | Ø160×Ø32×Ø48 | | 0.62{6.3} | |
| 31 | GEM1255M(G)4ME18 | | | | | Ø160×Ø32×Ø48 | 0.55{5.6} | | |
| 32 | GEO1255M(G)4ME22 | SCS13 | Ø45 EA560H-45N | Ø45×Ø65×10.5×5 | 6310ZZ | 6310ZZ | Ø180×Ø42×Ø55 | 10×8×63 | 0.52{5.3} |
| 33 | GEO1255M(G)4ME30 | | | | | | Ø180×Ø42×Ø55 | | 0.41{4.2} |
| 34 | GEK1505M(G)4ME7.5 | CAC406(BC6) | Ø35 EA560H-35N | Ø35×Ø51×8.5×4 | 6307ZZ | 6307ZZ | Ø140×Ø32×Ø38 | 10×8×50 | 0.85{8.7} |
| 35 | GEK1505M(G)4ME11 | | | | | | Ø160×Ø32×Ø42 | | 0.82{8.4} |
| 36 | GEL1505M(G)4ME15 | | | | | Ø160×Ø32×Ø48 | 10×8×63 | 0.76{7.8} | |
| 37 | GEL1505M(G)4ME18 | | | | | Ø160×Ø42×Ø48 | | 0.75{7.6} | |
| 38 | GEM1505M(G)4ME18 | CAC406(BC6) | Ø45 EA560H-45N | Ø45×Ø65×10.5×5 | 6310ZZ | 6310ZZ | Ø160×Ø42×Ø48 | 10×8×63 | 0.69{7.0} |
| 39 | GEM1505M(G)4ME22 | | | | | | Ø180×Ø42×Ø55 | | 0.65{6.6} |
| 40 | GEM1505M(G)4ME30 | | | | | Ø200×Ø42×Ø60 | 12×8×63 | 0.58{5.9} | |
| 41 | GEM1505M(G)4ME37 | SCS13 | Ø50 EA560H-50N | Ø50×Ø75×10.5×5 | 6310ZZ | 6310ZZ | | Ø180×Ø42×Ø55 | 0.51{5.2} |
| 42 | GEO1505M(G)4ME30 | | | | | | Ø200×Ø42×Ø60 | 0.54{5.5} | |
| 43 | GEO1505M(G)4ME37 | | | | | Ø200×Ø42×Ø60 | 12×8×92 | 0.49{5.0} | |
| 44 | GEO1505M(G)4ME45 | | | | | Ø224×Ø42×Ø65 | | 0.42{4.3} | |
| 45 | GEO1505M(G)4ME55 | | | | | Ø224×Ø42×Ø65 | 0.38{3.9} | | |

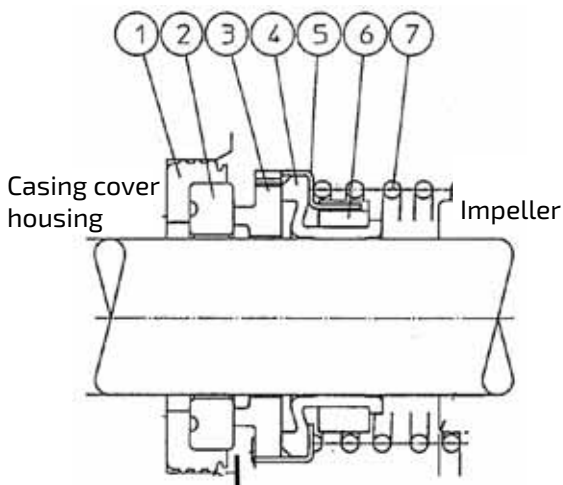
PUMP DATA

| No. | Model | Motor | | ImpellerDiameter (mm) | Coupling CLA | ShaftDiameter | |
|-----|-----------------------|-----------|------------|--------------------------|-----------------|---------------|-----------|
| | | Power(kW) | Frame(No.) | | | Pump(mm) | Motor(mm) |
| 1 | GEJ-40×325M(G)-4MN0.4 | 0.4 | 71M | G-165 | AF-63 | 19 | 14 |
| 2 | GEK-40×325M(G)-4MN0.4 | 0.4 | 71M | G-179 | AF-74 | 24 | 14 |
| 3 | GEK405M(G)4ME0.75 | 0.75 | 80M | G-216 | AF-74 | 24 | 19 |
| 4 | GEJ-50×405M(G)-4MN0.4 | 0.4 | 71M | G-152 | AF-63 | 19 | 14 |
| 5 | GEJ505M(G)4ME0.75 | 0.75 | 80M | G-171 | AF-63 | 19 | 19 |
| 6 | GEK505M(G)4ME0.75 | 0.75 | 80M | G-194 | AF-74 | 24 | 19 |
| 7 | GEK505M(G)4ME1.5 | 1.5 | 90L | G-210 | AF-74 | 24 | 24 |
| 8 | GEL505M(G)4ME2.2 | 2.2 | 100L | G-266 | 112 | 24 | 28 |
| 9 | GEJ655M(G)4ME0.75 | 0.75 | 80M | G-161 | AF-74 | 24 | 19 |
| 10 | GEK655M(G)4ME1.5 | 1.5 | 90L | G-198 | AF-74 | 24 | 24 |
| 11 | GEK655M(G)4ME2.2 | 2.2 | 100L | G-218 | 112 | 24 | 28 |
| 12 | GEL655M(G)4ME3.7 | 3.7 | 112M | G-273 | 125 | 24 | 28 |
| 13 | GEJ805M(G)4ME1.5 | 1.5 | 90L | G-173 | AF-74 | 24 | 24 |
| 14 | GEJ805M(G)4ME2.2 | 2.2 | 100L | G-180 | 112 | 24 | 28 |
| 15 | GEK805M(G)4ME2.2 | 2.2 | 100L | G-196 | 112 | 24 | 28 |
| 16 | GEK805M(G)4ME3.7 | 3.7 | 112M | G-224 | 125 | 24 | 28 |
| 17 | GEL805M(G)4ME5.5 | 5.5 | 132S | G-270 | 140 | 32 | 38 |
| 18 | GEM805M(G)4ME7.5 | 7.5 | 132M | G-300 | 140 | 32 | 38 |
| 19 | GEM805M(G)4ME11 | 11 | 160M | G-328 | 160 | 32 | 42 |
| 20 | GEK1005M(G)4ME3.7 | 3.7 | 112M | G-209 | 125 | 32 | 28 |
| 21 | GEL1005M(G)4ME5.5 | 5.5 | 132S | G-244 | 140 | 32 | 38 |
| 22 | GEL1005M(G)4ME7.5 | 7.5 | 132M | G-268 | 140 | 32 | 38 |
| 23 | GEM1005M(G)4ME11 | 11 | 160M | G-302 | 160 | 32 | 42 |
| 24 | GEM1005M(G)4ME15 | 15 | 160L | G-330 | 160 | 32 | 42 |
| 25 | GEK1255M(G)4ME3.7 | 3.7 | 112M | G-198 | 125 | 32 | 28 |
| 26 | GEK1255M(G)4ME5.5 | 5.5 | 132S | G-218 | 140 | 32 | 38 |
| 27 | GEL1255BM(G)4ME7.5 | 7.5 | 132M | G-240 | 140 | 32 | 38 |
| 28 | GEL1255BM(G)4ME11 | 11 | 160M | G-268 | 160 | 32 | 42 |
| 29 | GEM1255BM(G)4ME15 | 15 | 160L | G-315 | 160 | 32 | 42 |
| 30 | GEM1255BM(G)4ME18 | 18 | 180M | G-336 | 160 | 32 | 48 |
| 31 | GEM1255M(G)4ME18 | 18 | 180M | G-353 | 140 | 32 | 48 |
| 32 | GE01255M(G)4ME22 | 22 | 180M | G-375 | 180 | 42 | 55 |
| 33 | GE01255M(G)4ME30 | 30 | 180L | G-413 | 180 | 42 | 55 |
| 34 | GEK1505M(G)4ME7.5 | 7.5 | 132M | GF-217 | 140 | 32 | 38 |
| 35 | GEK1505M(G)4ME11 | 11 | 160M | GF-234 | 160 | 32 | 42 |
| 36 | GEL1505M(G)4ME15 | 15 | 160L | GF-268 | 160 | 32 | 42 |
| 37 | GEL1505M(G)4ME18 | 18 | 180M | GF-273 | 160 | 32 | 48 |
| 38 | GEM1505M(G)4ME18 | 18 | 180M | G-295 | 160 | 42 | 48 |
| 39 | GEM1505M(G)4ME22 | 22 | 180M | G-312 | 180 | 42 | 55 |
| 40 | GEM1505M(G)4ME30 | 30 | 180L | G-340 | 180 | 42 | 55 |
| 41 | GEM1505M(G)4ME37 | 37 | 200L | GF-366 | 200 | 32 | 60 |
| 42 | GE01505M(G)4ME30 | 30 | 180L | G-373 | 180 | 32 | 55 |
| 43 | GE01505M(G)4ME37 | 37 | 200L | G-392 | 200 | 32 | 60 |
| 44 | GE01505M(G)4ME45 | 45 | 200L | G-413 | 200 | 32 | 60 |
| 45 | GE01505M(G)4ME55 | 55 | 225S | GD-424 | 224 | 32 | 65 |

SECTION VIEW - MECHANICAL SEAL

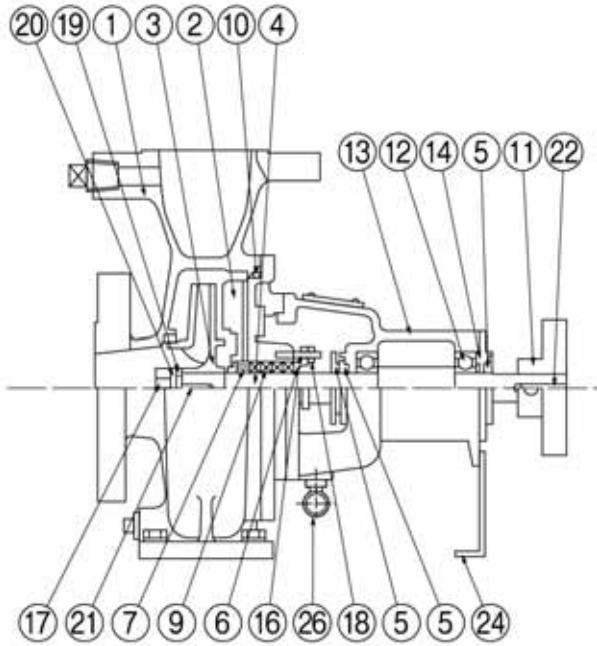


| No. | Part name | Material | Q'ty |
|-----|-----------------------|-------------------------------|------|
| 1 | Casing | Cast iron | 1 |
| 2 | Casing cover | Cast iron | 1 |
| 3 | Impeller | Cast iron, Bronze or SC513 | 1 |
| 4 | Shaft | SUS304 | 1 |
| 5 | Deflector | Rubber | 3 |
| 8 | Mechanical seal | Sic x Carbon | 1 |
| 10 | O-Ring | Rubber | 1 |
| 11 | Shaft coupling | Cast iron | 1 |
| 12 | Bearing | Sealed bearing | 1 |
| 13 | Bearing box | Cast iron | 1 |
| 14 | Bearing cover | Cast iron | 1 |
| 15 | Screw | SUS304 | 1 |
| 17 | Nut | SUS304 | 1 |
| 19 | Plane washer | SUS304 | 1 |
| 20 | Spring washer | SUS304 | 1 |
| 21 | Key | SUS304 | 1 |
| 22 | Key | S45C | 1 |
| 23 | Mechanical seal cover | Bronze | 1 |
| 24 | Supporter | SPCC | 1 |
| 25 | Stopper ring | SUS316 | 1 |

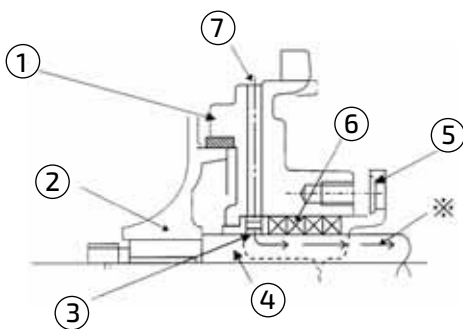


| No. | Part name | Material | Q'ty |
|-----|-------------|----------|------|
| 1 | Cup gasket | FKM | 1 |
| 2 | Mating ring | SIC | 1 |
| 3 | Seal ring | Carbon | 1 |
| 4 | Bellows | FKM | 1 |
| 5 | Case | SUS304 | 1 |
| 6 | Drive ring | SUS304 | 1 |
| 7 | Coil spring | SUS304 | 1 |

SECTION VIEW - GLAND PACKING SEAL



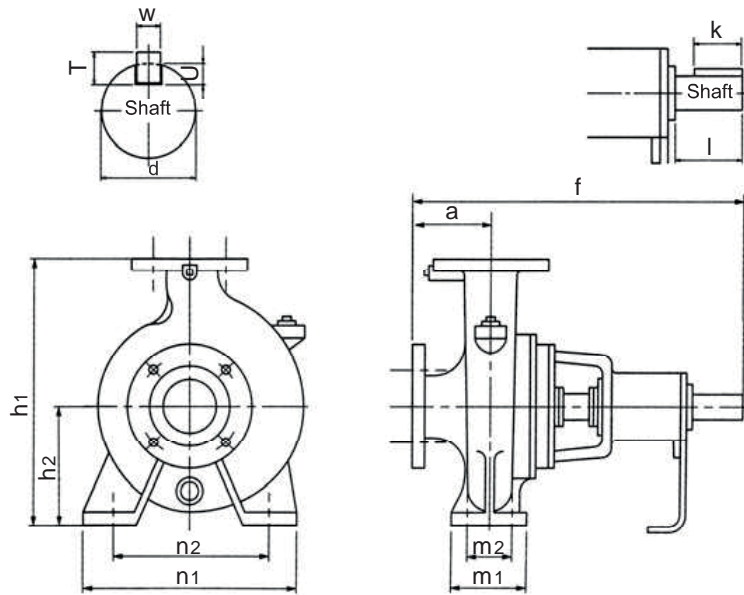
| No. | Part name | Material | Q'ty |
|-----|----------------------|----------------------------|------|
| 1 | Casing | Cast iron | 1 |
| 2 | Casing cover | Cast iron | 1 |
| 3 | Impeller | Cast iron, Bronze or SCS13 | 1 |
| 4 | Shaft | SUS403 | 1 |
| 5 | Deflector | Rubber | 3 |
| 6 | Packing gland | Bronze | 1 |
| 7 | Lantern ring | Bronze | 1 |
| 9 | Gland packing | Non asbestos | 4-5 |
| 10 | O ring | Rubber | 1 |
| 11 | Shaft coupling | Cast iron | 1 |
| 12 | Bearing | Sealed bearing | 1 |
| 13 | Bearing box | Cast iron | 1 |
| 14 | Bearing cover | Cast iron | 1 |
| 15 | Screw | SUS304 | 1 |
| 16 | Double nut stud bolt | C3604 | 2 |
| 18 | Plane washer | C3604 | 2 |
| 19 | Plane washer | SUS304 | 1 |
| 20 | Spring washer | SUS304 | 1 |
| 21 | Key | SUS304 | 1 |
| 22 | key | S45C | 1 |
| 24 | Supporter | SPCC | 1 |
| 25 | Stopper ring | SUS316 | 1 |
| 26 | Elbow | FCMB28 | 1 |



Detail of stuffing box

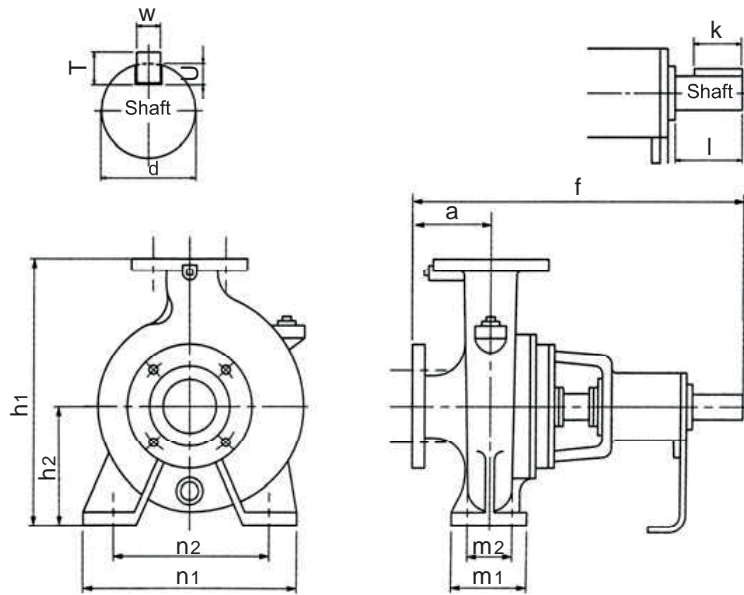
| No. | Part name | Material | Q'ty |
|-----|---------------|--------------|------|
| 1 | Casing cover | Cast iron | 1 |
| 2 | Impeller | Cast iron | 1 |
| 3 | Lantern ring | Bronze | 1 |
| 4 | Shaft | SUS304 | 1 |
| 5 | Packing gland | Bronze | 4-5 |
| 6 | Grand packing | Non asbestos | 1 |
| 7 | Filler | - | 1 |

DRAWING DIMENSION – BARE PUMP



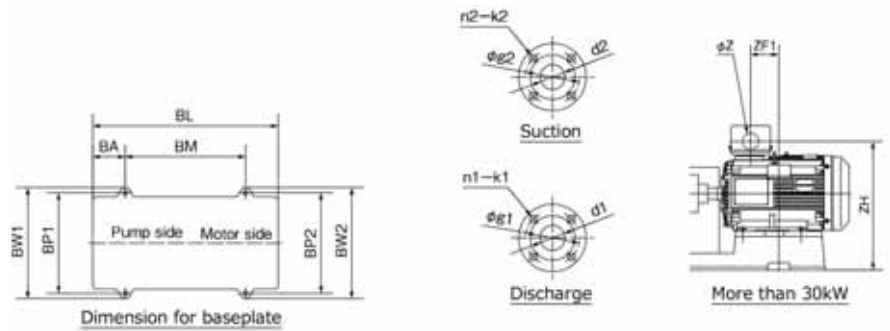
| Suction d_1 | Discharge d_2 | Model | Motor (kW) | Pump Dimension | | | | | | | | Shaft | | | Coupling Key | | |
|------------------|--------------------|-----------------------|---------------|----------------|-----|-----|-----|-----|-----|-----|-----|-------|----|-----|--------------|---|----|
| | | | | a | f | h1 | h2 | n1 | n2 | m1 | m2 | d | l | u | w | t | k |
| 40 | 32 | GEJ-40×325M(G)-4MN0.4 | 0.4 | 80 | 440 | 292 | 132 | 240 | 196 | 100 | 70 | 19 | 40 | 3.5 | 6 | 6 | 32 |
| | | GEK-40×325M(G)-4MN0.4 | 0.4 | 80 | 440 | 340 | 160 | 240 | 196 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEK405M(G)4ME0.75 | 0.75 | 80 | 440 | 340 | 160 | 240 | 196 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| 50 | 40 | GEJ-50×405M(G)-4MN0.4 | 0.4 | 80 | 440 | 292 | 132 | 240 | 196 | 100 | 70 | 19 | 40 | 3.5 | 6 | 6 | 32 |
| | | GEJ505M(G)4ME0.75 | 0.75 | 80 | 440 | 292 | 132 | 240 | 196 | 100 | 70 | 19 | 40 | 3.5 | 6 | 6 | 32 |
| | | GEK505M(G)4ME0.75 | 0.75 | 100 | 460 | 340 | 160 | 265 | 212 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEK505M(G)4ME1.5 | 1.5 | 100 | 460 | 340 | 160 | 265 | 212 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEL505M(G)4ME2.2 | 2.2 | 100 | 460 | 405 | 180 | 320 | 250 | 125 | 95 | 24 | 50 | 4 | 8 | 7 | 40 |
| 65 | 50 | GEJ655M(G)4ME0.75 | 0.75 | 100 | 460 | 340 | 160 | 265 | 212 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEK655M(G)4ME1.5 | 1.5 | 100 | 460 | 360 | 160 | 265 | 212 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEK655M(G)4ME2.2 | 2.2 | 100 | 460 | 360 | 160 | 265 | 212 | 100 | 70 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEL655M(G)4ME3.7 | 3.7 | 100 | 460 | 405 | 180 | 320 | 250 | 125 | 95 | 24 | 50 | 4 | 8 | 7 | 40 |
| 80 | 65 | GEJ805M(G)4ME1.5 | 1.5 | 100 | 460 | 360 | 160 | 280 | 212 | 125 | 95 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEJ805M(G)4ME2.2 | 2.2 | 100 | 460 | 360 | 160 | 280 | 212 | 125 | 95 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEK805M(G)4ME2.2 | 2.2 | 100 | 460 | 405 | 180 | 320 | 250 | 125 | 95 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEK805M(G)4ME3.7 | 3.7 | 100 | 460 | 405 | 180 | 320 | 250 | 125 | 95 | 24 | 50 | 4 | 8 | 7 | 40 |
| | | GEL805M(G)4ME5.5 | 5.5 | 100 | 570 | 450 | 200 | 260 | 280 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM805M(G)4ME7.5 | 7.5 | 125 | 595 | 505 | 225 | 400 | 315 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM805M(G)4ME11 | 11 | 125 | 595 | 505 | 225 | 400 | 315 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |

DRAWING DIMENSION – BARE PUMP



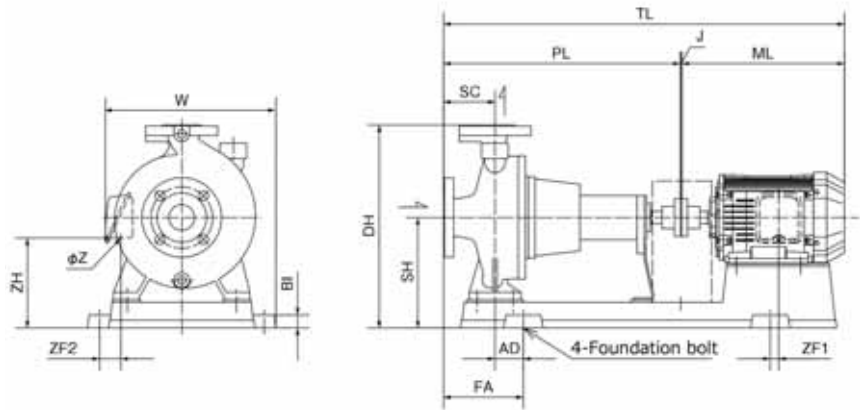
| Suction d_1 | Discharge d_2 | Model | Motor (kW) | Pump Dimension | | | | | | | | Shaft | | | Coupling Key | | |
|------------------|--------------------|--------------------|---------------|----------------|-----|-------|-------|-------|-------|-------|-------|-------|-----|---|--------------|---|----|
| | | | | a | f | h_1 | h_2 | n_1 | n_2 | m_1 | m_2 | d | l | u | w | t | k |
| 100 | 80 | GEK1005M(G)4ME3.7 | 3.7 | 125 | 595 | 430 | 180 | 345 | 280 | 125 | 95 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEL1005M(G)4ME5.5 | 5.5 | 125 | 595 | 505 | 225 | 400 | 315 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEL1005M(G)4ME7.5 | 7.5 | 125 | 595 | 505 | 225 | 400 | 315 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM1005M(G)4ME11 | 11 | 125 | 595 | 565 | 250 | 400 | 315 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM1005M(G)4ME15 | 15 | 125 | 595 | 565 | 250 | 400 | 315 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| 125 | 100 | GEK1255M(G)4ME3.7 | 3.7 | 125 | 595 | 480 | 200 | 360 | 280 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEK1255M(G)4ME5.5 | 5.5 | 125 | 595 | 480 | 200 | 360 | 280 | 160 | 120 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEL1255BM(G)4ME7.5 | 7.5 | 140 | 610 | 505 | 225 | 315 | 400 | 120 | 160 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEL1255BM(G)4ME11 | 11 | 140 | 610 | 505 | 225 | 315 | 400 | 120 | 160 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM1255BM(G)4ME15 | 15 | 140 | 610 | 565 | 250 | 315 | 400 | 120 | 160 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM1255BM(G)4ME18 | 18 | 140 | 610 | 565 | 250 | 315 | 400 | 120 | 160 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEM1255M(G)4ME18 | 18 | 140 | 610 | 565 | 250 | 315 | 400 | 120 | 160 | 32 | 80 | 5 | 10 | 8 | 50 |
| | | GEO1255M(G)4ME22 | 22 | 140 | 670 | 635 | 280 | 400 | 500 | 150 | 200 | 42 | 110 | 5 | 10 | 8 | 50 |
| GEO1255M(G)4ME30 | 30 | 140 | 670 | 635 | 280 | 400 | 500 | 150 | 200 | 42 | 110 | 5 | 10 | 8 | 50 | | |
| 150 | 125 | GEK1505M(G)4ME7.5 | 7.5 | 140 | 670 | 565 | 250 | 400 | 315 | 160 | 120 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEK1505M(G)4ME11 | 11 | 140 | 670 | 565 | 250 | 400 | 315 | 160 | 120 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEL1505M(G)4ME15 | 15 | 140 | 670 | 605 | 250 | 400 | 315 | 160 | 120 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEL1505M(G)4ME18 | 18 | 140 | 670 | 605 | 250 | 400 | 315 | 160 | 120 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEM1505M(G)4ME18 | 18 | 140 | 670 | 635 | 280 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEM1505M(G)4ME22 | 22 | 140 | 670 | 635 | 280 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEM1505M(G)4ME30 | 30 | 140 | 670 | 635 | 280 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEM1505M(G)4ME37 | 37 | 140 | 670 | 635 | 280 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEO1505M(G)4ME30 | 30 | 140 | 670 | 715 | 315 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEO1505M(G)4ME37 | 37 | 140 | 670 | 715 | 315 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEO1505M(G)4ME45 | 45 | 140 | 670 | 715 | 315 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |
| | | GEO1505M(G)4ME55 | 55 | 140 | 670 | 715 | 315 | 500 | 400 | 200 | 150 | 42 | 110 | 5 | 12 | 8 | 63 |

DRAWING DIMENSION - COMPLETE SET



Unit : mm

| Suction Bore | Discharge Bore | g1 | g2 | n1 | n2 | k1 | k2 |
|--------------|----------------|-----|-----|----|----|----|----|
| d1 | d2 | | | | | | |
| 40 | 32 | 105 | 100 | 4 | 4 | 19 | 19 |
| 50 | 40 | 120 | 105 | 4 | 4 | 19 | 19 |
| 65 | 50 | 140 | 120 | 4 | 4 | 19 | 19 |
| 80 | 65 | 150 | 140 | 8 | 4 | 19 | 19 |
| 100 | 80 | 175 | 150 | 8 | 8 | 19 | 19 |
| 125 | 100 | 210 | 175 | 8 | 8 | 23 | 19 |
| 150 | 125 | 240 | 210 | 8 | 8 | 23 | 23 |

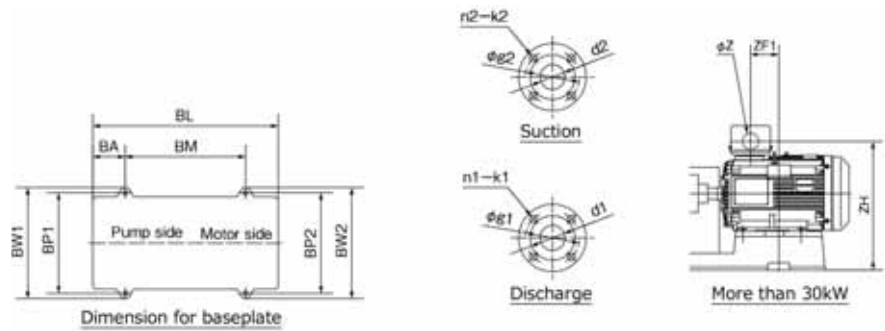


(REFERENCE JAPANESE MOTOR BRAND)

| Suction | Discharge | Model | Motor (kW) | Pump | | Baseplate | | | | | | | |
|---------|-----------|-----------------------|------------|------|-----|-----------|------|-----|-----|-----|-----|-----|-----|
| | | | | SC | PL | BI | BL | BA | BM | BP1 | BP2 | BW1 | BW2 |
| 40 | 32 | GEJ-40×325M(G)-4MN0.4 | 0.4 | 80 | 440 | 25 | 647 | 111 | 420 | 290 | 210 | 336 | 256 |
| | | GEK-40×325M(G)-4MN0.4 | 0.4 | 80 | 440 | 25 | 654 | 112 | 420 | 290 | 230 | 336 | 276 |
| | | GEK405M(G)4ME0.75 | 0.75 | 80 | 440 | 25 | 733 | 122 | 480 | 290 | 290 | 336 | 336 |
| 50 | 40 | GEJ-50×405M(G)-4MN0.4 | 0.4 | 80 | 440 | 25 | 647 | 111 | 420 | 290 | 210 | 336 | 256 |
| | | GEJ505M(G)4ME0.75 | 0.75 | 80 | 440 | 25 | 727 | 121 | 480 | 290 | 230 | 336 | 276 |
| | | GEK505M(G)4ME0.75 | 0.75 | 100 | 460 | 25 | 733 | 122 | 480 | 320 | 320 | 366 | 366 |
| | | GEK505M(G)4ME1.5 | 1.5 | 100 | 460 | 25 | 731 | 122 | 480 | 320 | 320 | 366 | 366 |
| | | GEL505M(G)4ME2.2 | 2.2 | 100 | 460 | 25 | 825 | 138 | 540 | 400 | 290 | 458 | 348 |
| 65 | 50 | GEJ655M(G)4ME0.75 | 0.75 | 100 | 460 | 25 | 733 | 122 | 480 | 320 | 320 | 366 | 366 |
| | | GEK655M(G)4ME1.5 | 1.5 | 100 | 460 | 25 | 731 | 122 | 480 | 320 | 320 | 366 | 366 |
| | | GEK655M(G)4ME2.2 | 2.2 | 100 | 460 | 25 | 731 | 122 | 480 | 320 | 320 | 366 | 366 |
| | | GEL655M(G)4ME3.7 | 3.7 | 100 | 460 | 35 | 823 | 138 | 540 | 400 | 320 | 458 | 378 |
| 80 | 65 | GEJ805M(G)4ME1.5 | 1.5 | 100 | 460 | 25 | 732 | 122 | 480 | 350 | 260 | 396 | 306 |
| | | GEJ805M(G)4ME2.2 | 2.2 | 100 | 460 | 25 | 822 | 138 | 540 | 350 | 290 | 396 | 336 |
| | | GEK805M(G)4ME2.2 | 2.2 | 100 | 460 | 25 | 825 | 138 | 540 | 400 | 290 | 458 | 348 |
| | | GEK805M(G)4ME3.7 | 3.7 | 100 | 460 | 35 | 823 | 138 | 540 | 400 | 320 | 458 | 378 |
| | | GEL805M(G)4ME5.5 | 5.5 | 100 | 570 | 25 | 923 | 158 | 600 | 440 | 350 | 498 | 408 |
| | | GEM805M(G)4ME7.5 | 7.5 | 125 | 595 | 25 | 1029 | 180 | 660 | 490 | 350 | 548 | 408 |
| | | GEM805M(G)4ME11 | 11 | 125 | 595 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |

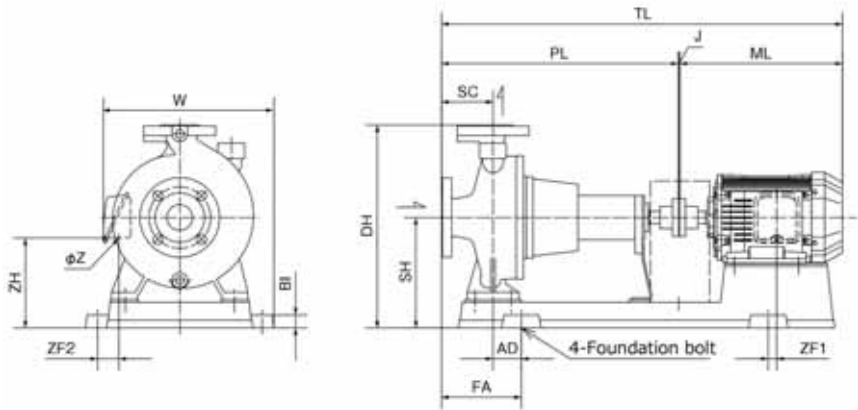
Continue to the next page

DRAWING DIMENSION - COMPLETE SET



Unit : mm

| Suction Bore | Discharge Bore | g1 | g2 | n1 | n2 | k1 | k2 |
|--------------|----------------|-----|-----|----|----|----|----|
| d1 | d2 | | | | | | |
| 40 | 32 | 105 | 100 | 4 | 4 | 19 | 19 |
| 50 | 40 | 120 | 105 | 4 | 4 | 19 | 19 |
| 65 | 50 | 140 | 120 | 4 | 4 | 19 | 19 |
| 80 | 65 | 150 | 140 | 8 | 4 | 19 | 19 |
| 100 | 80 | 175 | 150 | 8 | 8 | 19 | 19 |
| 125 | 100 | 210 | 175 | 8 | 8 | 23 | 19 |
| 150 | 125 | 240 | 210 | 8 | 8 | 23 | 23 |

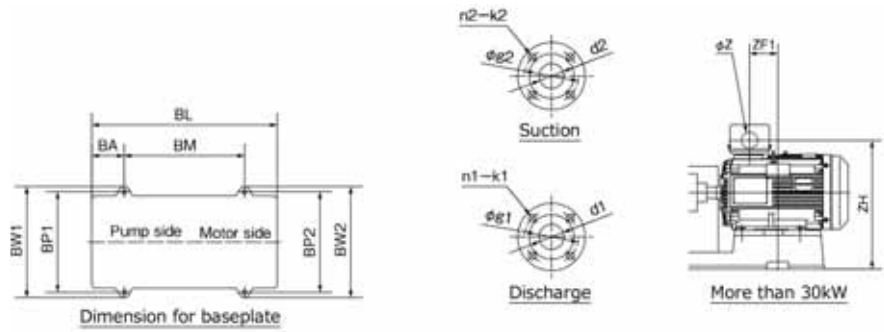


(REFERENCE JAPANESE MOTOR BRAND)

| Suction | Discharge | Model | Motor (kW) | Combination | | | | | | | Other | | | | Weight (kg) | |
|---------|-----------|-----------------------|------------|-------------|-----|------|-----|---|-----|---|-------|-----|-----|-----|-------------|-----|
| | | | | DH | SH | TL | AD | J | FA | W | ML | ZF1 | ZF2 | ZH | | Z |
| d1 | d2 | | | | | | | | | | | | | | | |
| 40 | 32 | GEJ-40x325M(G)-4MN0.4 | 0.4 | 347 | 187 | 681 | 45 | 3 | 12 | - | 238 | 23 | -2 | 156 | 22 | 46 |
| | | GEK-40x325M(G)-4MN0.4 | 0.4 | 395 | 215 | 681 | 45 | 3 | 125 | - | 238 | 23 | -12 | 184 | 22 | 53 |
| | | GEK405M(G)4ME0.75 | 0.75 | 395 | 215 | 746 | 55 | 3 | 135 | - | 281 | 20 | 39 | 205 | 22 | 65 |
| 50 | 40 | GEJ-50x405M(G)-4MN0.4 | 0.4 | 347 | 187 | 681 | 45 | 3 | 125 | - | 238 | 23 | -2 | 156 | 22 | 49 |
| | | GEJ505M(G)4ME0.75 | 0.75 | 347 | 187 | 741 | 55 | 3 | 135 | - | 281 | 20 | 9 | 177 | 22 | 55 |
| | | GEK505M(G)4ME0.75 | 0.75 | 395 | 215 | 766 | 55 | 3 | 155 | - | 281 | 20 | 54 | 205 | 22 | 64 |
| | | GEK505M(G)4ME1.5 | 1.5 | 395 | 215 | 779 | 55 | 3 | 155 | - | 316 | 17 | 42 | 175 | 28 | 71 |
| | | GEL505M(G)4ME2.2 | 2.2 | 470 | 245 | 842 | 55 | 3 | 155 | - | 357 | -7 | 20 | 205 | 28 | 101 |
| 65 | 50 | GEJ655M(G)4ME0.75 | 0.75 | 395 | 215 | 766 | 55 | 3 | 155 | - | 281 | 20 | 54 | 205 | 22 | 67 |
| | | GEK655M(G)4ME1.5 | 1.5 | 415 | 215 | 779 | 55 | 3 | 155 | - | 316 | 17 | 42 | 175 | 28 | 77 |
| | | GEK655M(G)4ME2.2 | 2.2 | 425 | 225 | 820 | 55 | 3 | 155 | - | 357 | 53 | 35 | 185 | 28 | 88 |
| | | GEL655M(G)4ME3.7 | 3.7 | 470 | 245 | 840 | 55 | 3 | 155 | - | 373 | 7 | 22 | 205 | 28 | 111 |
| 80 | 65 | GEJ805M(G)4ME1.5 | 1.5 | 415 | 215 | 779 | 40 | 3 | 140 | - | 316 | 32 | 12 | 175 | 28 | 74 |
| | | GEJ805M(G)4ME2.2 | 2.2 | 425 | 225 | 839 | 55 | 3 | 155 | - | 357 | -10 | 20 | 185 | 28 | 90 |
| | | GEK805M(G)4ME2.2 | 2.2 | 470 | 245 | 842 | 55 | 3 | 155 | - | 357 | -7 | 20 | 205 | 28 | 94 |
| | | GEK805M(G)4ME3.7 | 3.7 | 470 | 245 | 840 | 55 | 3 | 155 | - | 373 | - | 22 | 205 | 28 | 107 |
| | | GEL805M(G)4ME5.5 | 5.5 | 515 | 265 | 1001 | 60 | 3 | 160 | - | 428 | 111 | 4 | 210 | 36 | 156 |
| | | GEM805M(G)4ME7.5 | 7.5 | 590 | 310 | 1064 | 80 | 3 | 205 | - | 466 | 69 | 4 | 255 | 36 | 189 |
| | | GEM805M(G)4ME11 | 11 | 590 | 310 | 1172 | 100 | 3 | 225 | - | 563 | 58 | -17 | 247 | 52 | 228 |

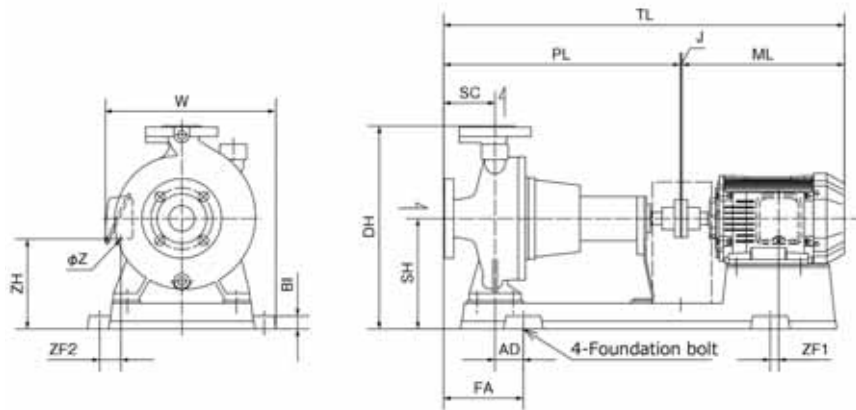
Continue from the previous page

DRAWING DIMENSION - COMPLETE SET



Unit : mm

| Suction Bore | Discharge Bore | g1 | g2 | n1 | n2 | k1 | k2 |
|--------------|----------------|-----|-----|----|----|----|----|
| d1 | d2 | | | | | | |
| 40 | 32 | 105 | 100 | 4 | 4 | 19 | 19 |
| 50 | 40 | 120 | 105 | 4 | 4 | 19 | 19 |
| 65 | 50 | 140 | 120 | 4 | 4 | 19 | 19 |
| 80 | 65 | 150 | 140 | 8 | 4 | 19 | 19 |
| 100 | 80 | 175 | 150 | 8 | 8 | 19 | 19 |
| 125 | 100 | 210 | 175 | 8 | 8 | 23 | 19 |
| 150 | 125 | 240 | 210 | 8 | 8 | 23 | 23 |

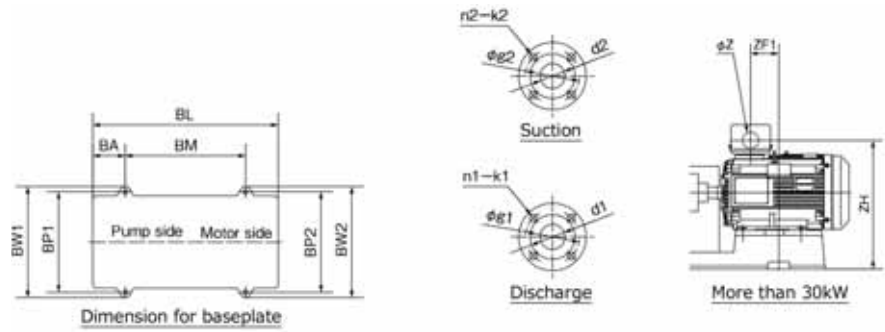


(REFERENCE JAPANESE MOTOR BRAND)

| Suction d1 | Discharge d2 | Model | Motor (kW) | Pump | | Baseplate | | | | | | | |
|------------------|--------------|--------------------|------------|------|------|-----------|------|-----|-----|-----|-----|-----|-----|
| | | | | SC | PL | BI | BL | BA | BM | BP1 | BP2 | BW1 | BW2 |
| 100 | 80 | GEK1005M(G)4ME3.7 | 3.7 | 125 | 595 | 35 | 921 | 158 | 600 | 440 | 350 | 498 | 408 |
| | | GEL1005M(G)4ME5.5 | 5.5 | 125 | 595 | 35 | 1029 | 180 | 660 | 490 | 350 | 548 | 408 |
| | | GEL1005M(G)4ME7.5 | 7.5 | 125 | 595 | 35 | 1029 | 180 | 660 | 490 | 350 | 548 | 408 |
| | | GEM1005M(G)4ME11 | 11 | 125 | 595 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |
| | | GEM1005M(G)4ME15 | 15 | 125 | 595 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |
| 125 | 100 | GEK1255M(G)4ME3.7 | 3.7 | 125 | 595 | 35 | 927 | 158 | 600 | 440 | 320 | 498 | 378 |
| | | GEK1255M(G)4ME5.5 | 5.5 | 125 | 595 | 35 | 923 | 158 | 600 | 440 | 350 | 498 | 408 |
| | | GEL1255BM(G)4ME7.5 | 7.5 | 140 | 610 | 35 | 1029 | 180 | 660 | 490 | 350 | 548 | 408 |
| | | GEL1255BM(G)4ME11 | 11 | 140 | 610 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |
| | | GEM1255BM(G)4ME15 | 15 | 140 | 610 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |
| | | GEM1255BM(G)4ME18 | 18 | 140 | 610 | 35 | 1146 | 199 | 740 | 490 | 490 | 548 | 548 |
| | | GEM1255M(G)4ME18 | 18 | 140 | 670 | 35 | 1146 | 199 | 740 | 490 | 490 | 548 | 548 |
| | | GEO1255M(G)4ME22 | 22 | 140 | 670 | 35 | 1276 | 214 | 840 | 600 | 490 | 668 | 558 |
| GEO1255M(G)4ME30 | 30 | 140 | 610 | 35 | 1276 | 214 | 840 | 600 | 490 | 668 | 558 | | |
| 150 | 125 | GEK1505M(G)4ME7.5 | 7.5 | 140 | 610 | 35 | 1029 | 180 | 660 | 490 | 350 | 548 | 408 |
| | | GEK1505M(G)4ME11 | 11 | 140 | 610 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |
| | | GEL1505M(G)4ME15 | 15 | 140 | 610 | 35 | 1146 | 199 | 740 | 490 | 400 | 548 | 458 |
| | | GEL1505M(G)4ME18 | 18 | 140 | 610 | 35 | 1146 | 199 | 740 | 490 | 490 | 548 | 548 |
| | | GEM1505M(G)4ME18 | 18 | 140 | 670 | 35 | 1276 | 214 | 840 | 600 | 490 | 668 | 558 |
| | | GEM1505M(G)4ME22 | 22 | 140 | 670 | 35 | 1276 | 214 | 840 | 600 | 490 | 668 | 558 |
| | | GEM1505M(G)4ME30 | 30 | 140 | 670 | 35 | 1276 | 214 | 840 | 600 | 490 | 668 | 558 |
| | | GEM1505M(G)4ME37 | 37 | 140 | 670 | 35 | 1321 | 214 | 840 | 600 | 490 | 668 | 558 |
| | | GEO1505M(G)4ME30 | 30 | 140 | 670 | 35 | 1280 | 214 | 840 | 600 | 490 | 688 | 558 |
| | | GEO1505M(G)4ME37 | 37 | 140 | 670 | 50 | 1432 | 241 | 940 | 600 | 600 | 670 | 670 |
| | | GEO1505M(G)4ME45 | 45 | 140 | 670 | 50 | 1432 | 241 | 940 | 600 | 600 | 670 | 670 |
| | | GEO1505M(G)4ME55 | 55 | 140 | 670 | 50 | 1432 | 241 | 940 | 600 | 600 | 670 | 670 |

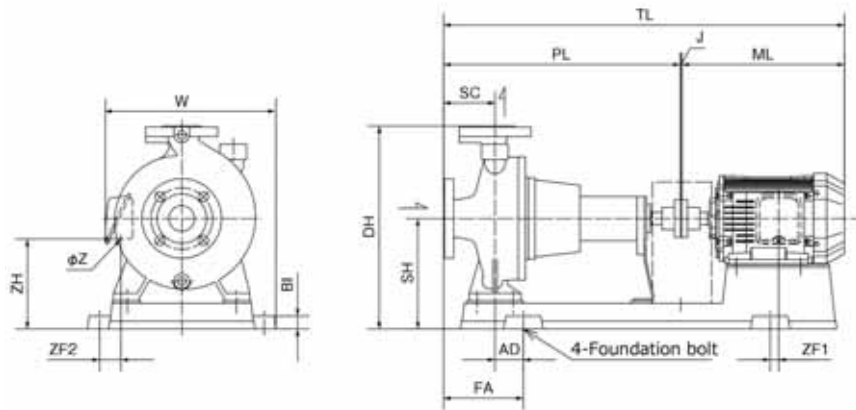
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DRAWING DIMENSION - COMPLETE SET



Unit : mm

| Suction Bore | Discharge Bore | g1 | g2 | n1 | n2 | k1 | k2 |
|--------------|----------------|-----|-----|----|----|----|----|
| d1 | d2 | | | | | | |
| 40 | 32 | 105 | 100 | 4 | 4 | 19 | 19 |
| 50 | 40 | 120 | 105 | 4 | 4 | 19 | 19 |
| 65 | 50 | 140 | 120 | 4 | 4 | 19 | 19 |
| 80 | 65 | 150 | 140 | 8 | 4 | 19 | 19 |
| 100 | 80 | 175 | 150 | 8 | 8 | 19 | 19 |
| 125 | 100 | 210 | 175 | 8 | 8 | 23 | 19 |
| 150 | 125 | 240 | 210 | 8 | 8 | 23 | 23 |



(REFERENCE JAPANESE MOTOR BRAND)

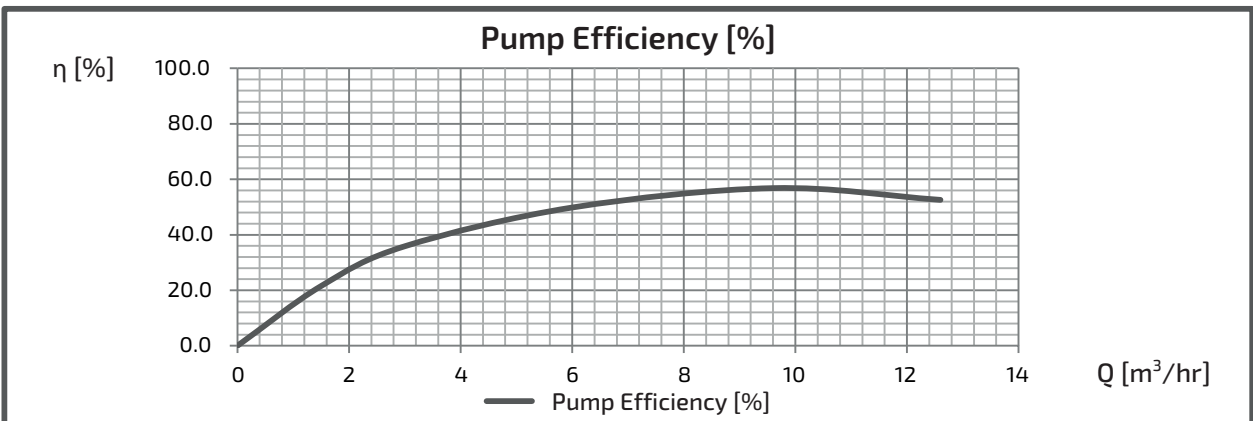
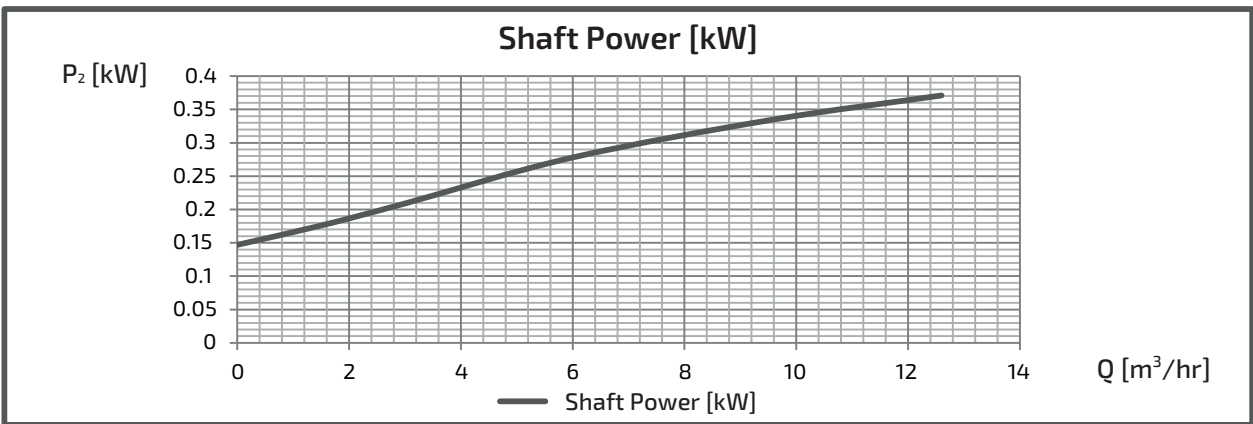
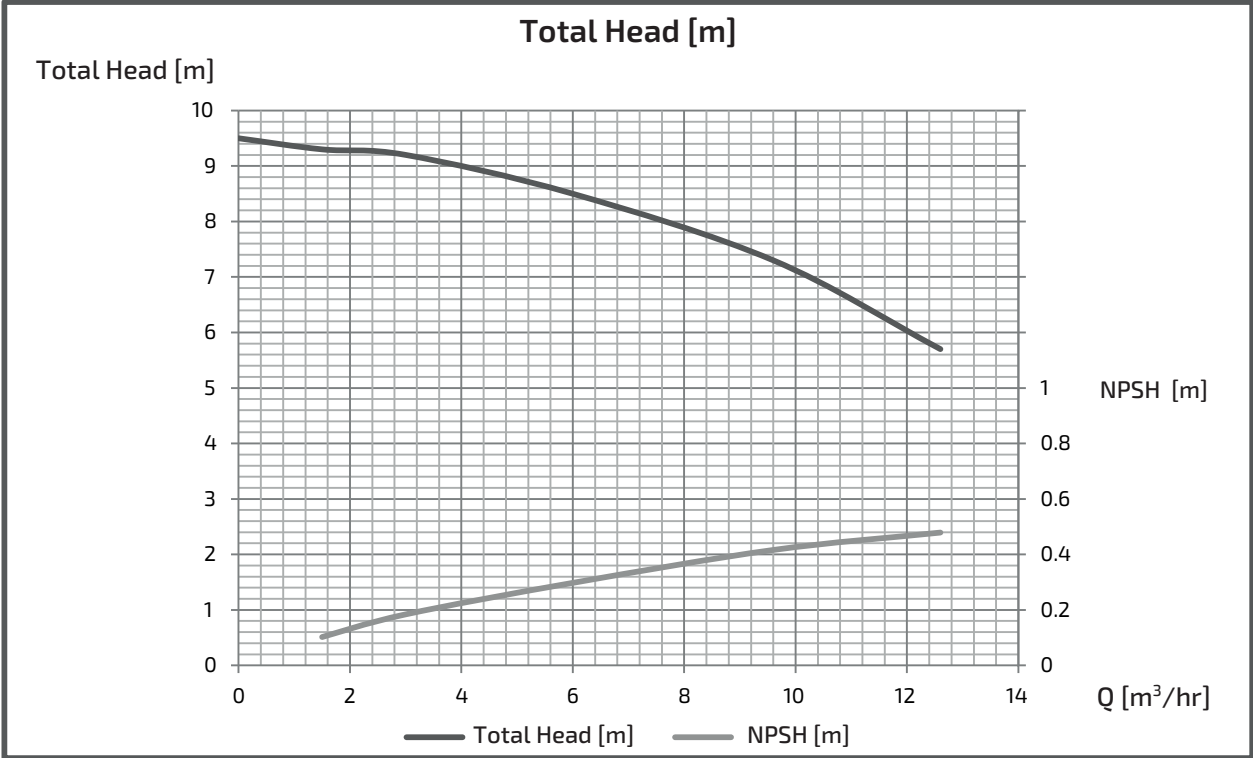
| Suction d1 | Discharge d2 | Model | Motor (kW) | Combination | | | | | | | Other | | | | Weight (kg) | |
|------------------|--------------|--------------------|------------|-------------|-----|------|-----|---|-----|-----|-------|-----|-----|-----|-------------|-----|
| | | | | DH | SH | TL | AD | J | FA | W | ML | ZF1 | ZF2 | ZH | | Z |
| 100 | 80 | GEK1005M(G)4ME3.7 | 3.7 | 495 | 245 | 971 | 75 | 3 | 200 | - | 373 | 37 | 37 | 205 | 28 | 130 |
| | | GEL1005M(G)4ME5.5 | 5.5 | 590 | 310 | 1054 | 80 | 3 | 205 | - | 428 | 31 | 4 | 255 | 36 | 180 |
| | | GEL1005M(G)4ME7.5 | 7.5 | 590 | 310 | 1064 | 80 | 3 | 205 | - | 466 | 69 | 4 | 255 | 36 | 191 |
| | | GEM1005M(G)4ME11 | 11 | 650 | 335 | 1172 | 100 | 3 | 225 | - | 563 | 58 | -17 | 272 | 52 | 238 |
| | | GEM1005M(G)4ME15 | 15 | 650 | 335 | 1193 | 100 | 3 | 225 | - | 595 | 90 | -17 | 272 | 52 | 261 |
| 125 | 100 | GEK1255M(G)4ME3.7 | 3.7 | 545 | 265 | 971 | 60 | 3 | 185 | - | 373 | 52 | 22 | 225 | 28 | 146 |
| | | GEK1255M(G)4ME5.5 | 5.5 | 545 | 265 | 1026 | 60 | 3 | 185 | - | 428 | 111 | 4 | 210 | 36 | 165 |
| | | GEL1255BM(G)4ME7.5 | 7.5 | 590 | 310 | 1079 | 80 | 3 | 220 | - | 466 | 69 | 4 | 255 | 36 | 196 |
| | | GEL1255BM(G)4ME11 | 11 | 590 | 310 | 1187 | 100 | 3 | 240 | - | 563 | 58 | -17 | 247 | 52 | 227 |
| | | GEM1255BM(G)4ME15 | 15 | 650 | 335 | 1208 | 100 | 3 | 240 | - | 595 | 90 | -17 | 272 | 52 | 273 |
| | | GEM1255BM(G)4ME18 | 18 | 650 | 335 | 1278 | 100 | 3 | 240 | 566 | 665 | -6 | 8 | 274 | 65 | 358 |
| | | GEM1255M(G)4ME18 | 18 | 650 | 335 | 1278 | 100 | 3 | 240 | 566 | 665 | -6 | 8 | 274 | 65 | 364 |
| | | GEO1255M(G)4ME22 | 22 | 720 | 365 | 1338 | 95 | 3 | 235 | - | 665 | -41 | 8 | 304 | 65 | 457 |
| | | GEO1255M(G)4ME30 | 30 | 720 | 365 | 1411 | 95 | 3 | 235 | - | 738 | 134 | 143 | 615 | 78 | 489 |
| 150 | 125 | GEK1505M(G)4ME7.5 | 7.5 | 650 | 335 | 1079 | 80 | 3 | 220 | - | 466 | 69 | 4 | 280 | 36 | 189 |
| | | GEK1505M(G)4ME11 | 11 | 650 | 335 | 1187 | 100 | 3 | 240 | - | 563 | 58 | -17 | 272 | 52 | 238 |
| | | GEL1505M(G)4ME15 | 15 | 690 | 335 | 1208 | 100 | 3 | 240 | - | 595 | 90 | -17 | 272 | 52 | 274 |
| | | GEL1505M(G)4ME18 | 18 | 690 | 335 | 1278 | 100 | 3 | 240 | 566 | 665 | -6 | 8 | 274 | 65 | 381 |
| | | GEM1505M(G)4ME18 | 18 | 720 | 365 | 1338 | 95 | 3 | 235 | - | 665 | -41 | 8 | 304 | 65 | 432 |
| | | GEM1505M(G)4ME22 | 22 | 720 | 365 | 1338 | 95 | 3 | 235 | - | 665 | -41 | 8 | 304 | 65 | 447 |
| | | GEM1505M(G)4ME30 | 30 | 720 | 365 | 1411 | 95 | 3 | 235 | - | 738 | 134 | 143 | 615 | 78 | 479 |
| | | GEM1505M(G)4ME37 | 37 | 720 | 365 | 1518 | 95 | 4 | 235 | - | 844 | 83 | 88 | 650 | 65 | 591 |
| | | GEO1505M(G)4ME30 | 30 | 805 | 405 | 1411 | 95 | 4 | 235 | - | 738 | 134 | 143 | 655 | 78 | 526 |
| | | GEO1505M(G)4ME37 | 37 | 820 | 420 | 1518 | 120 | 4 | 260 | - | 844 | 208 | 198 | 701 | 78 | 677 |
| | | GEO1505M(G)4ME45 | 45 | 820 | 420 | 1518 | 120 | 4 | 260 | - | 844 | 208 | 198 | 701 | 78 | 671 |
| GEO1505M(G)4ME55 | 55 | 820 | 420 | 1522 | 120 | 4 | 260 | - | 851 | 202 | 198 | 726 | 92 | 751 | | |

Continue from the previous page

INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEJ-40x325M(G)-4MN0.4

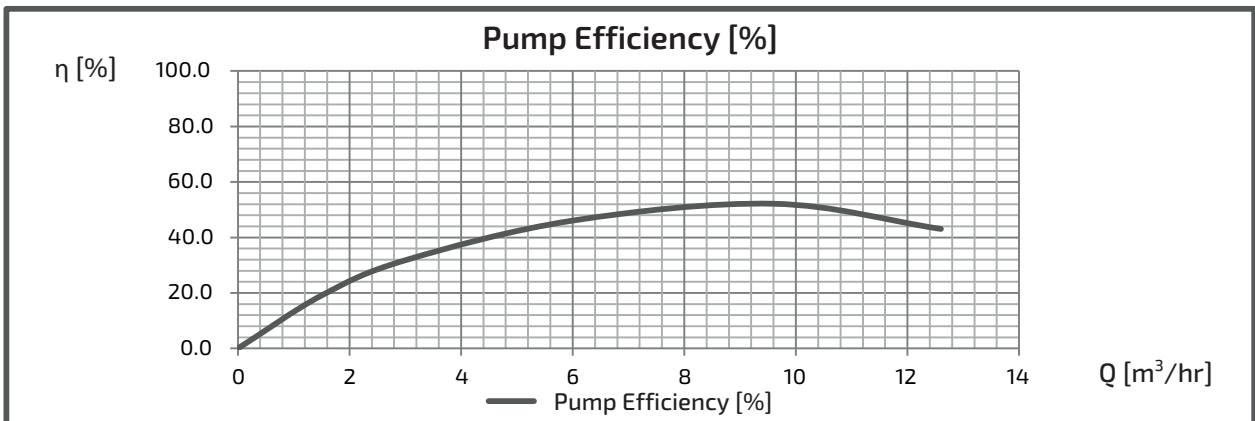
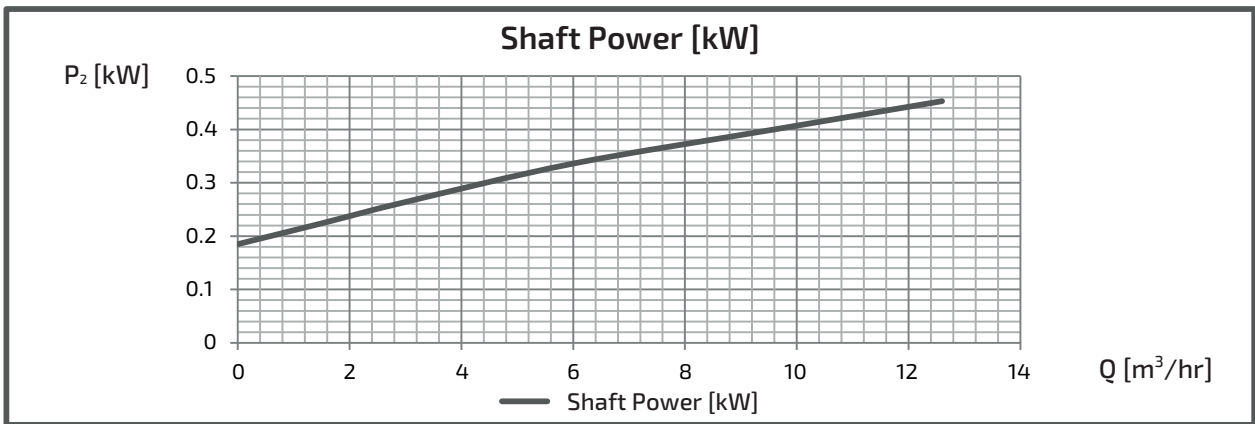
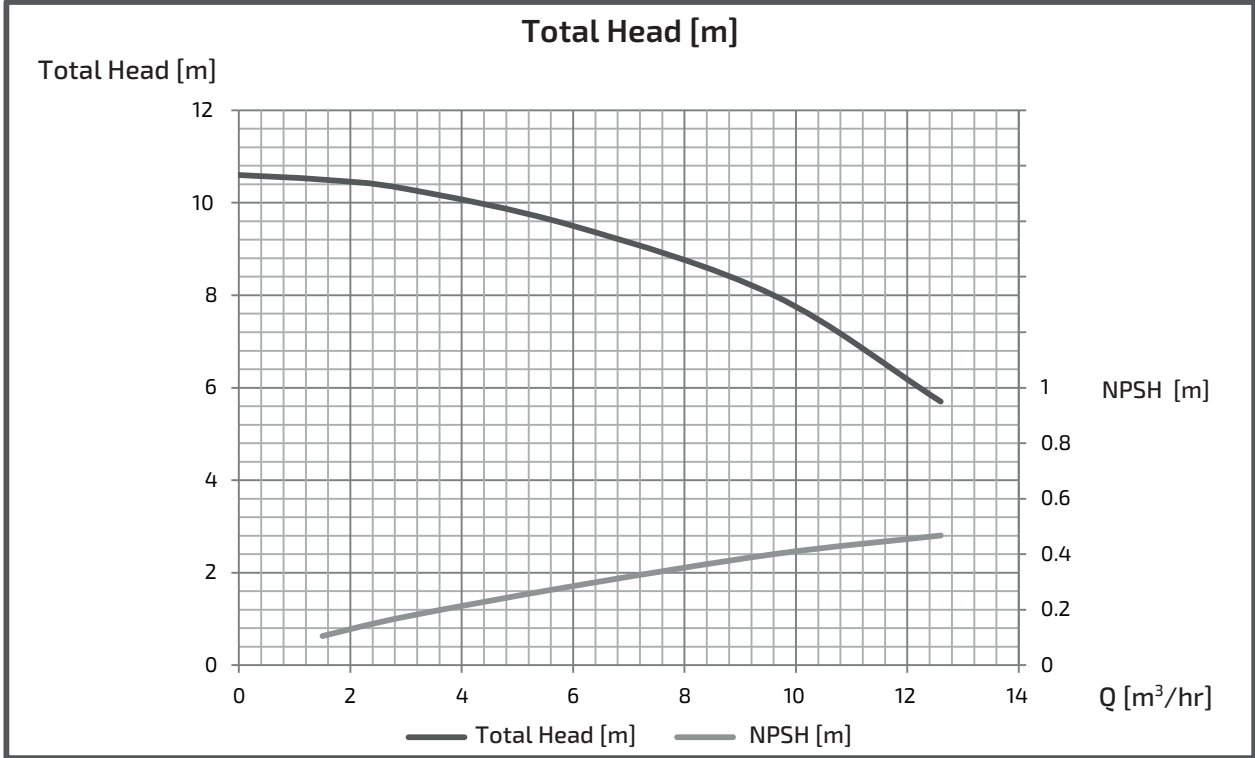
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEK-40x325M(G)-4MN0.4

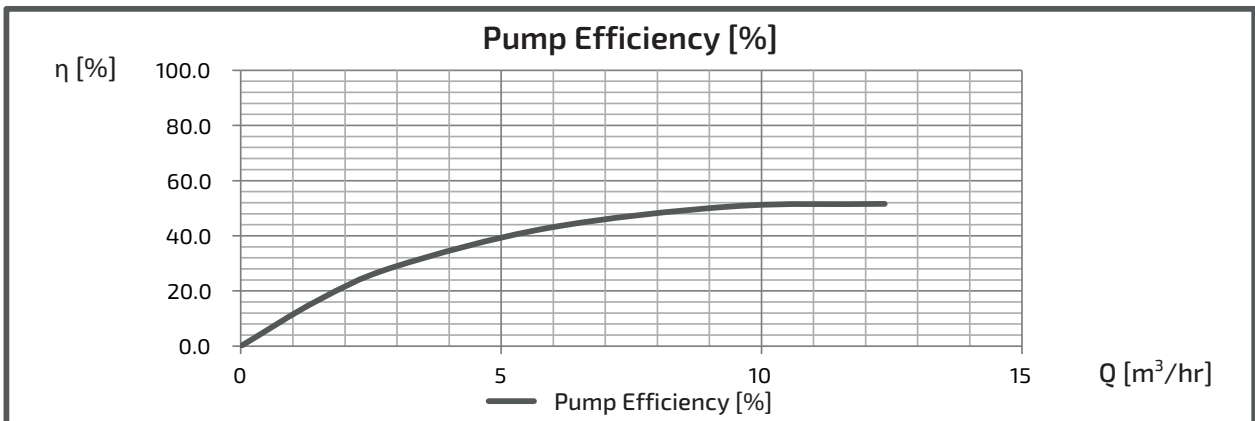
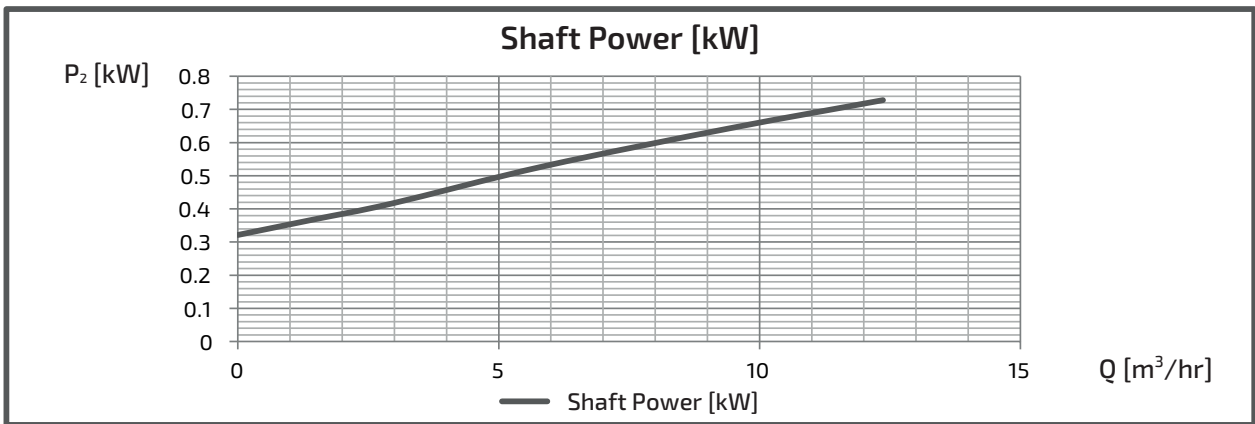
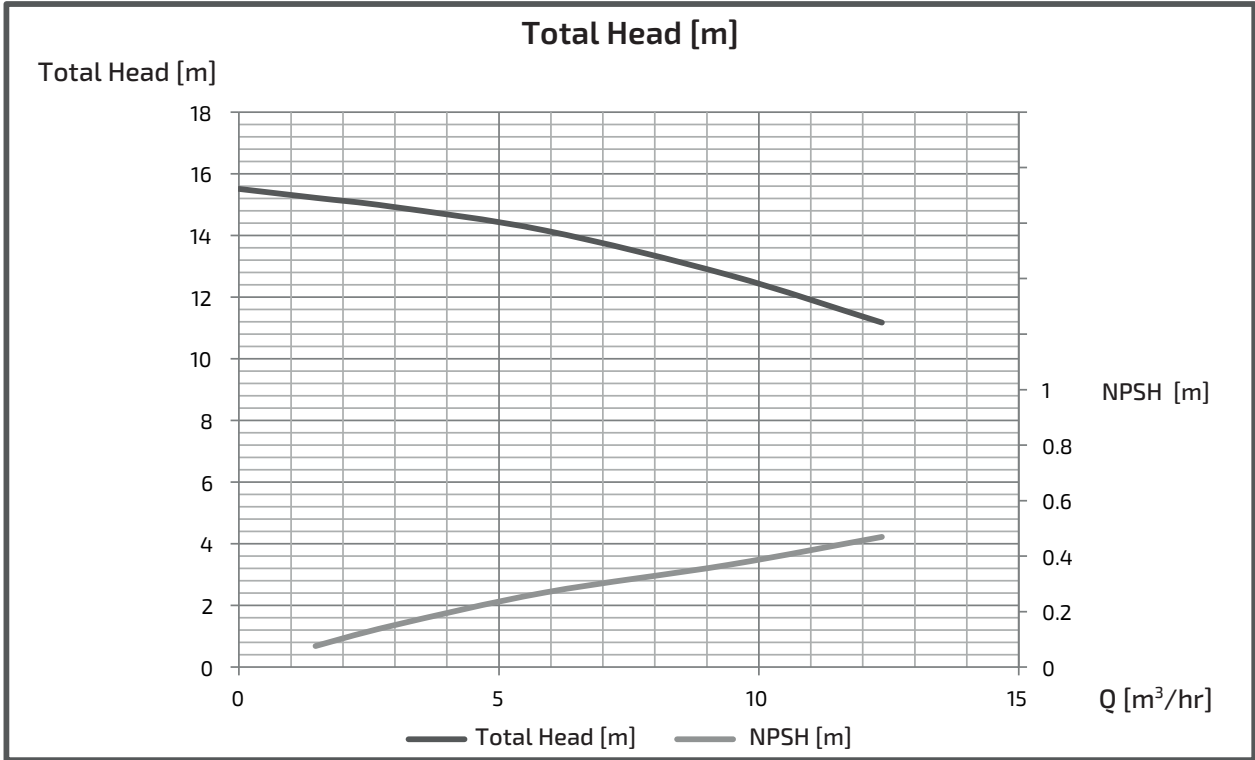
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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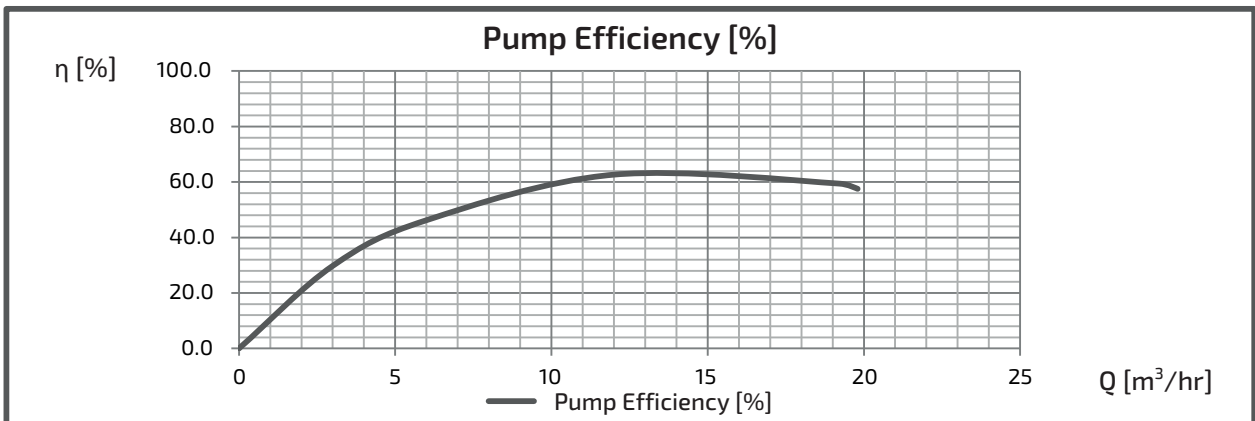
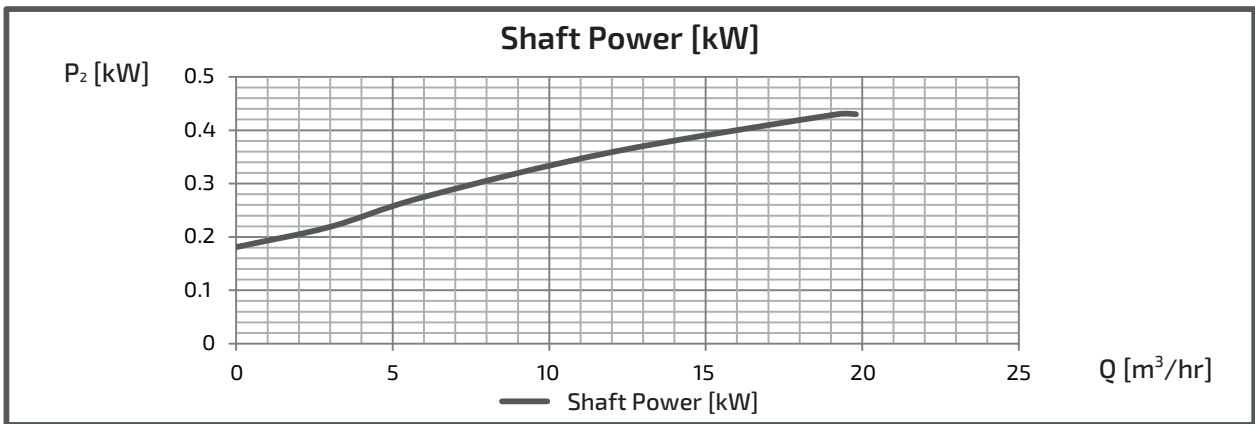
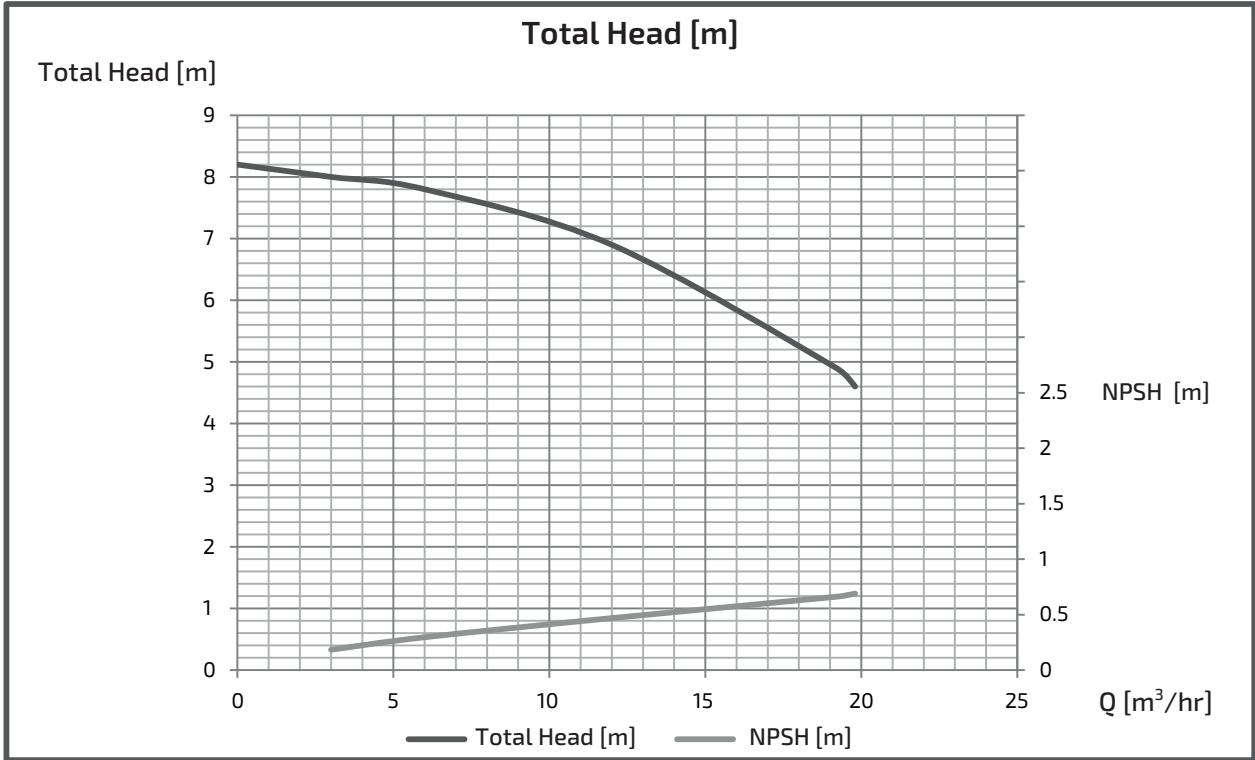
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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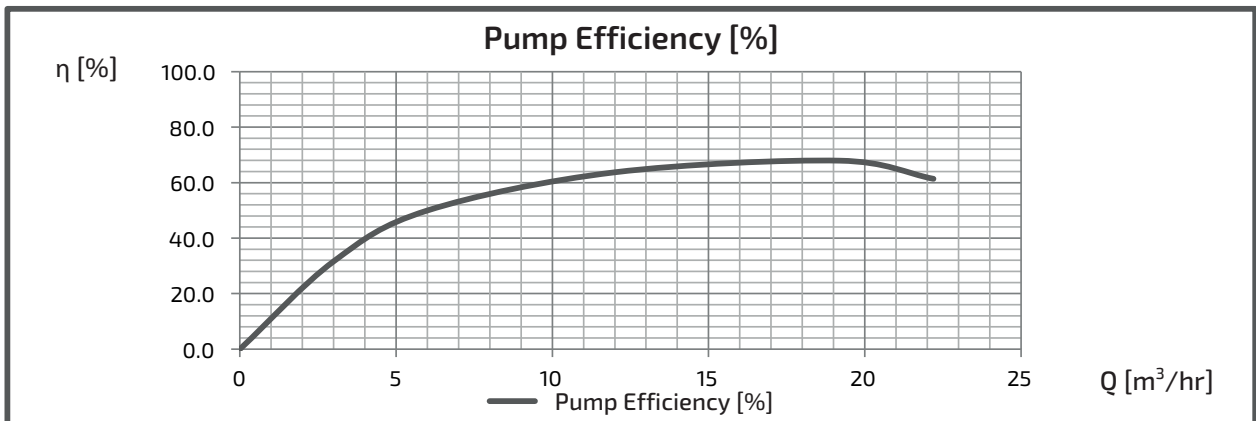
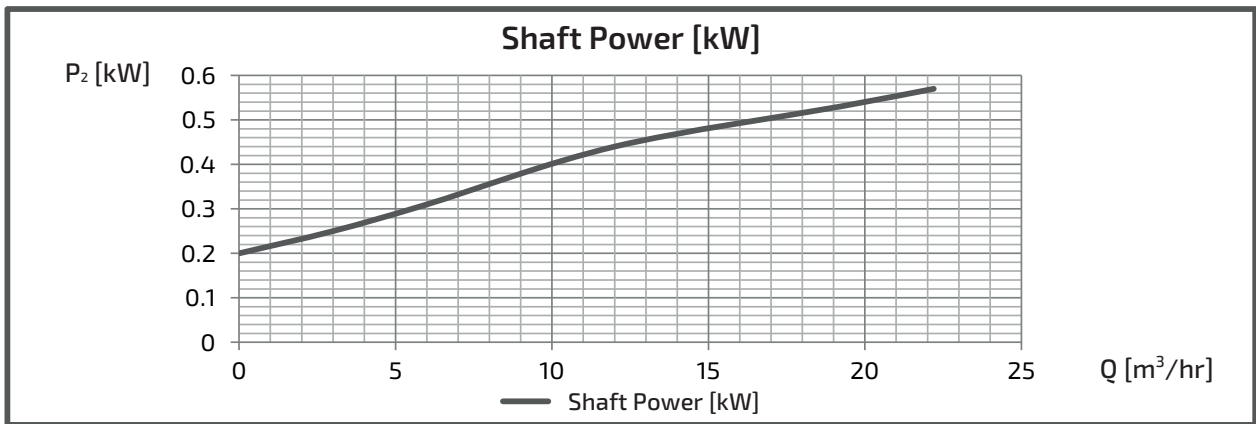
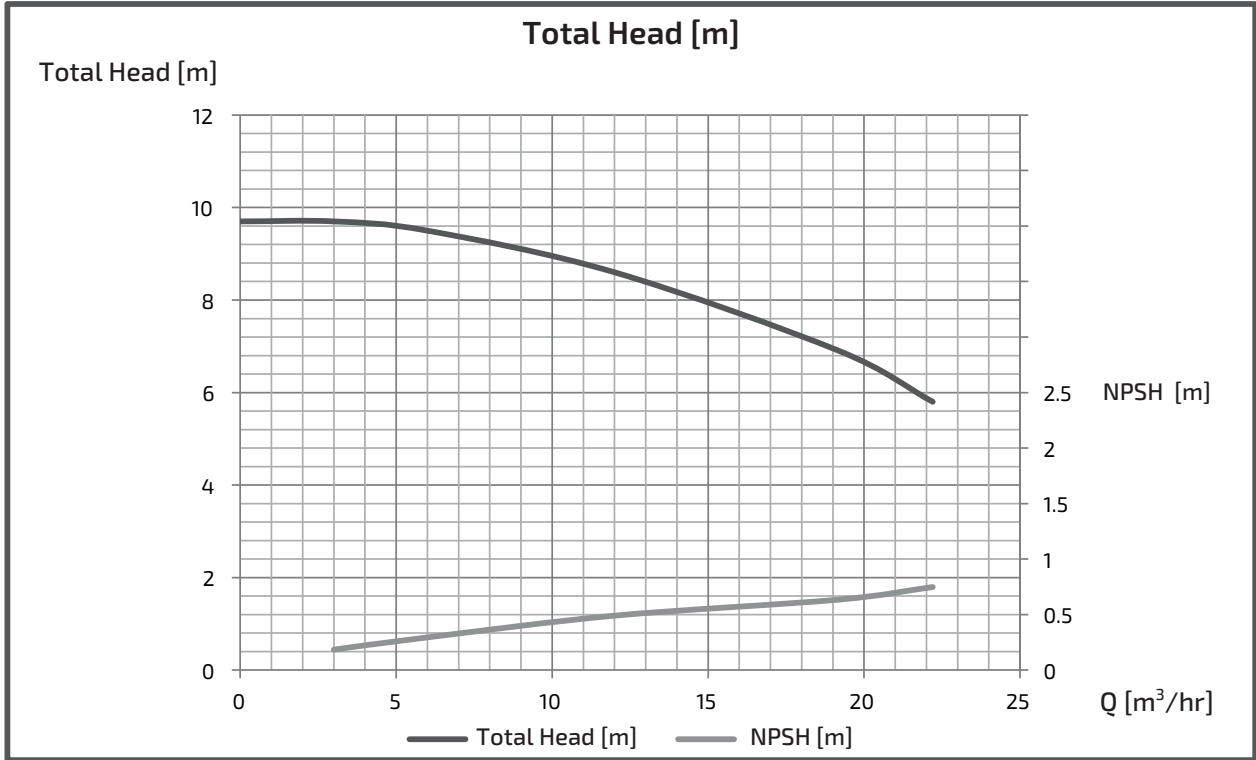
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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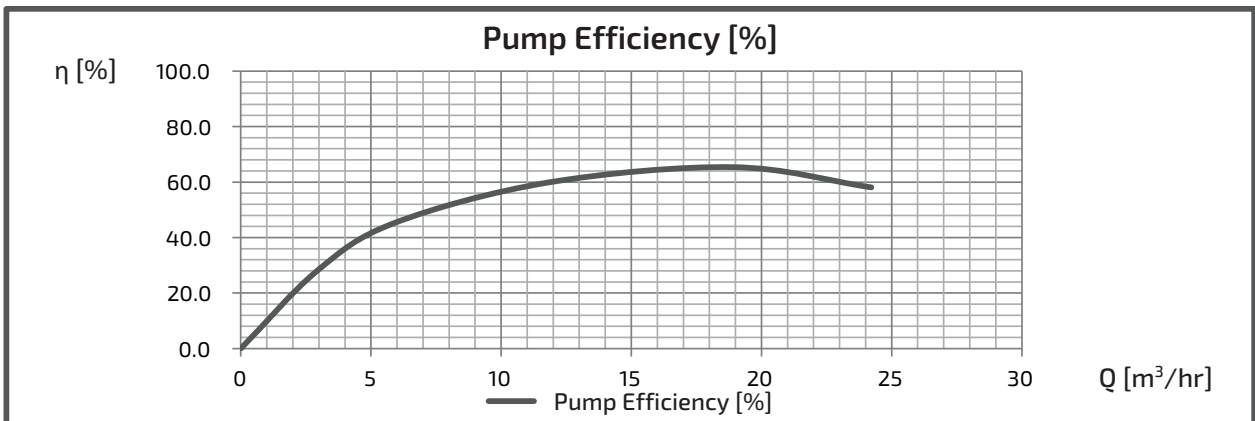
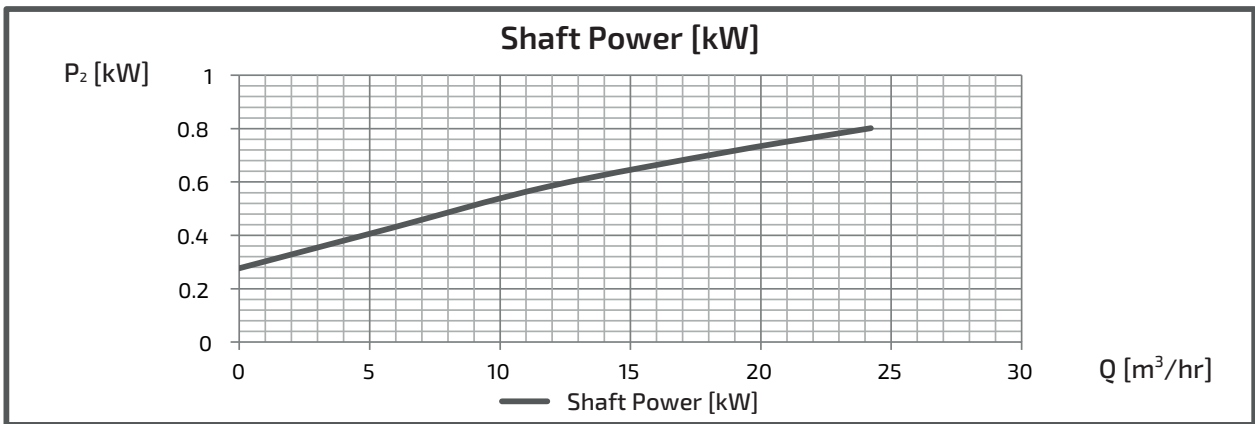
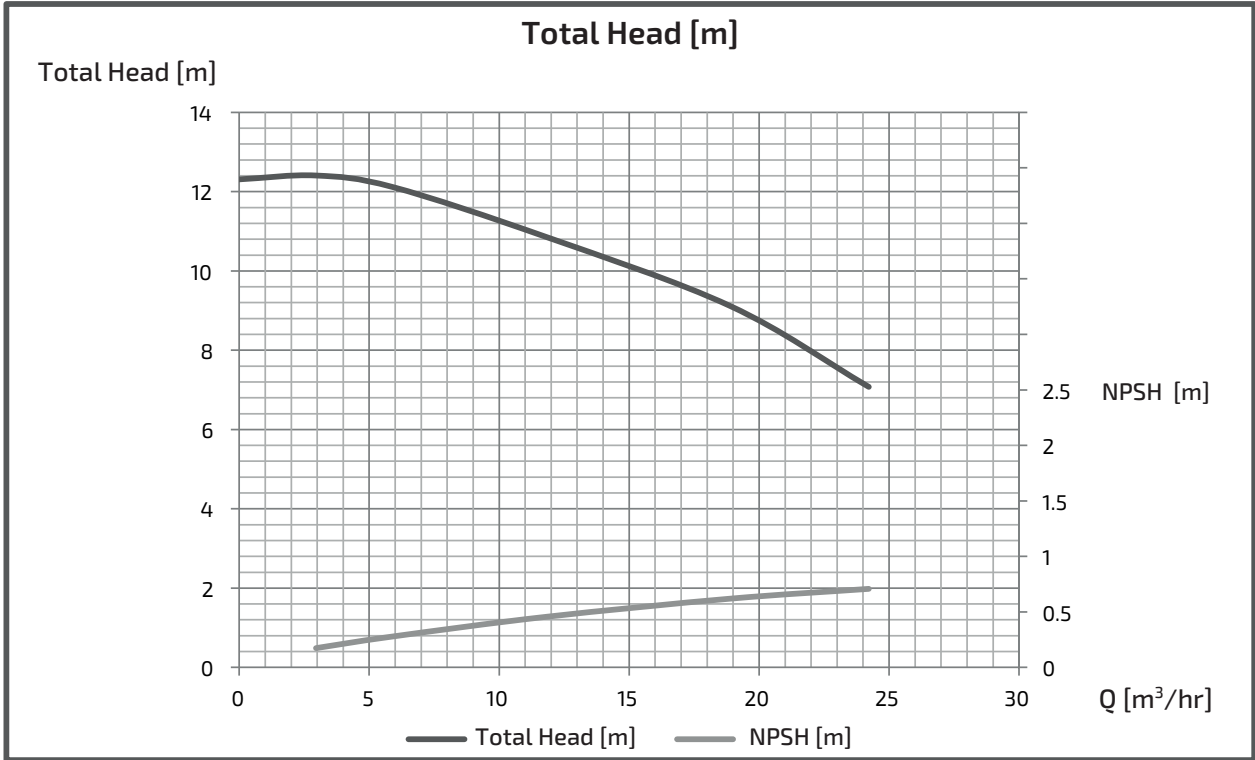
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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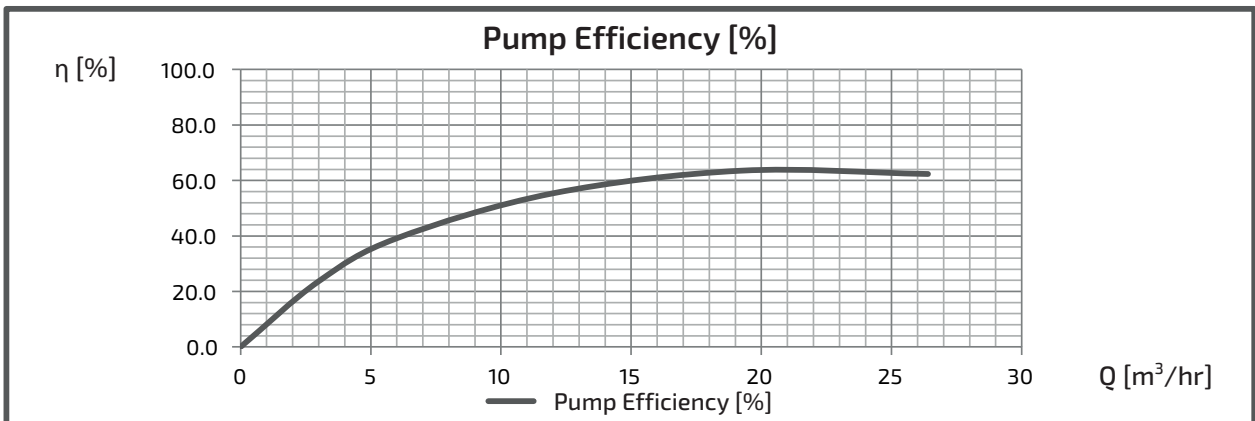
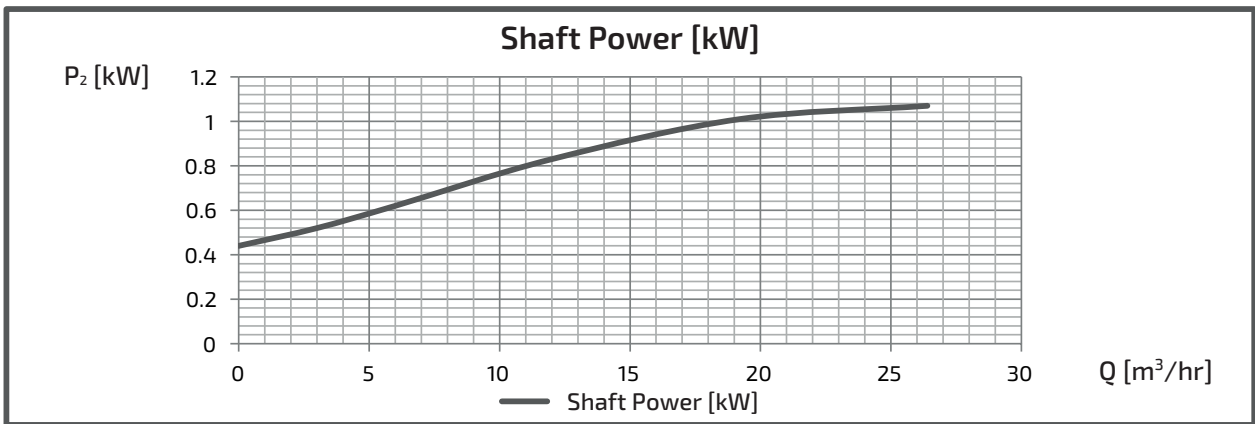
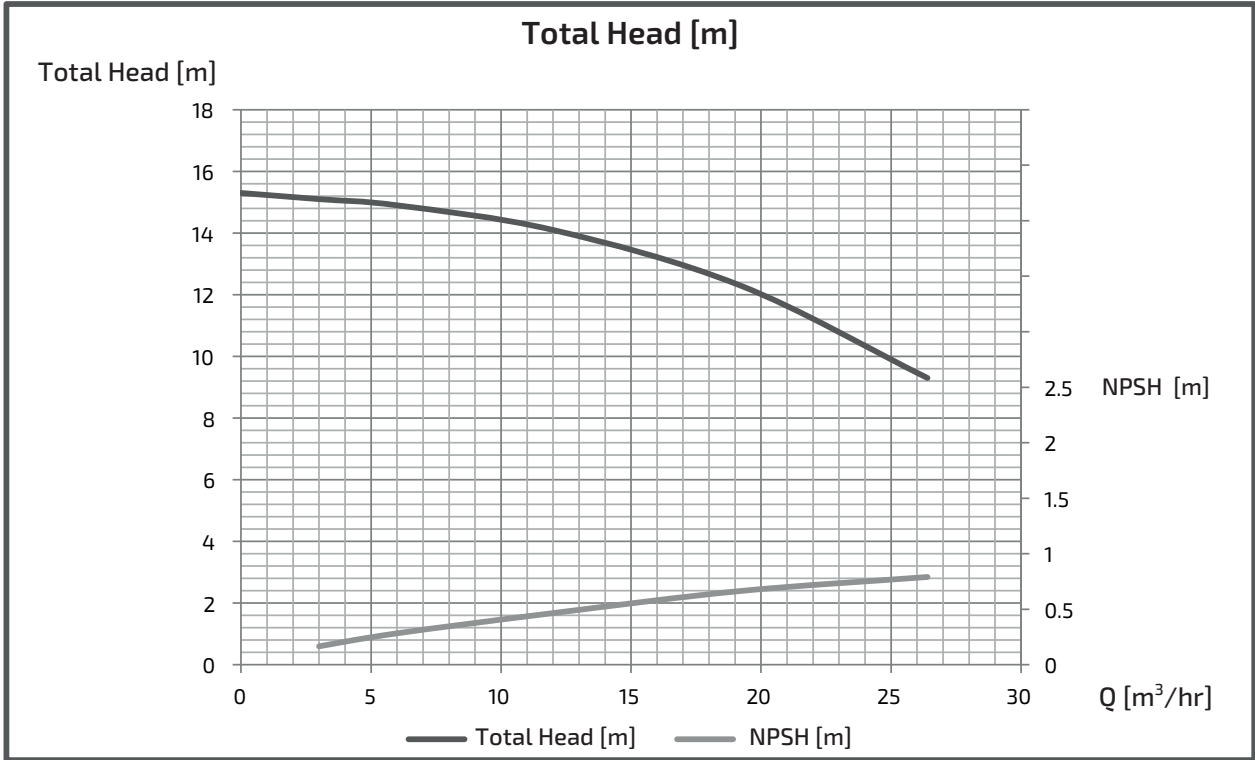
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEK505M(G)4ME1.5

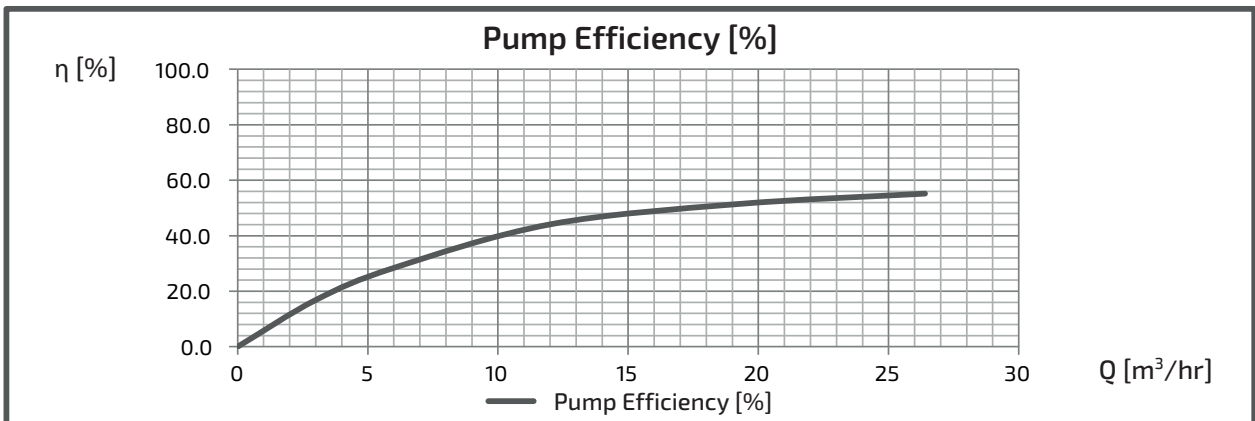
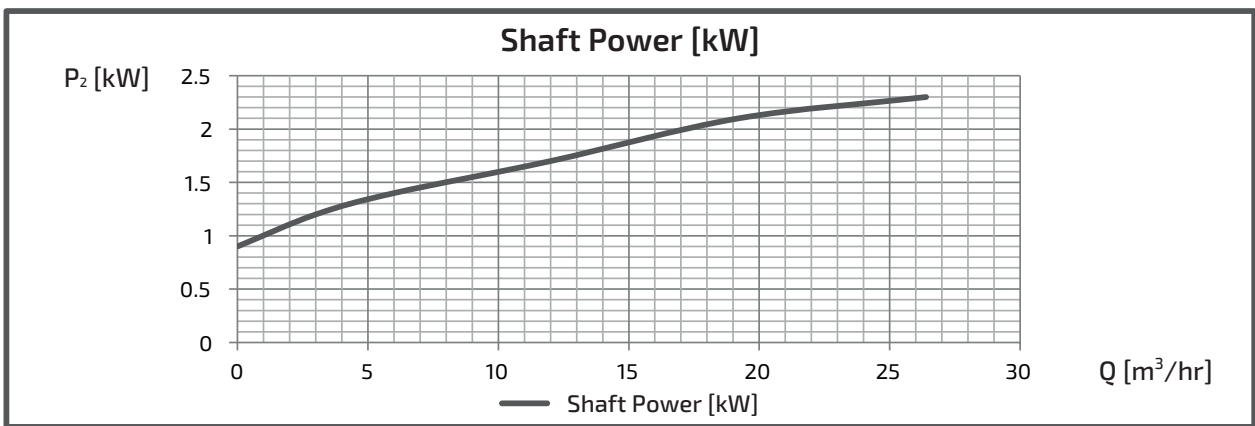
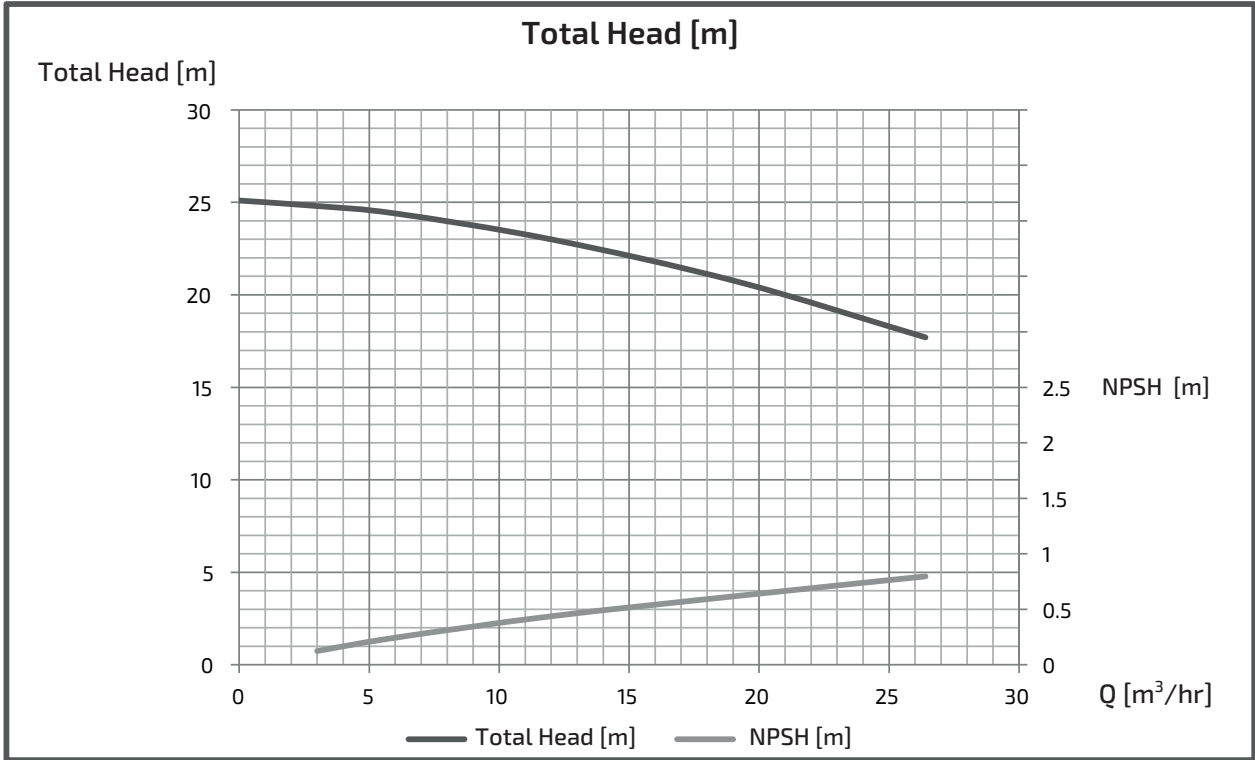
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEL505M(G)4ME2.2

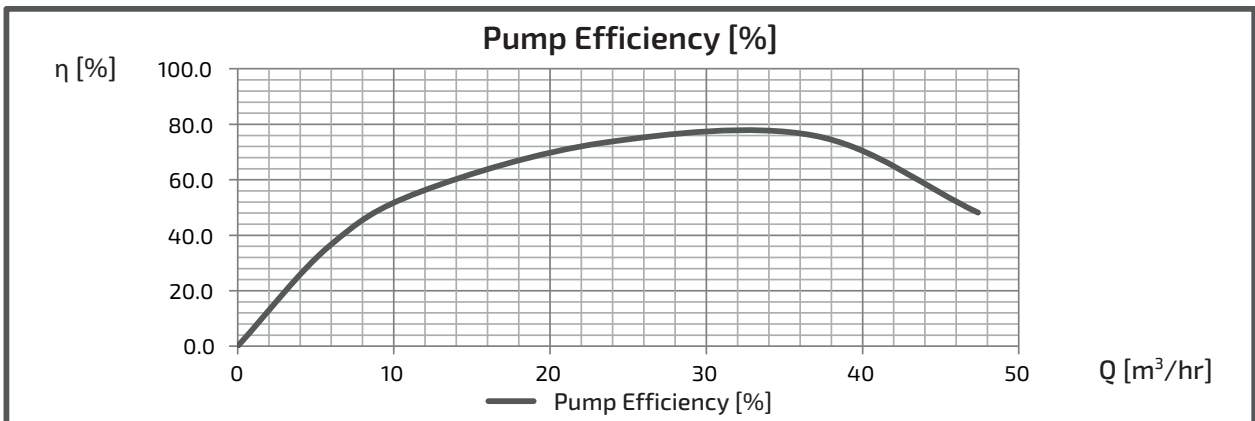
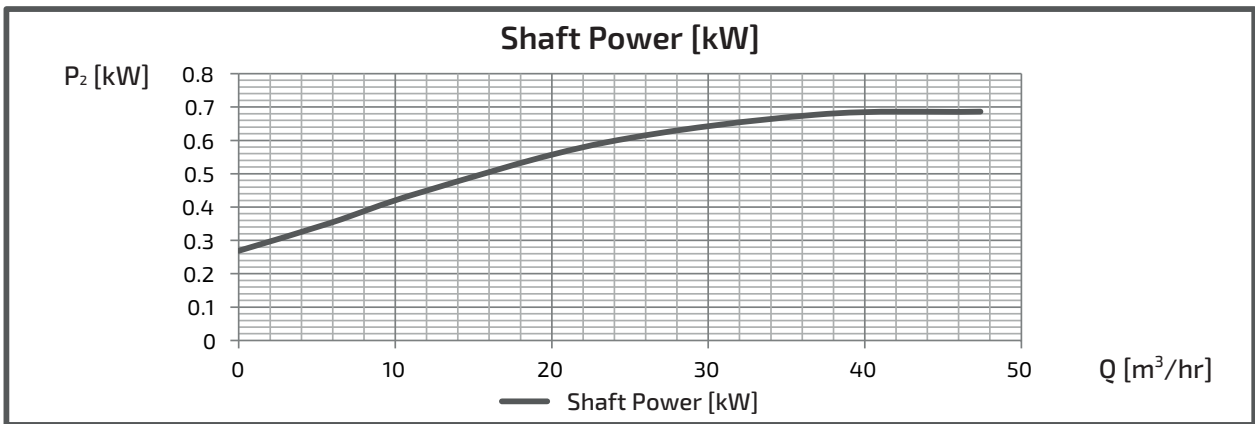
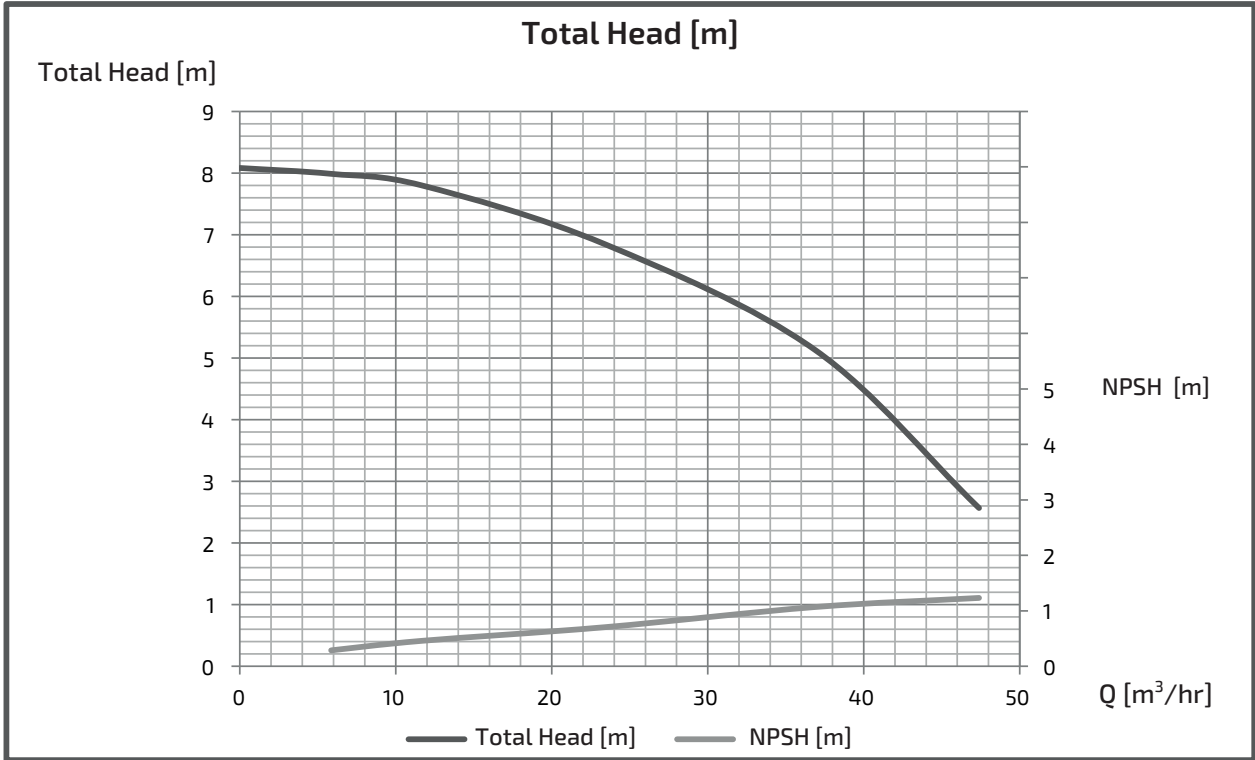
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEJ655M(G)4ME0.75

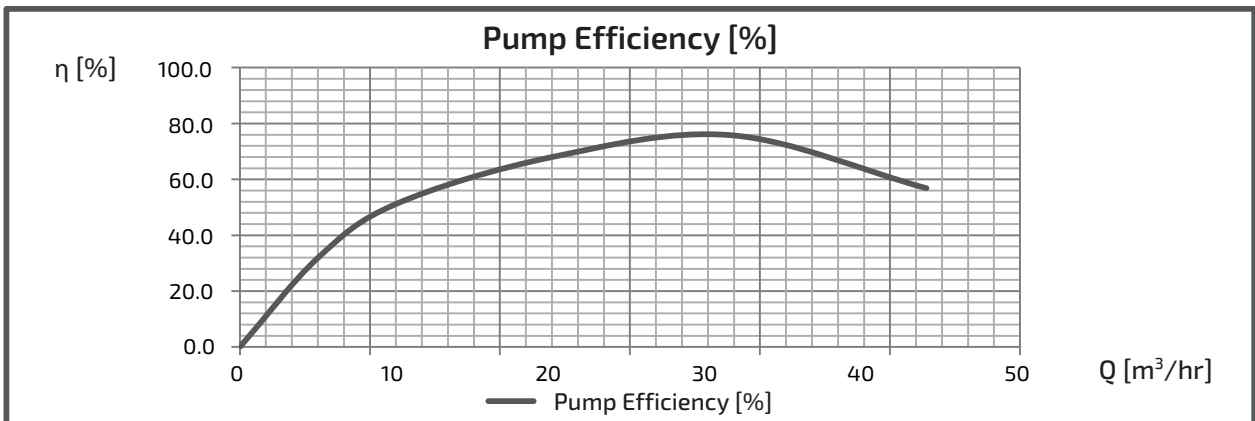
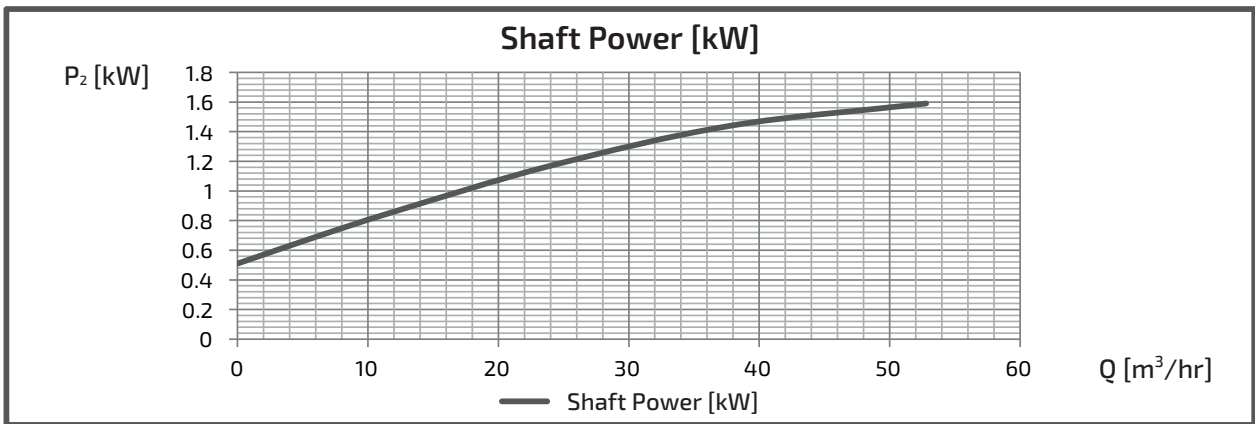
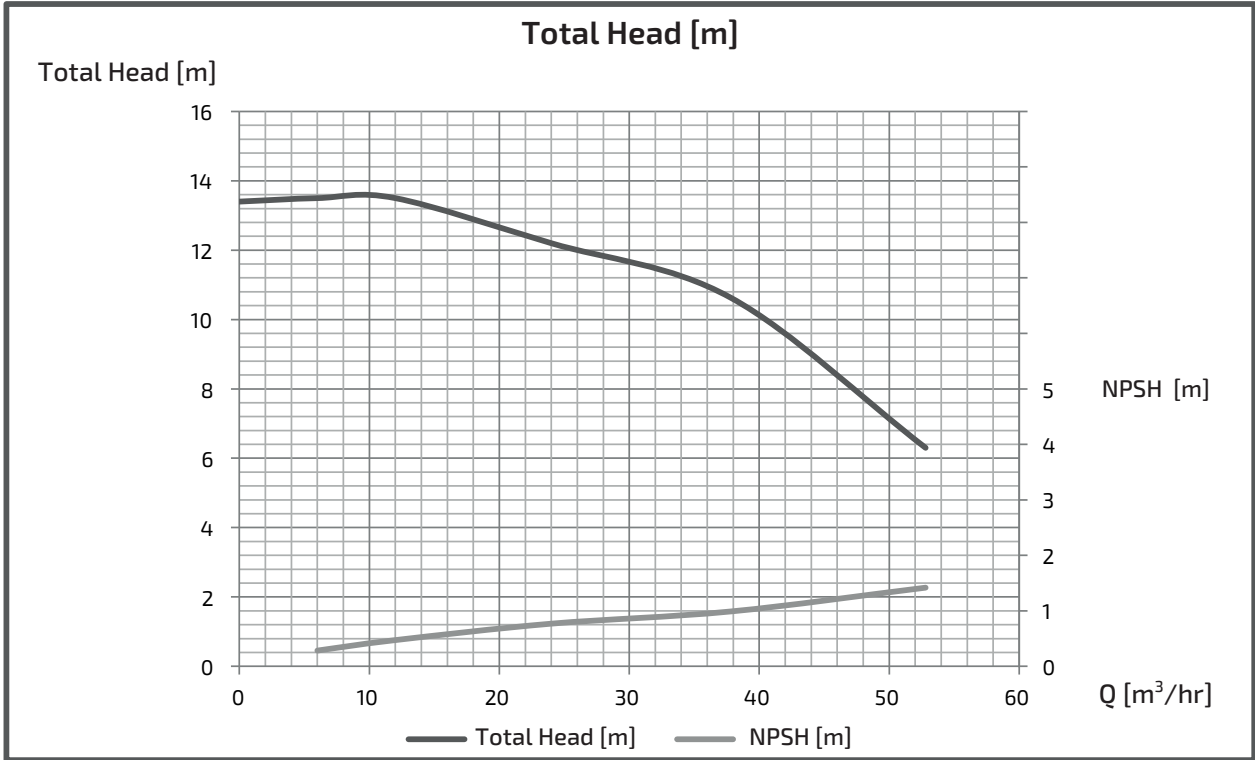
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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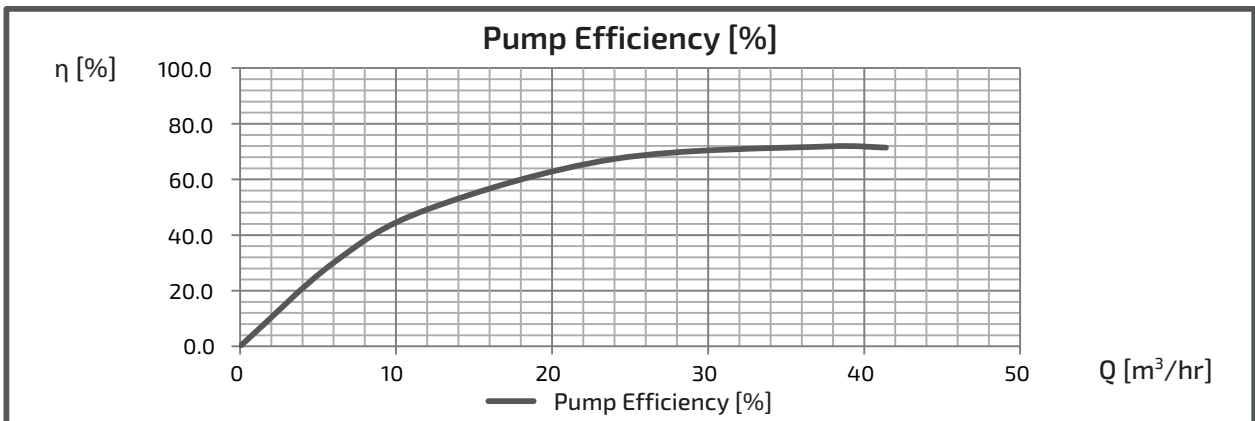
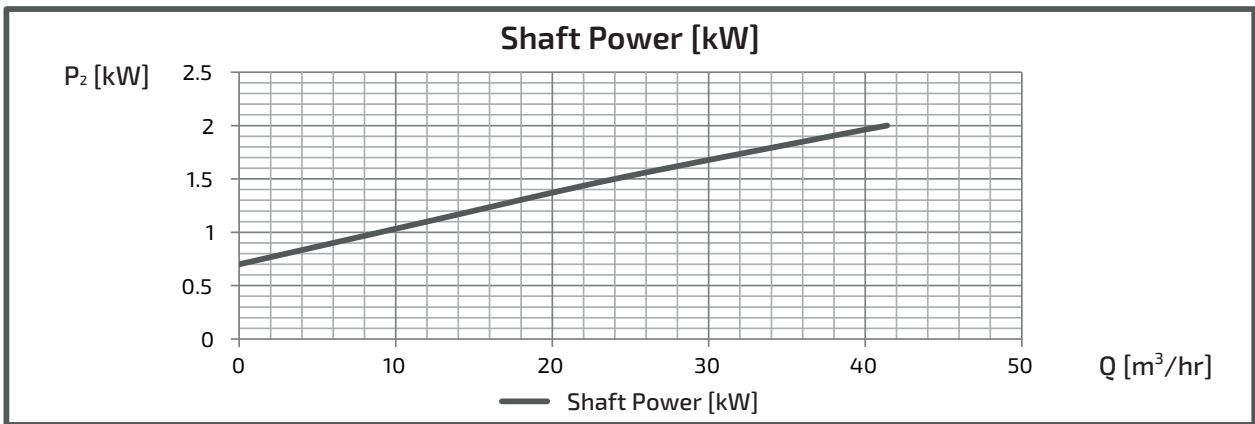
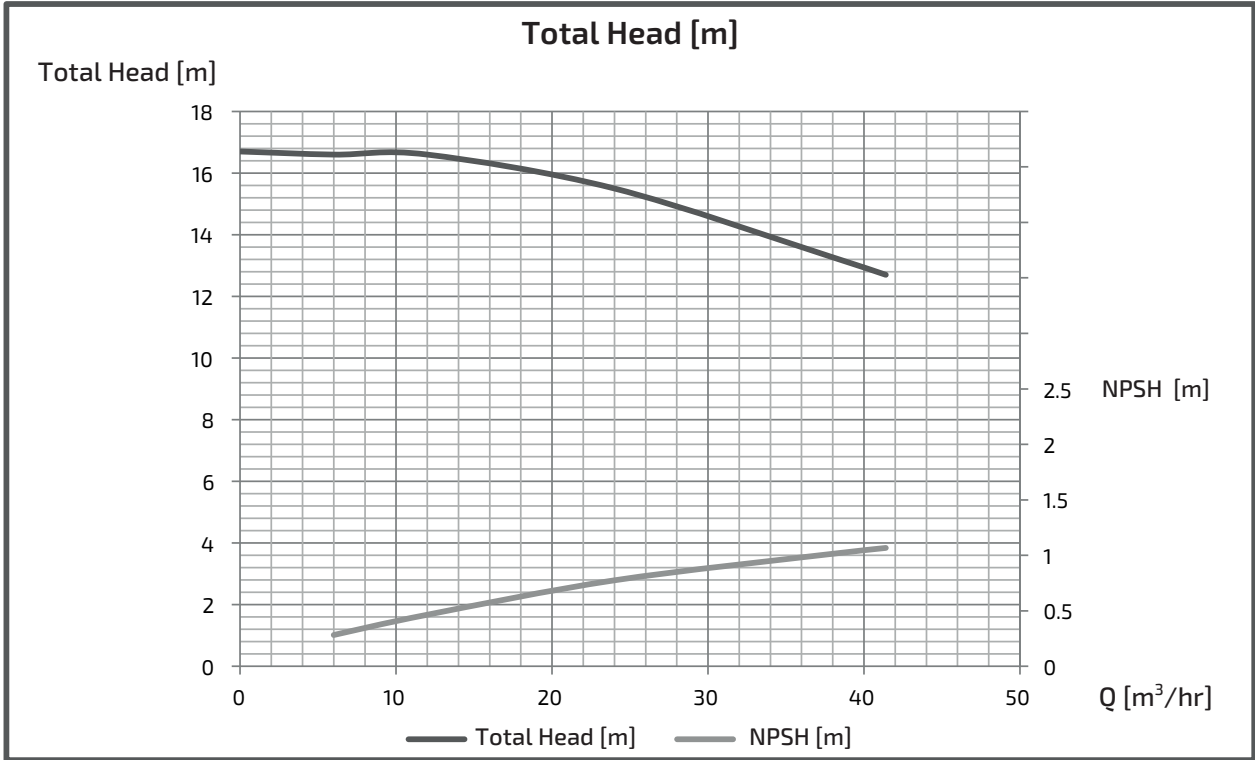
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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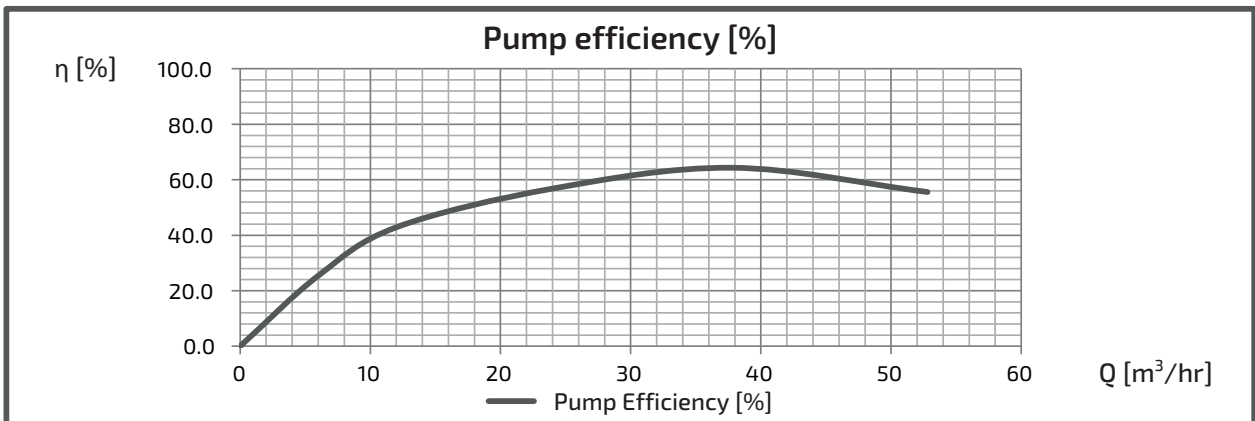
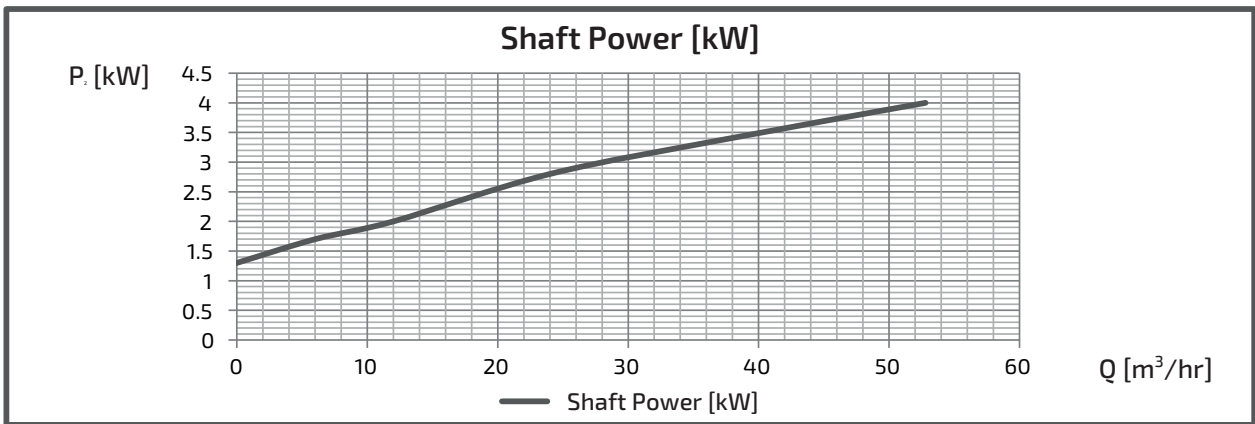
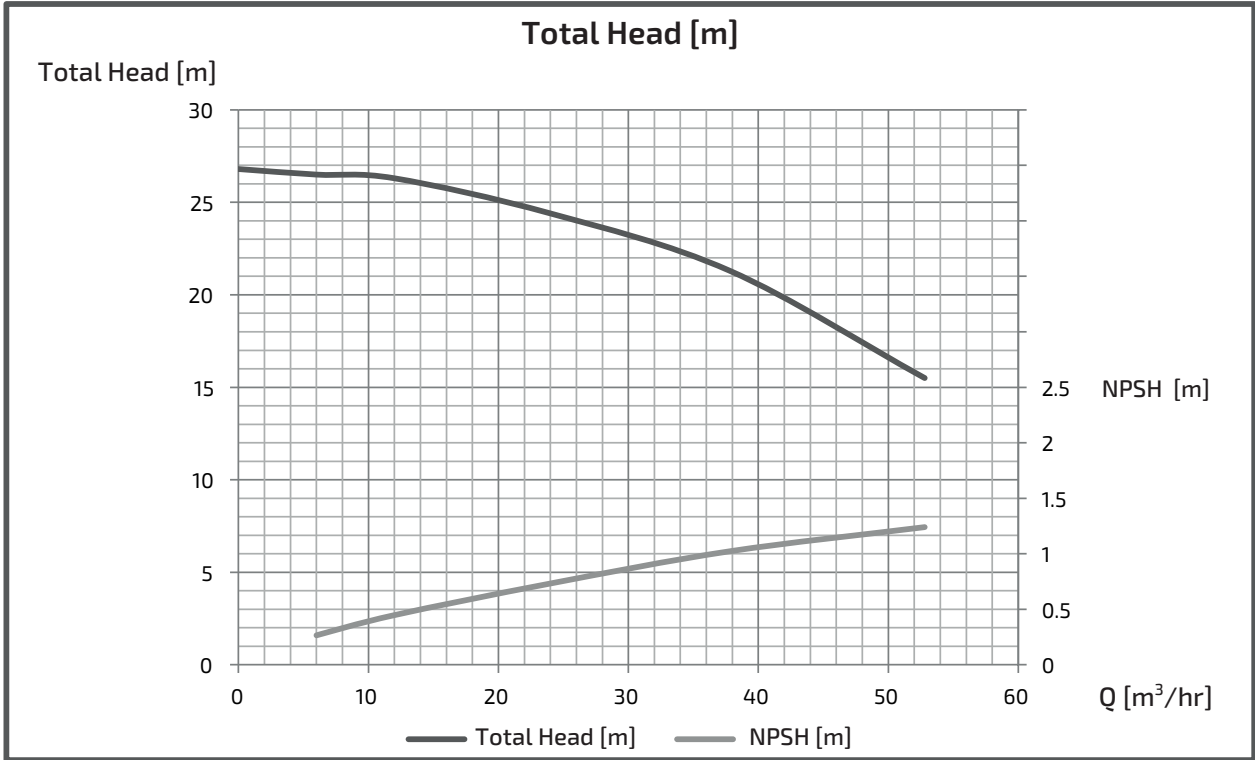
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEL655M(G)4ME3.7

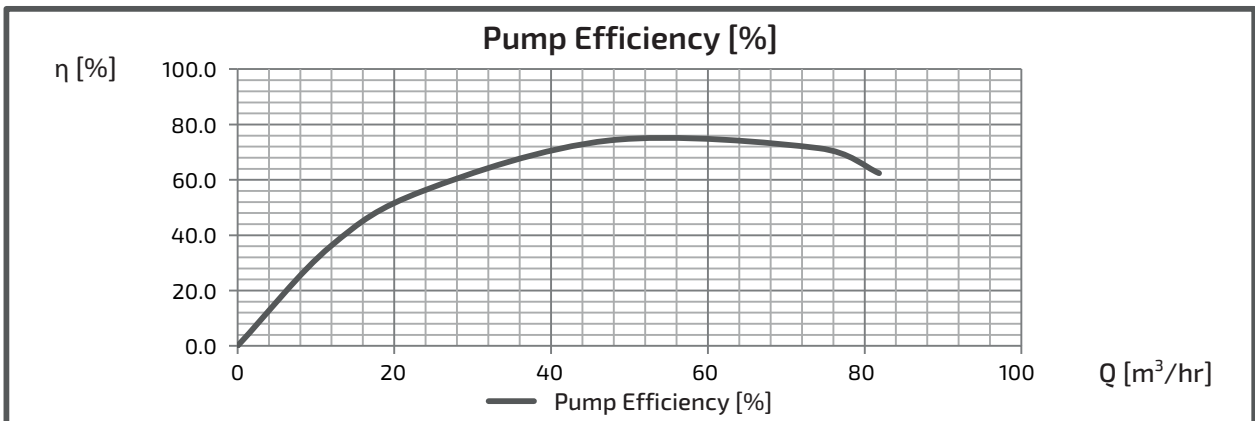
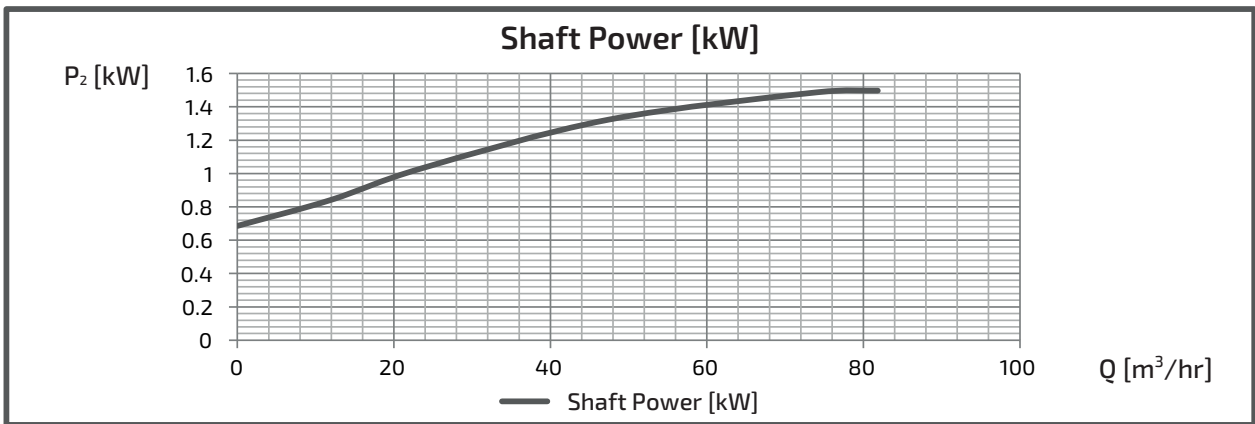
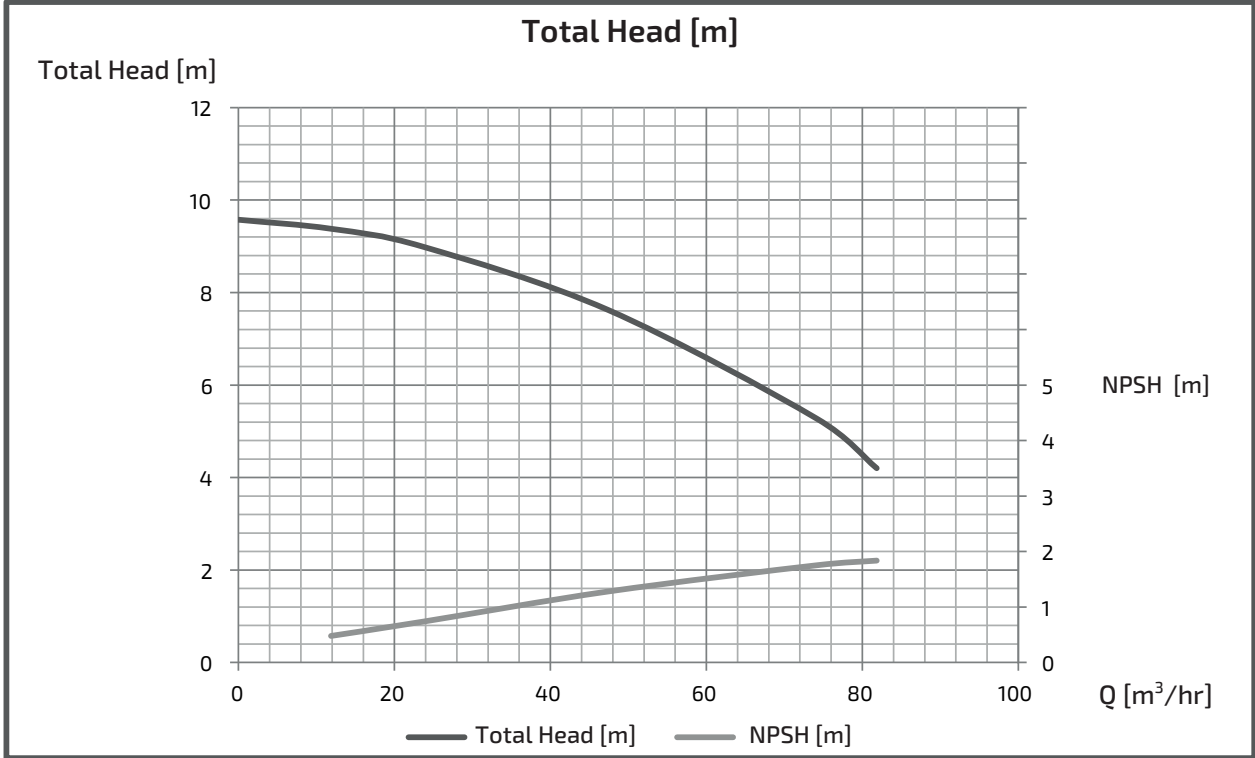
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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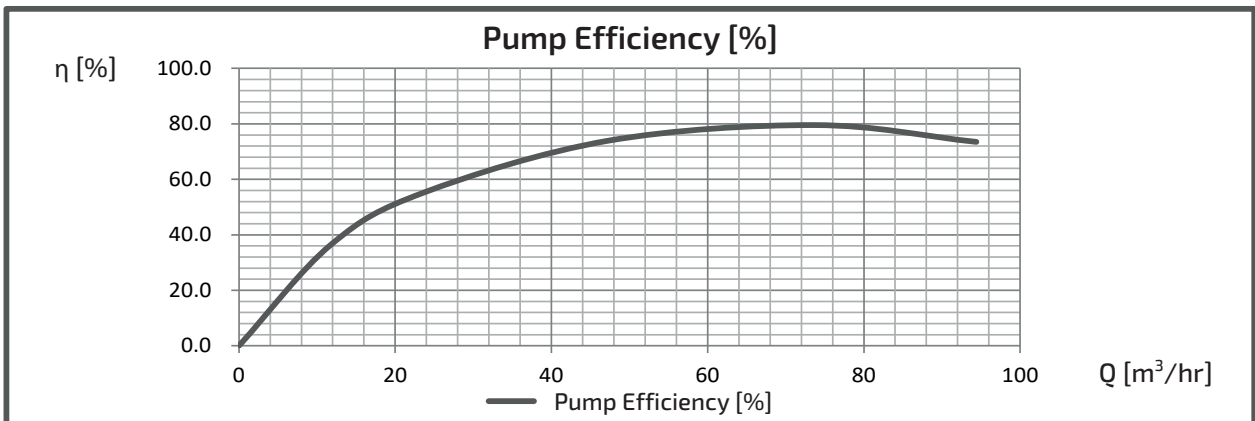
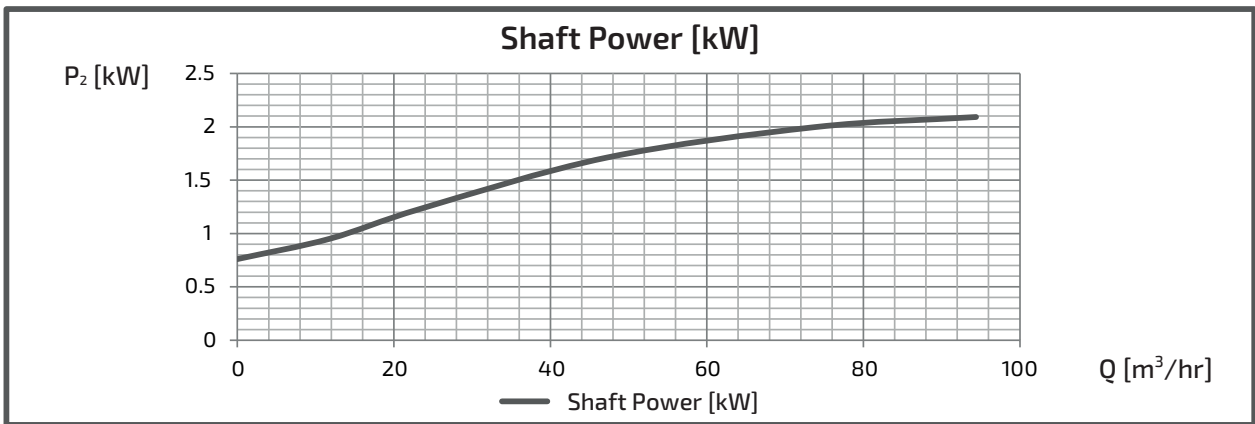
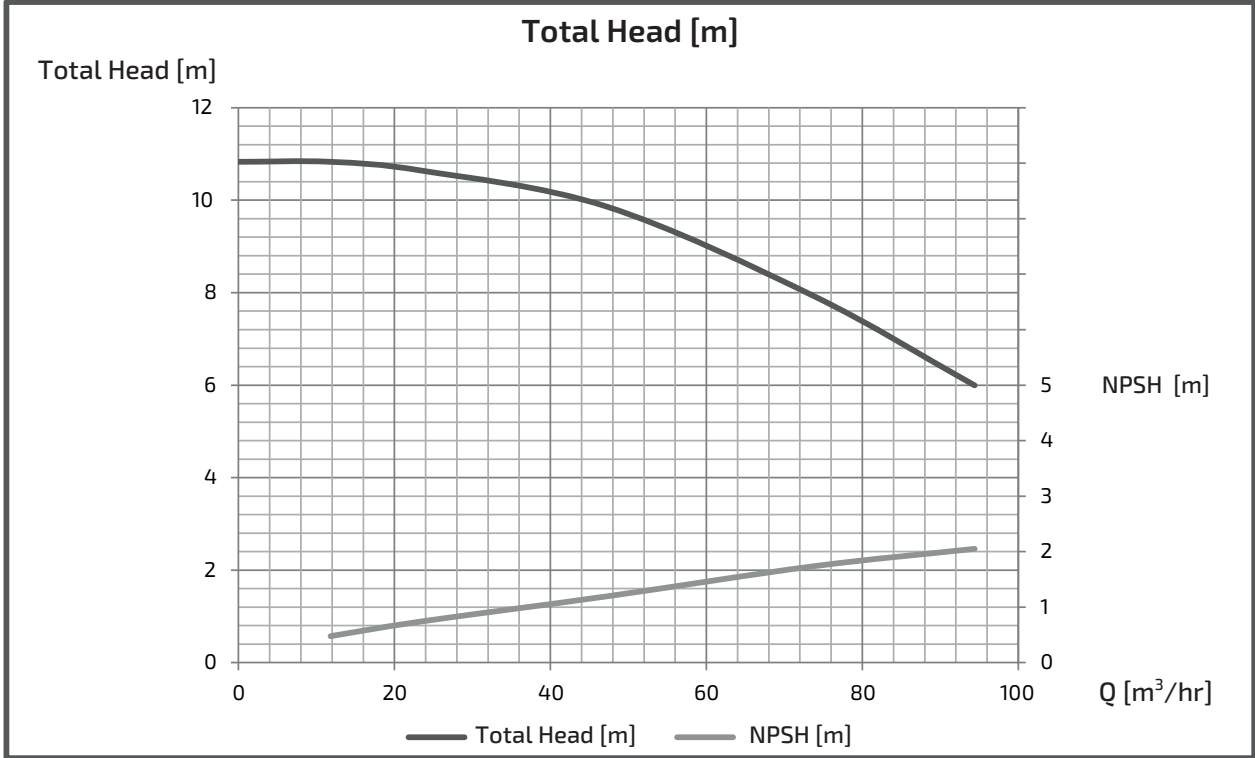
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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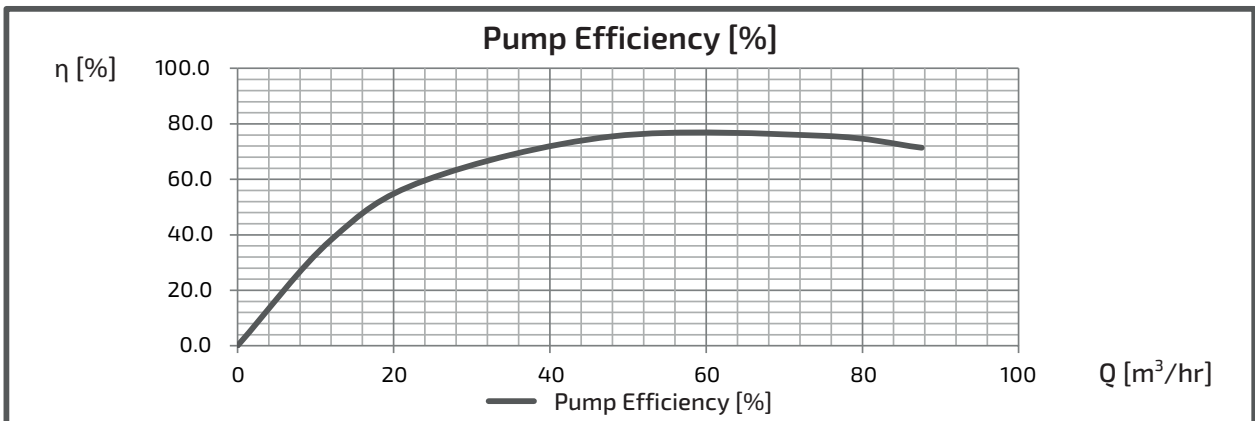
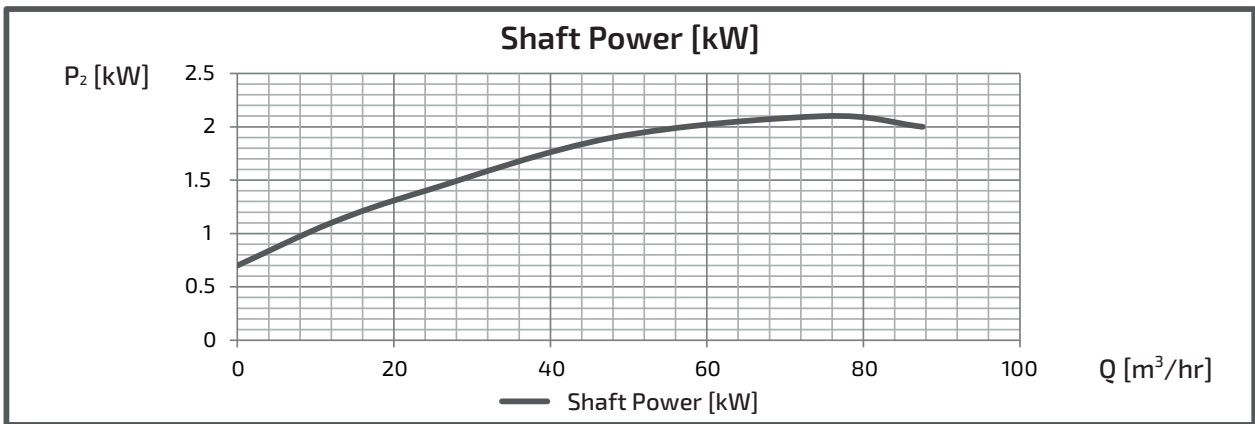
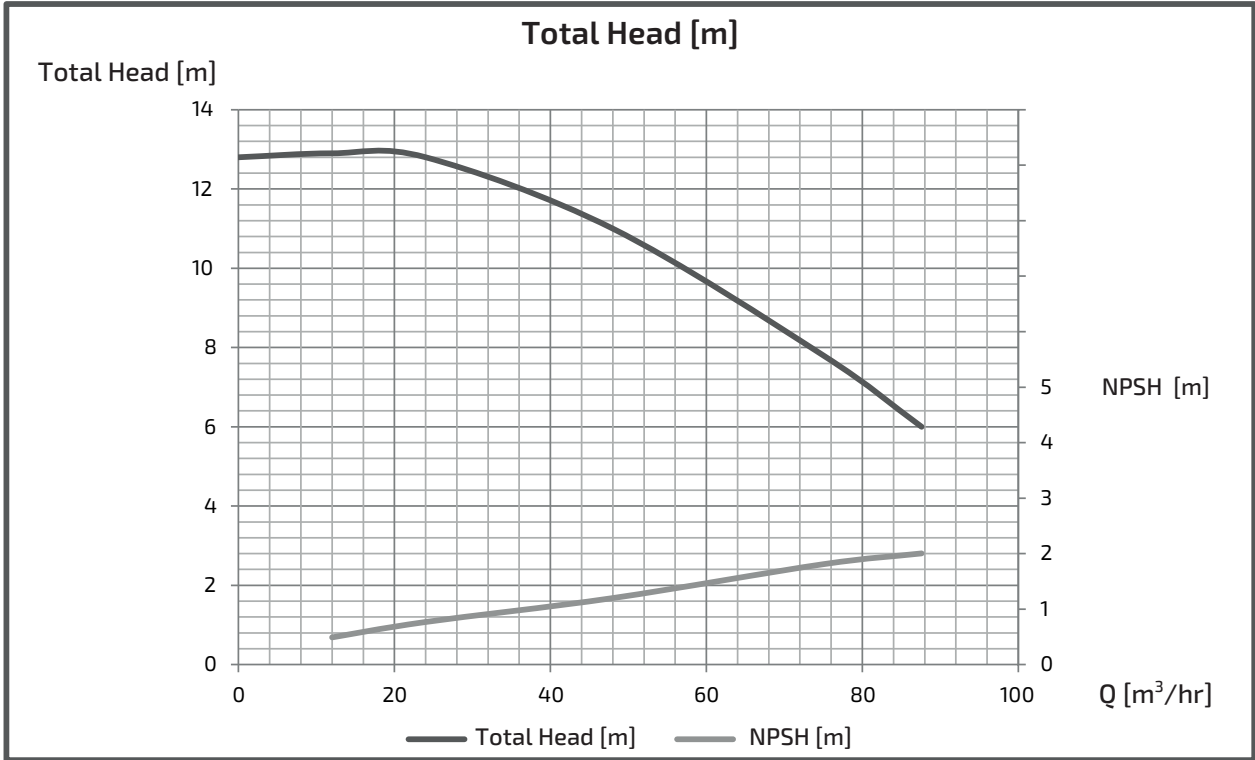
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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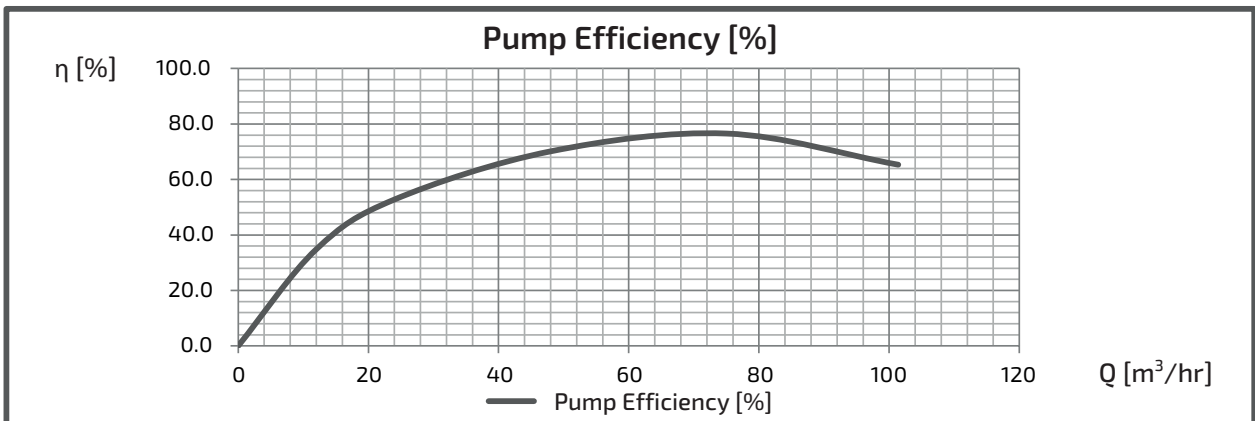
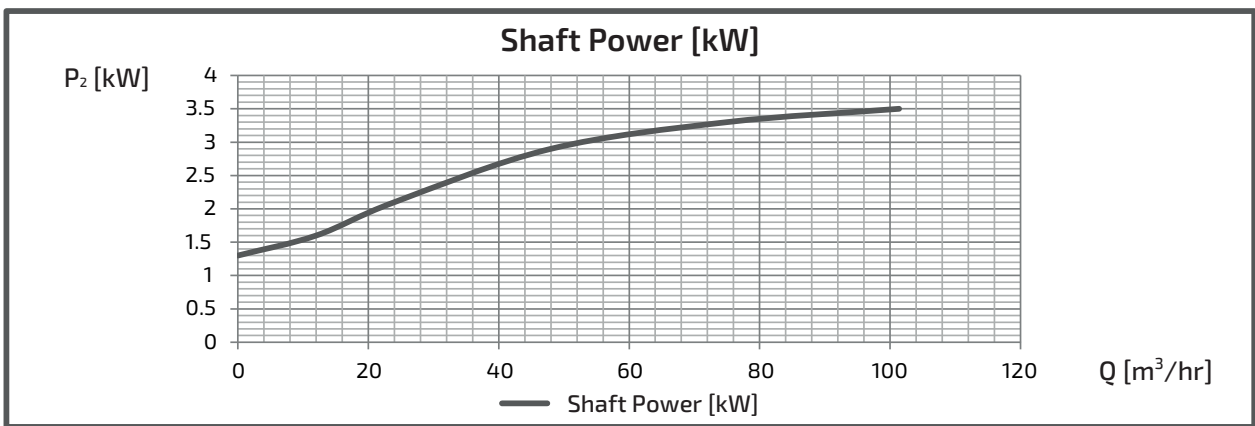
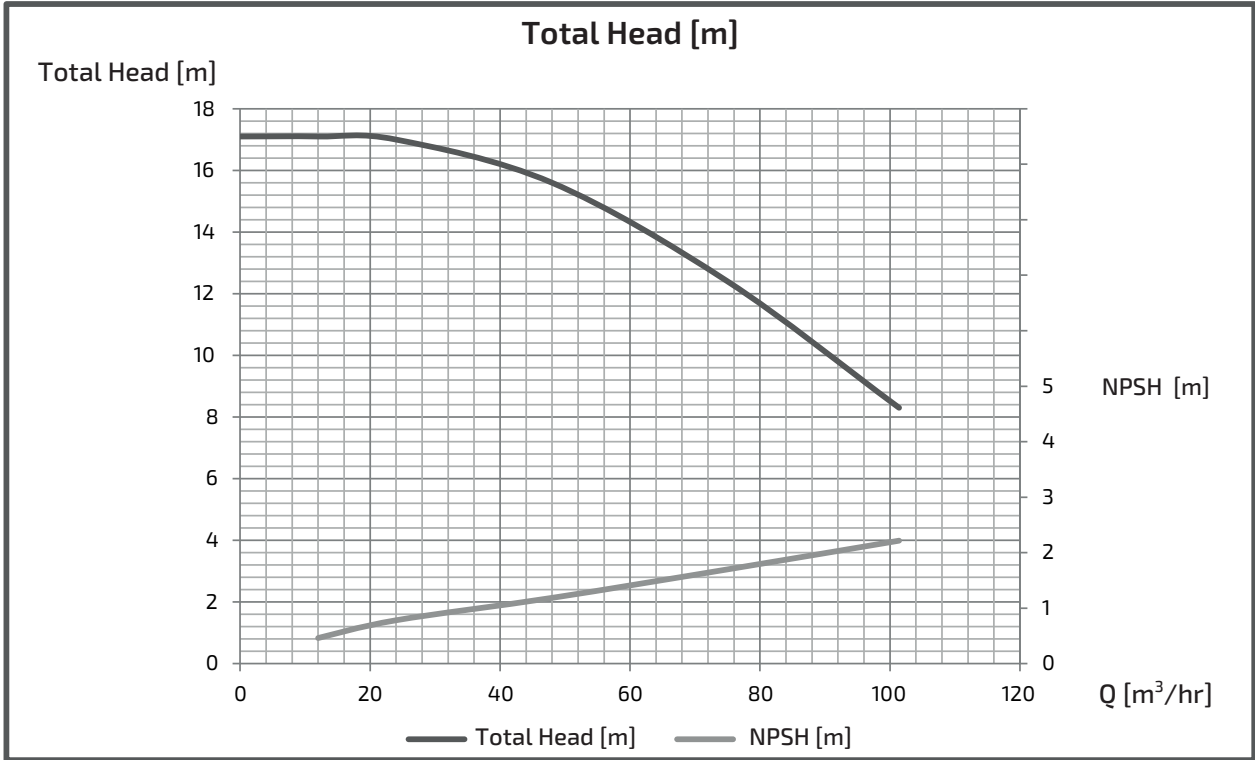
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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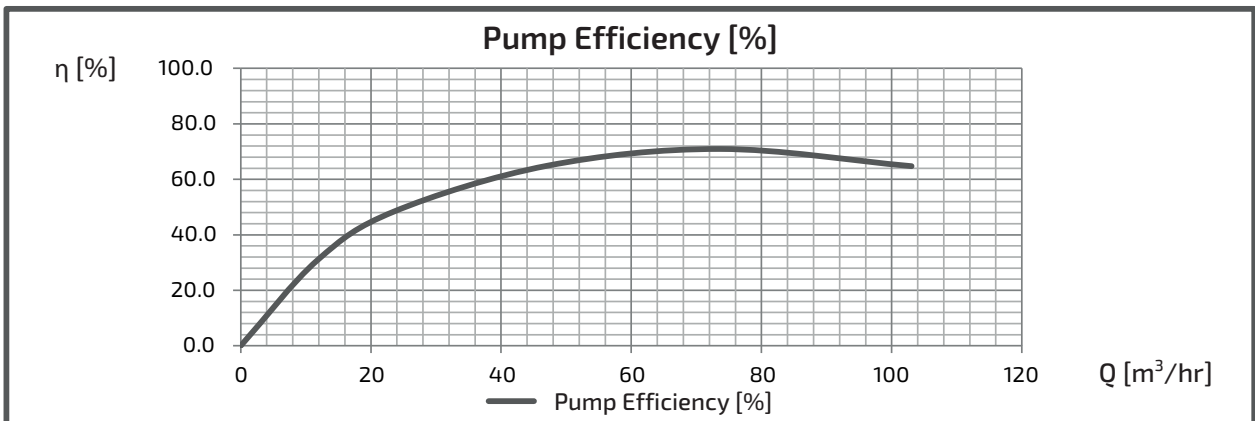
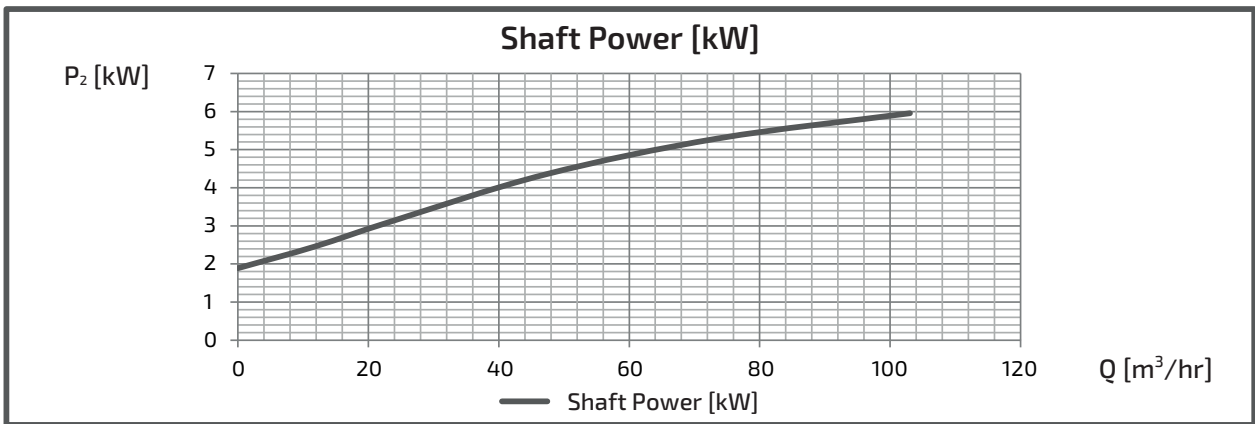
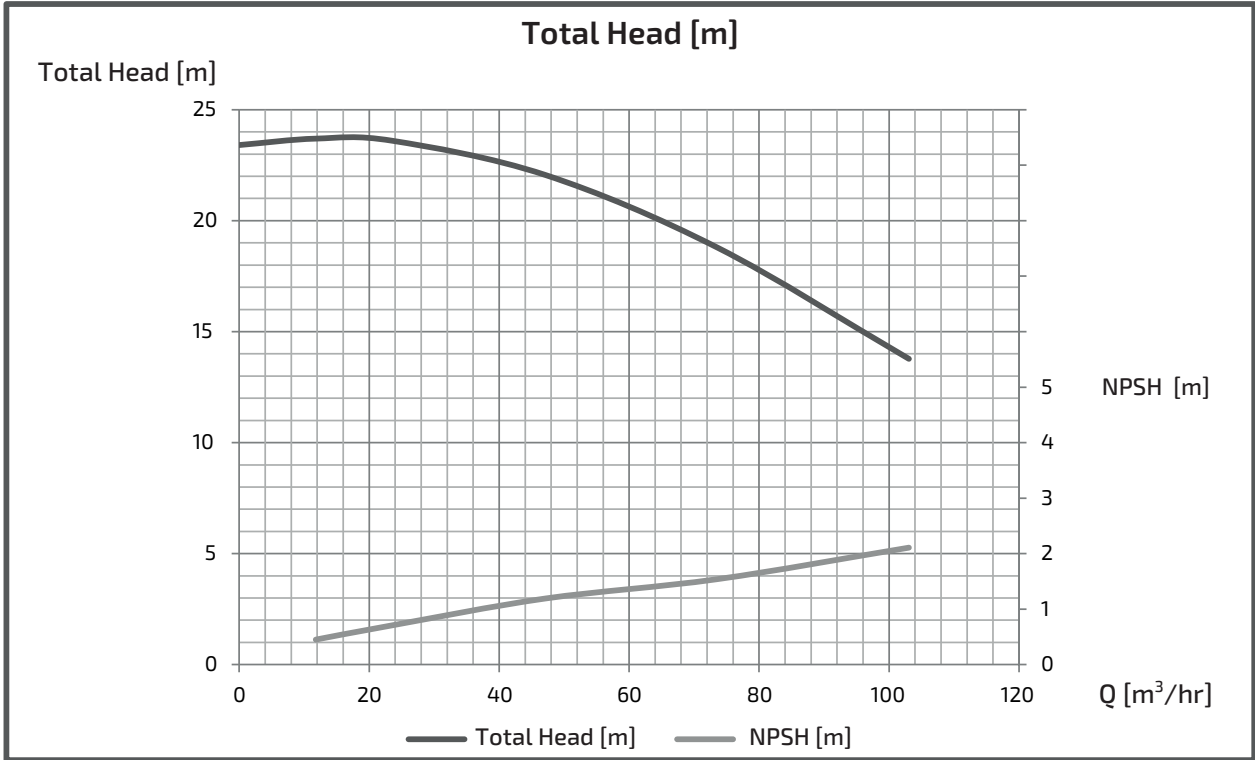
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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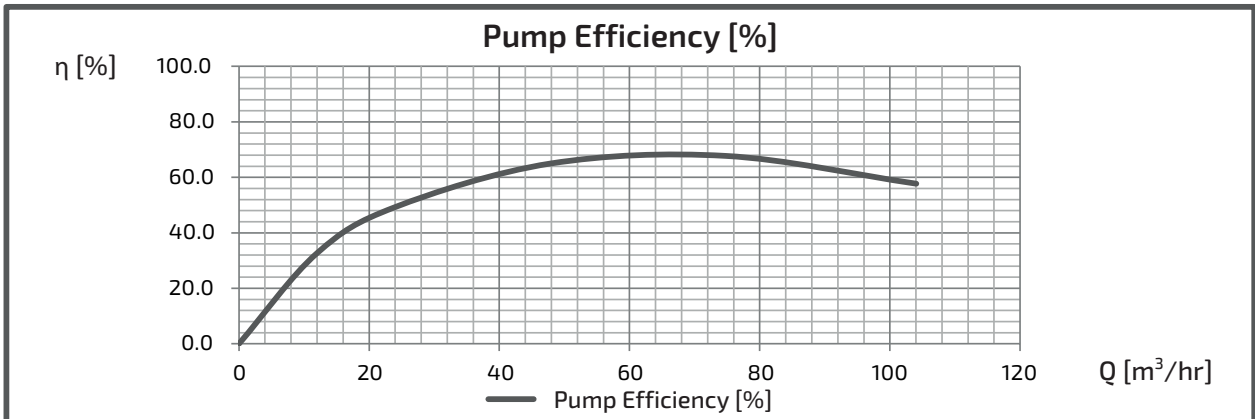
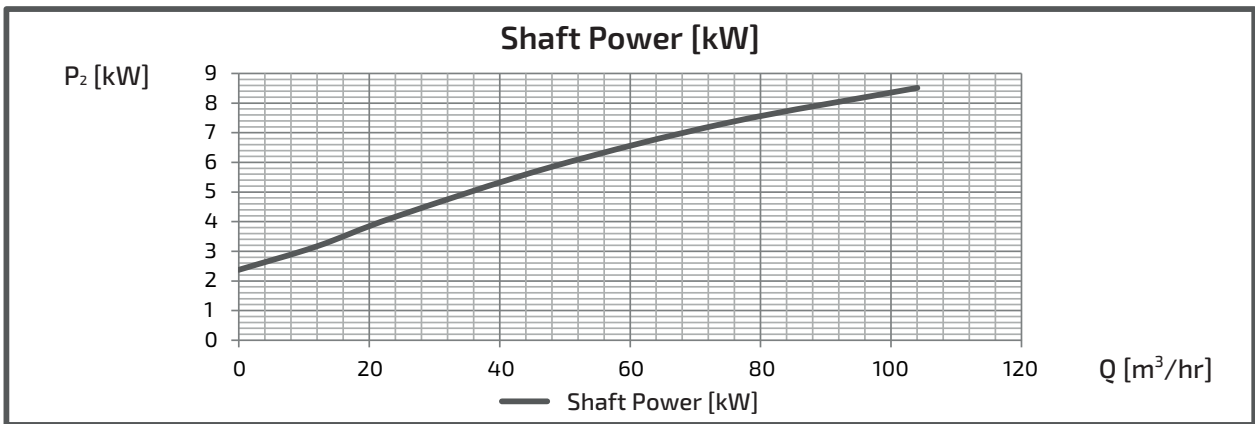
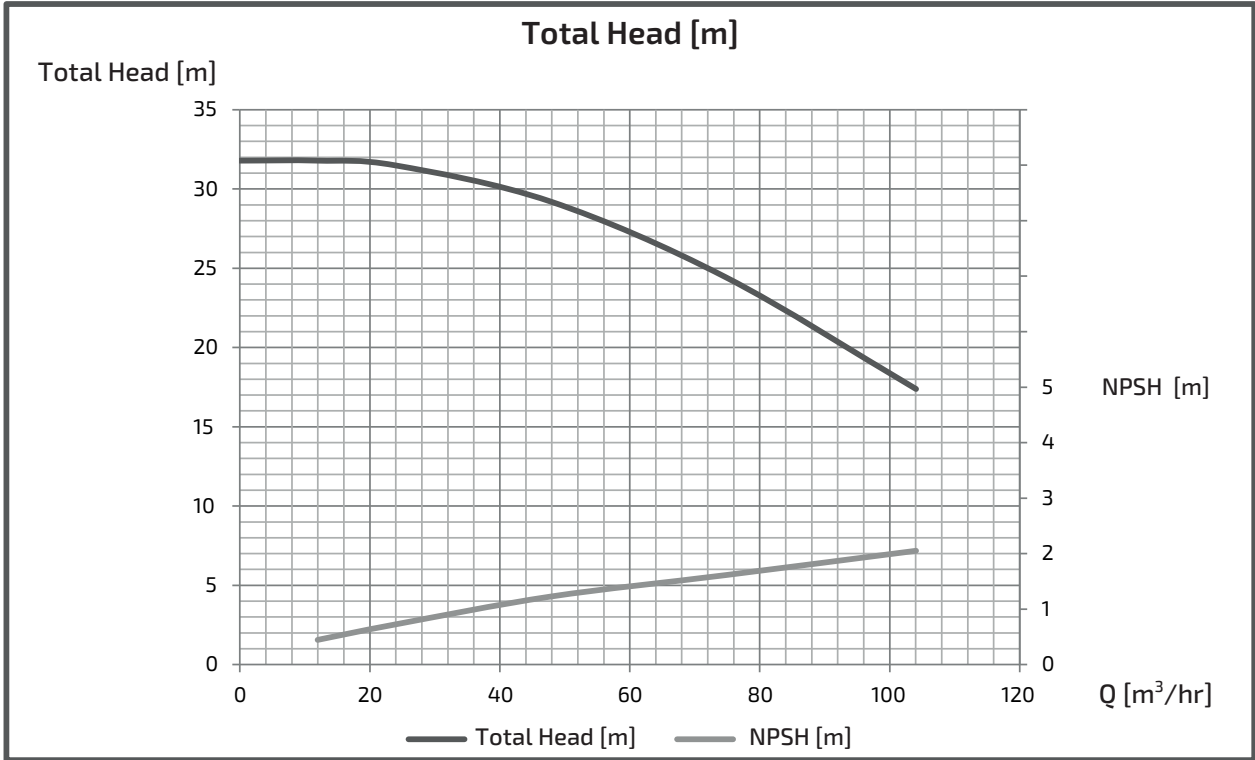
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM805M(G)4ME7.5

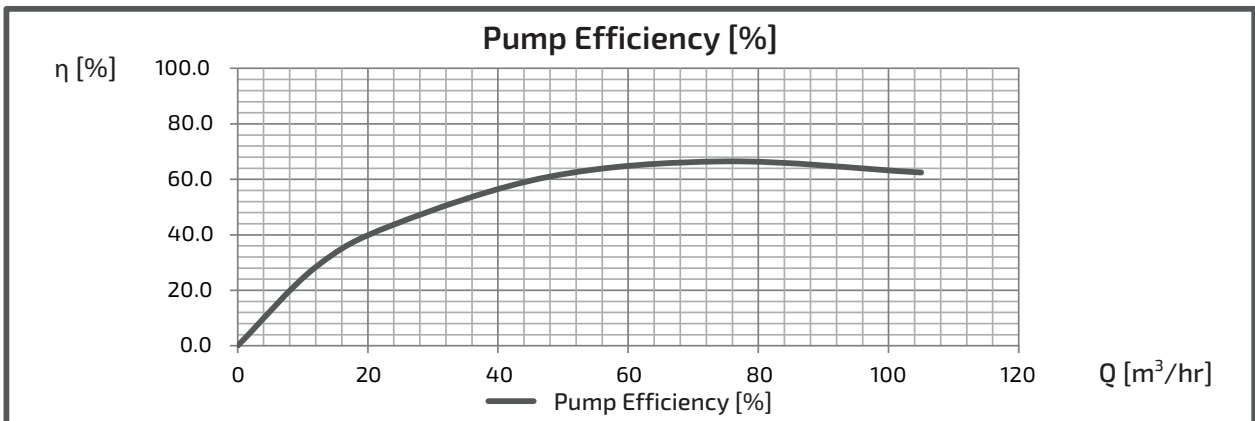
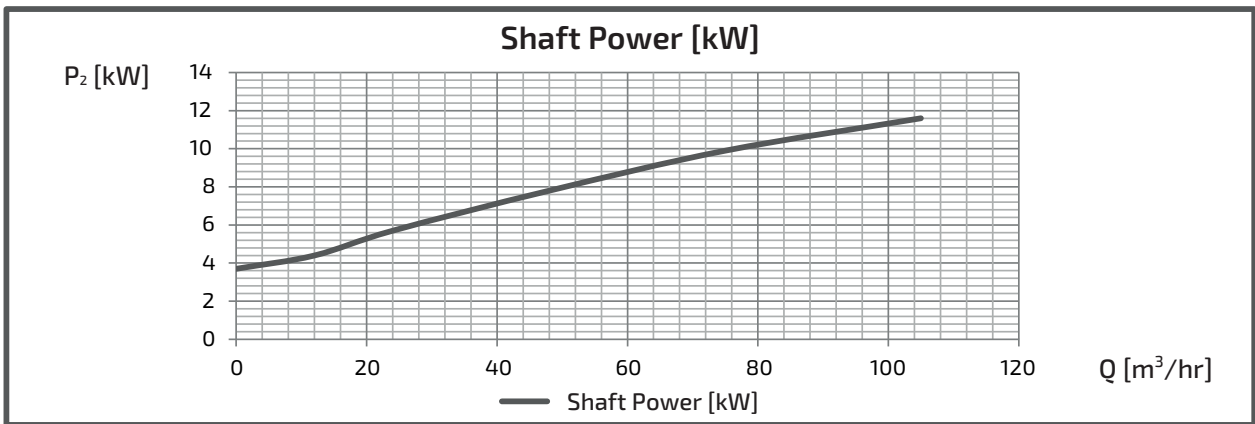
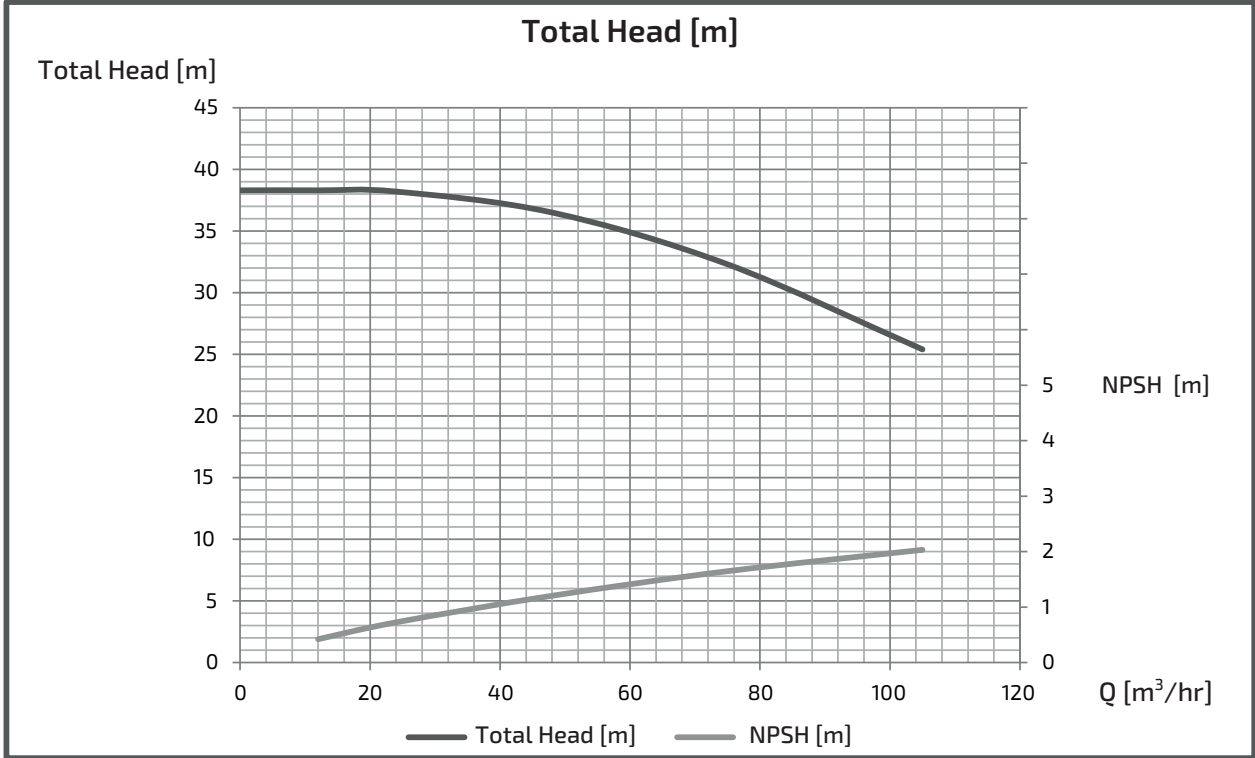
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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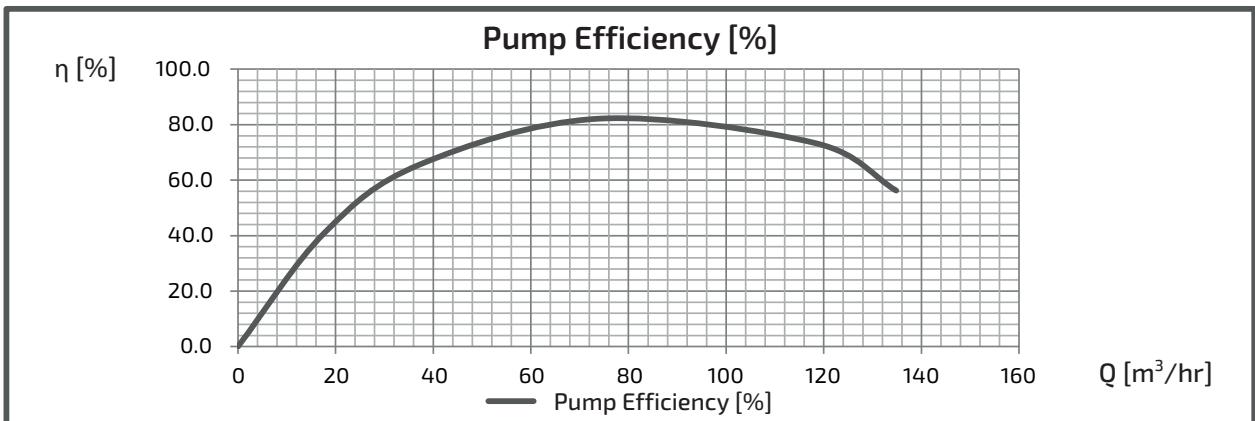
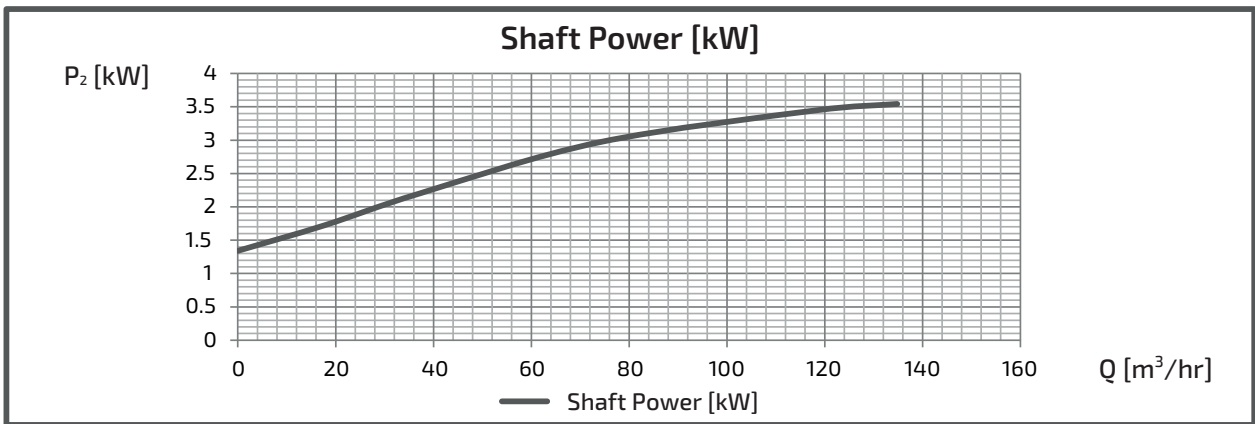
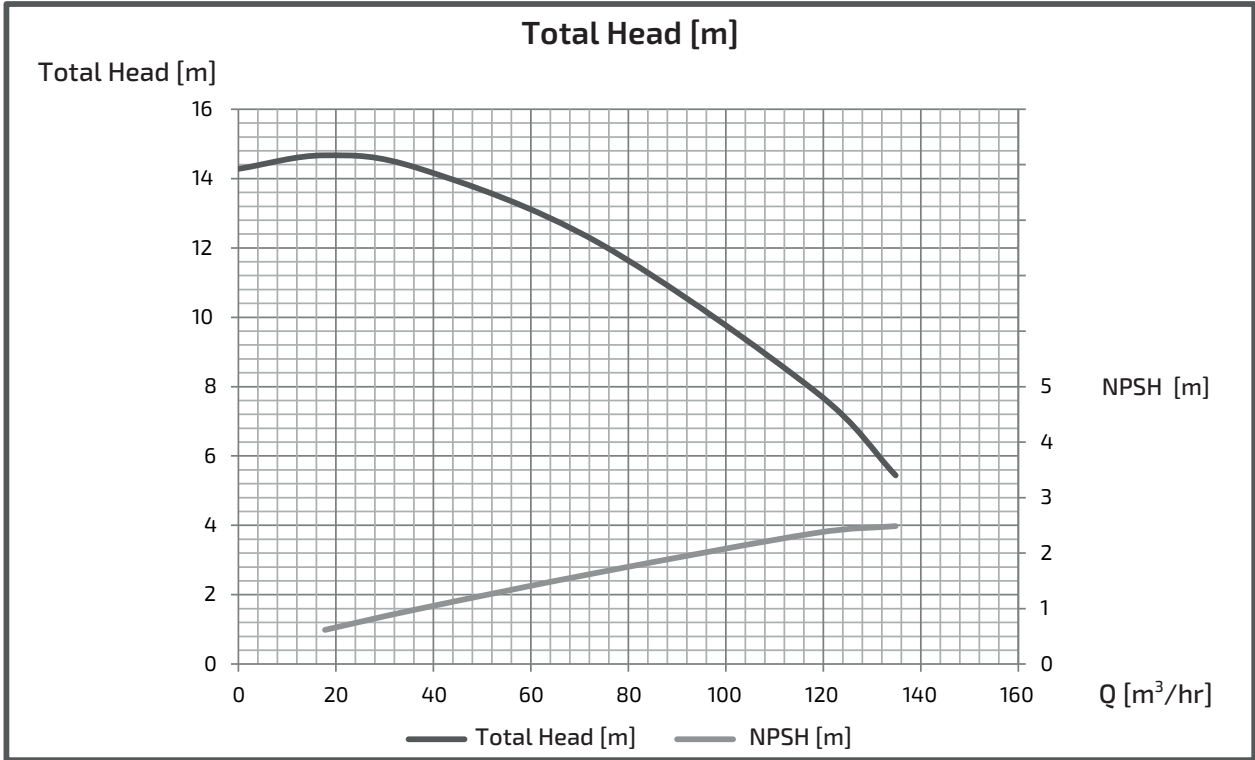
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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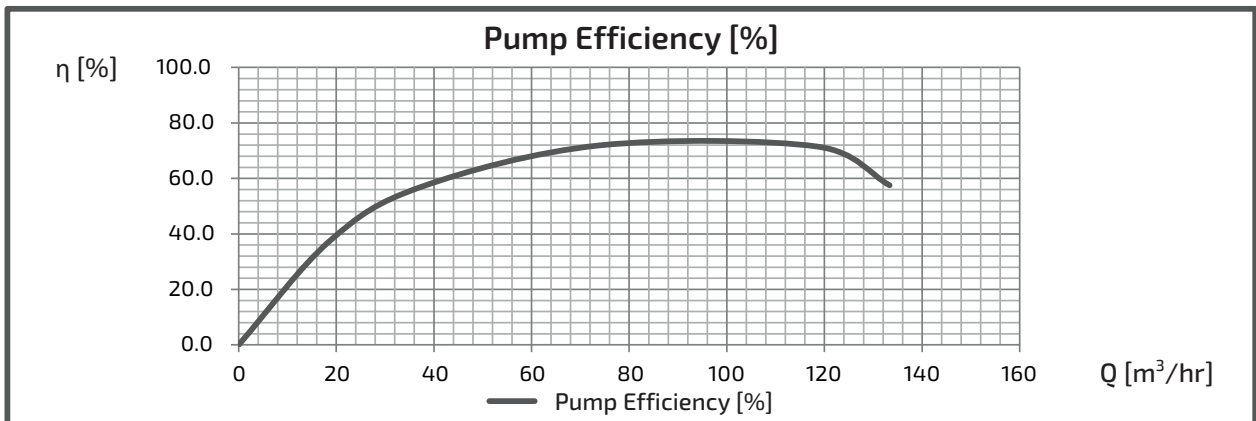
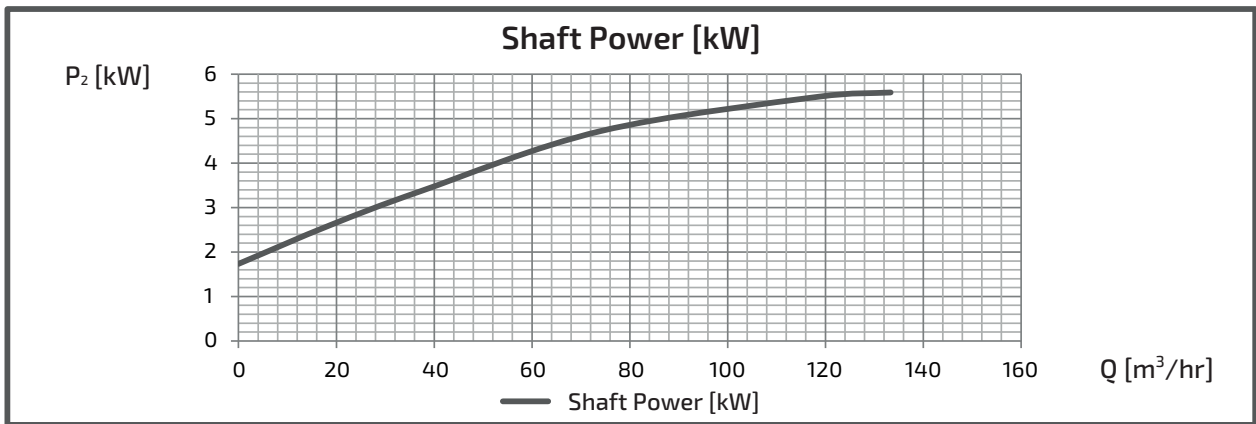
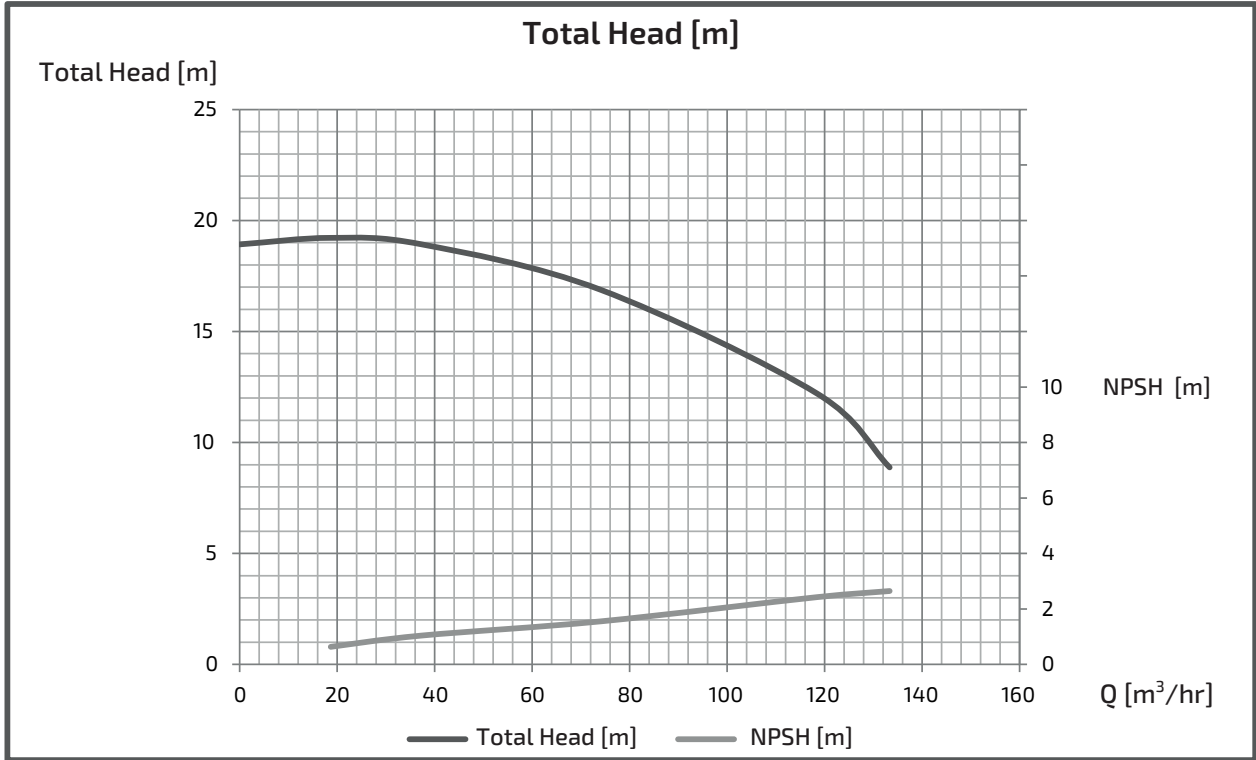
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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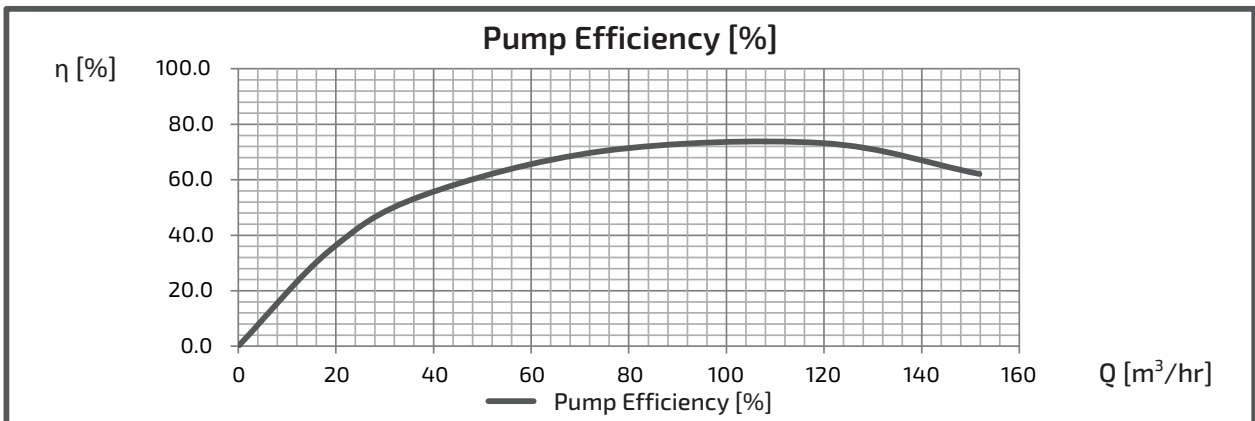
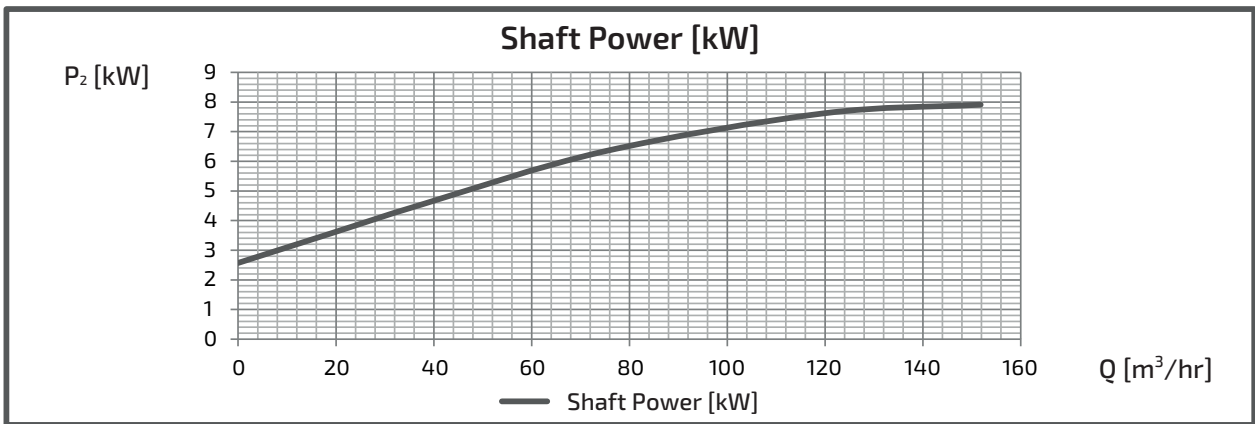
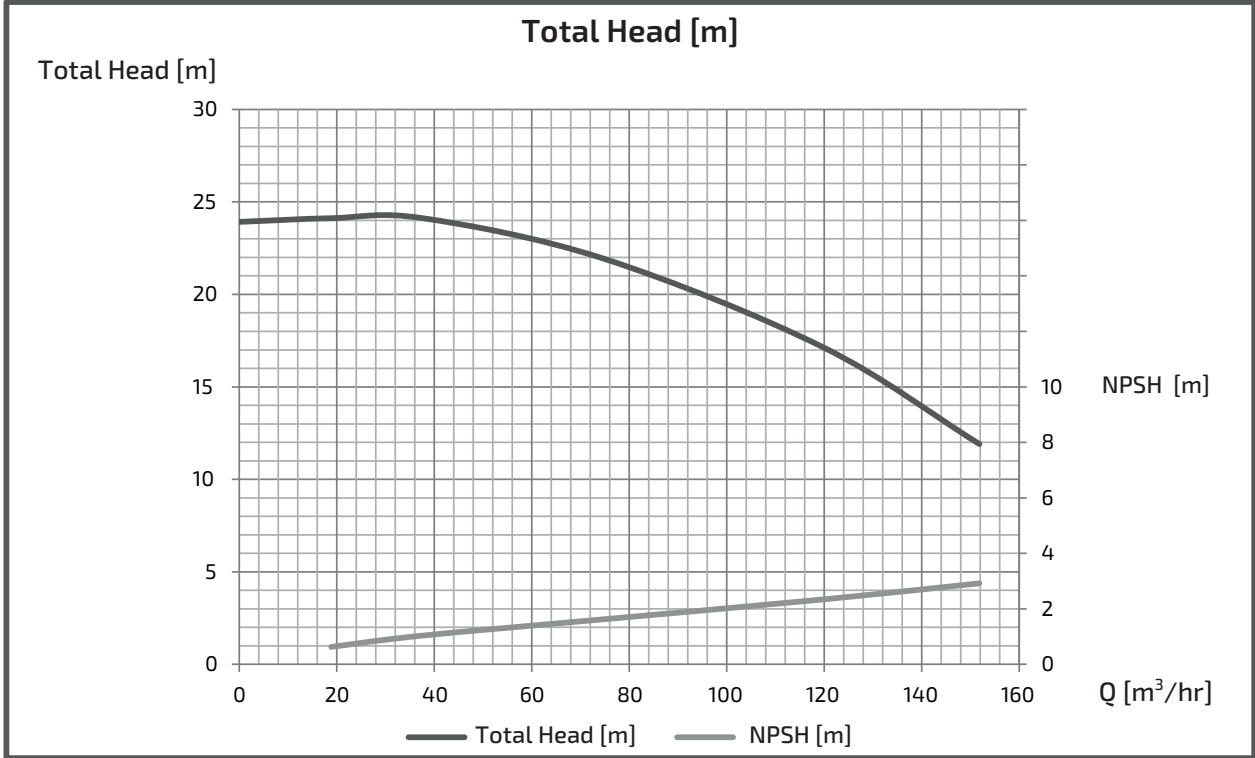
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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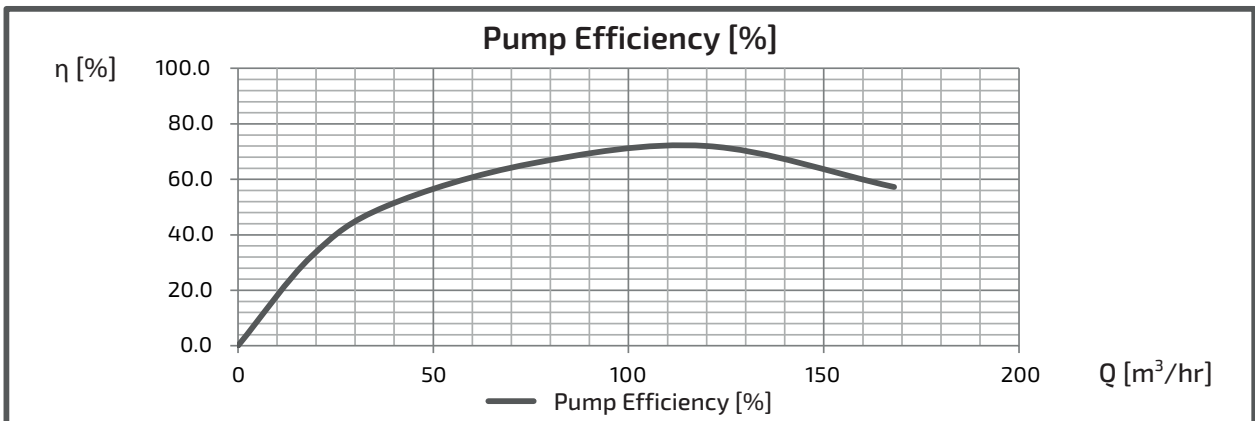
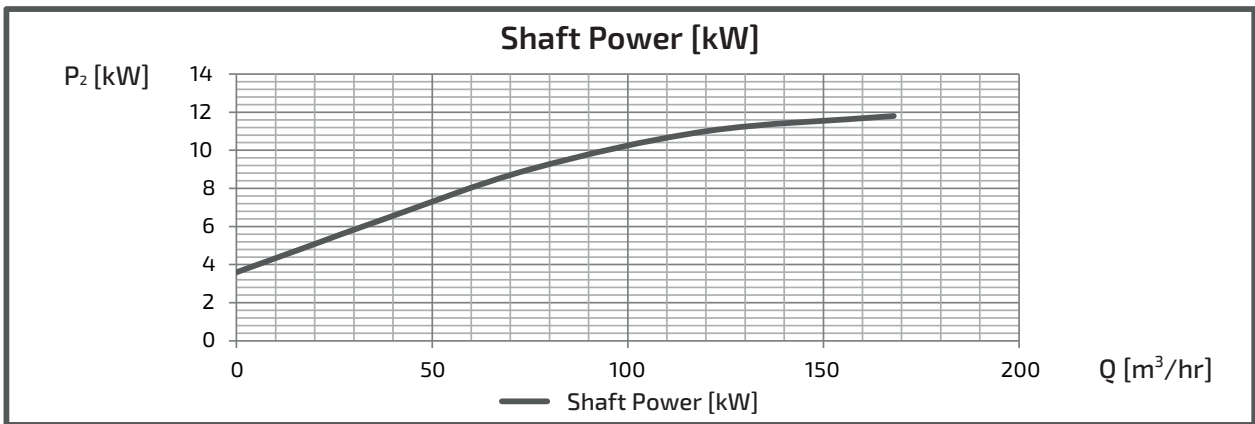
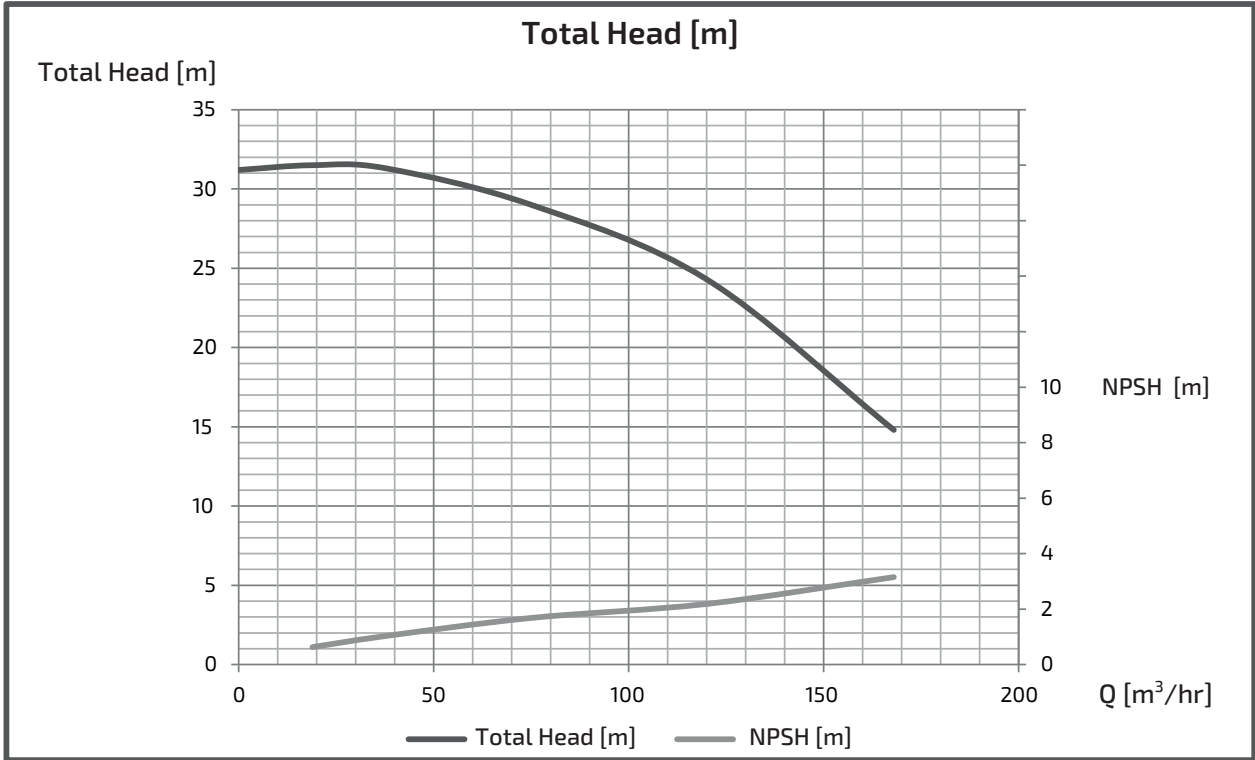
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

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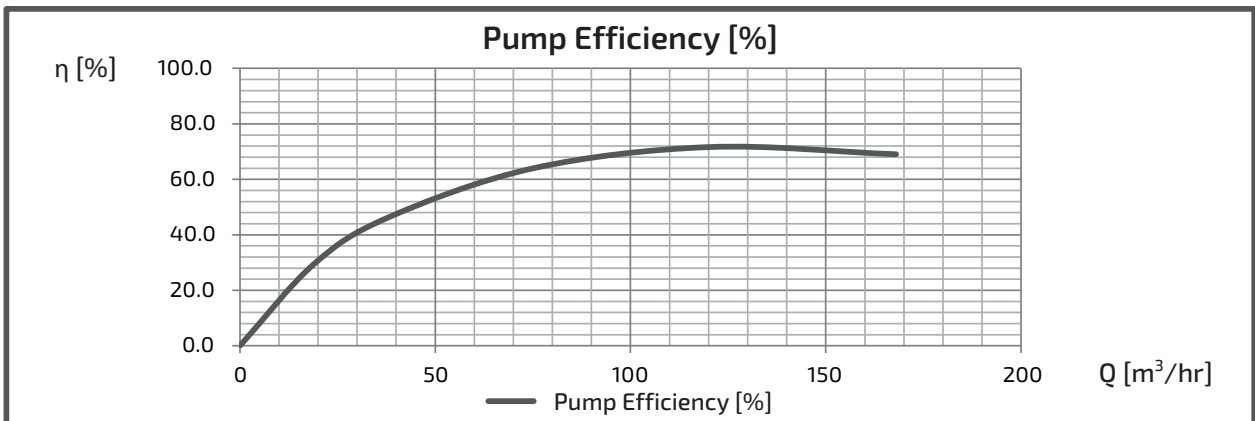
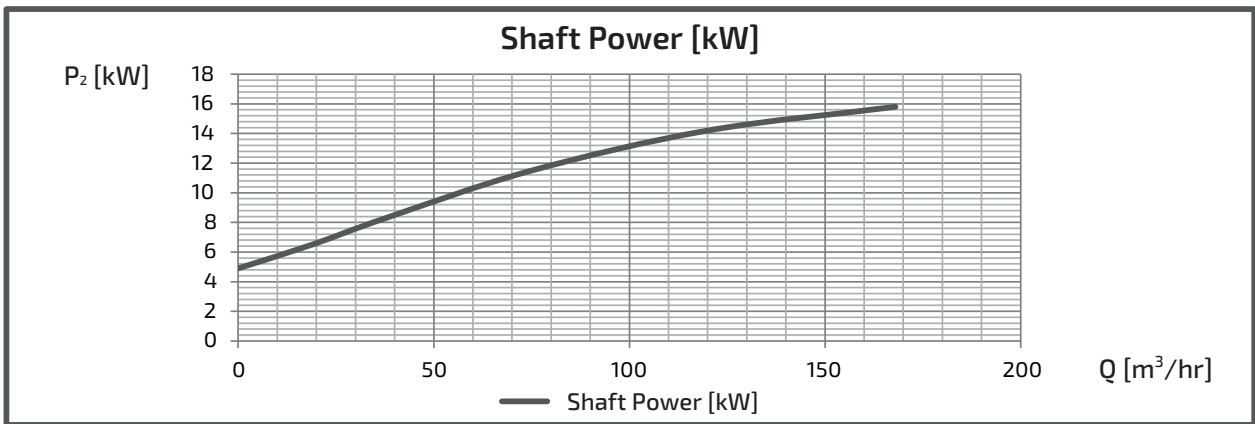
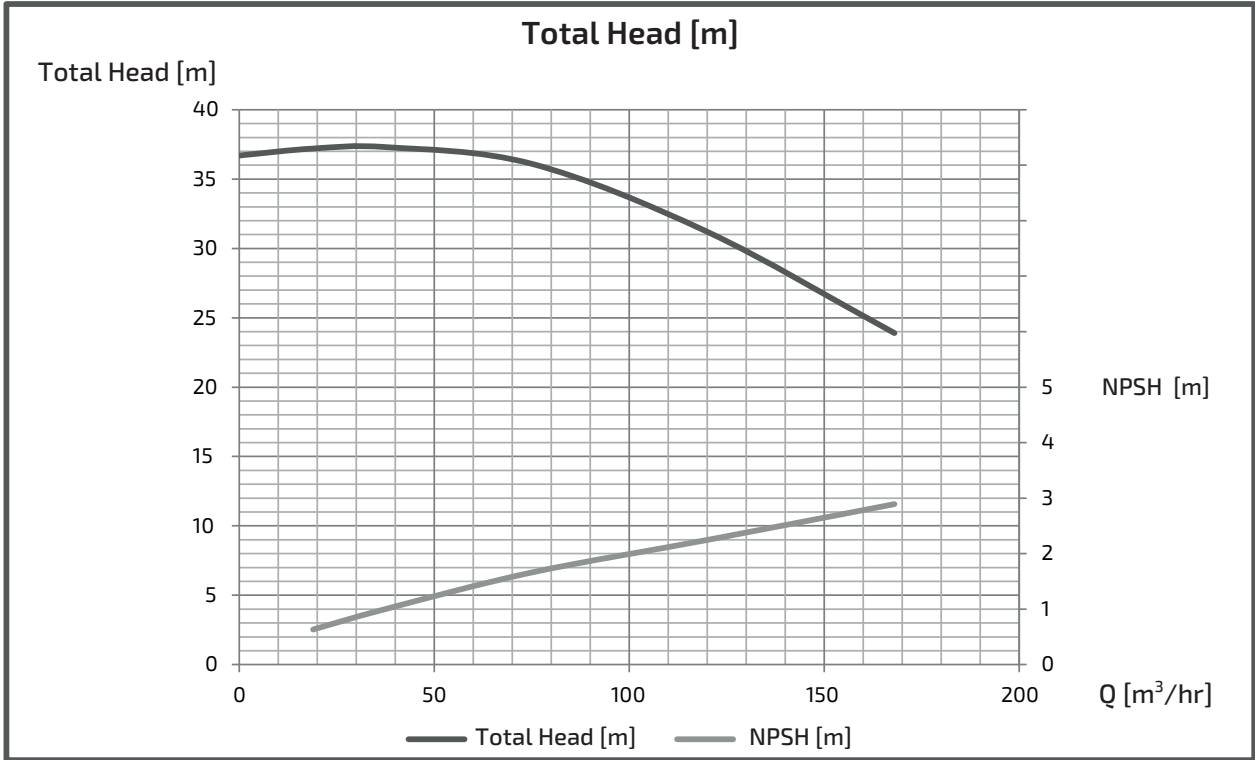
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1005M(G)4ME15

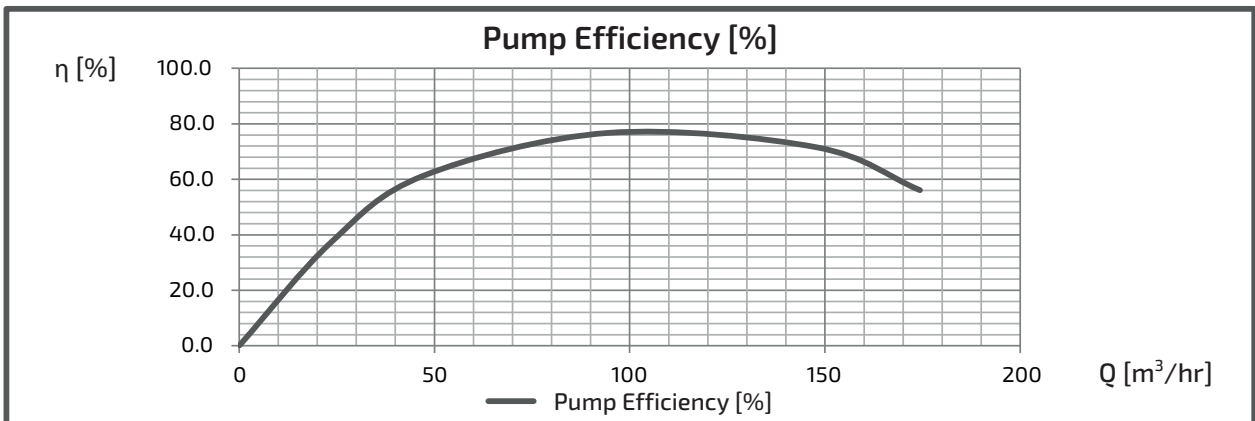
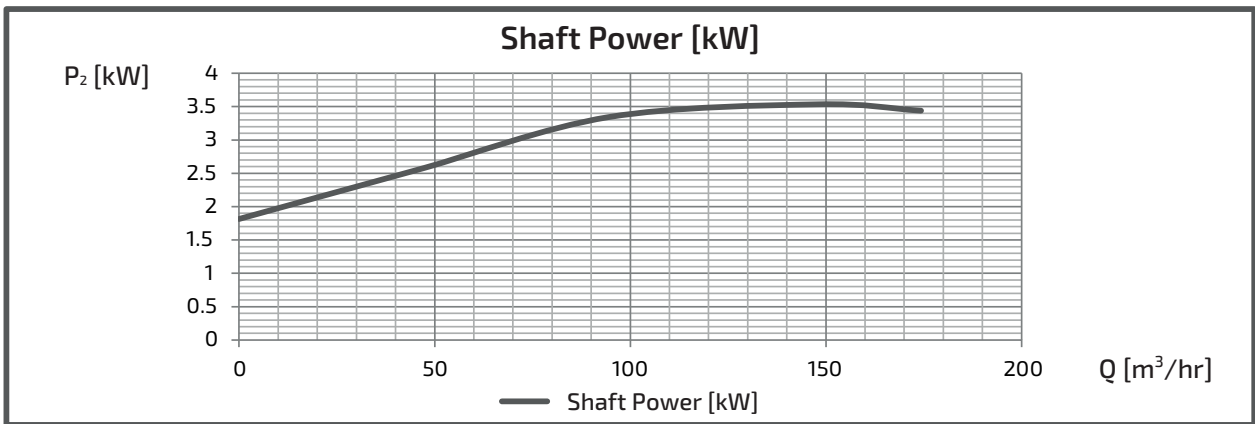
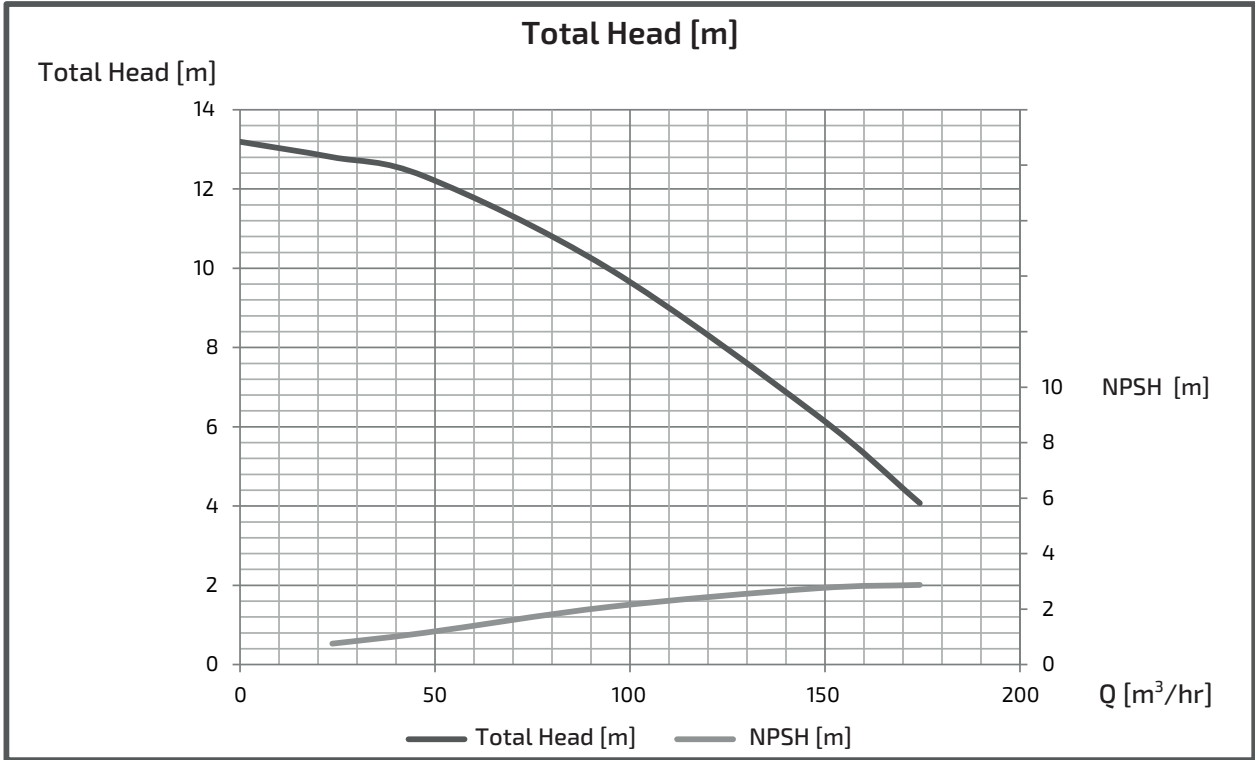
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEK1255M(G)4ME3.7

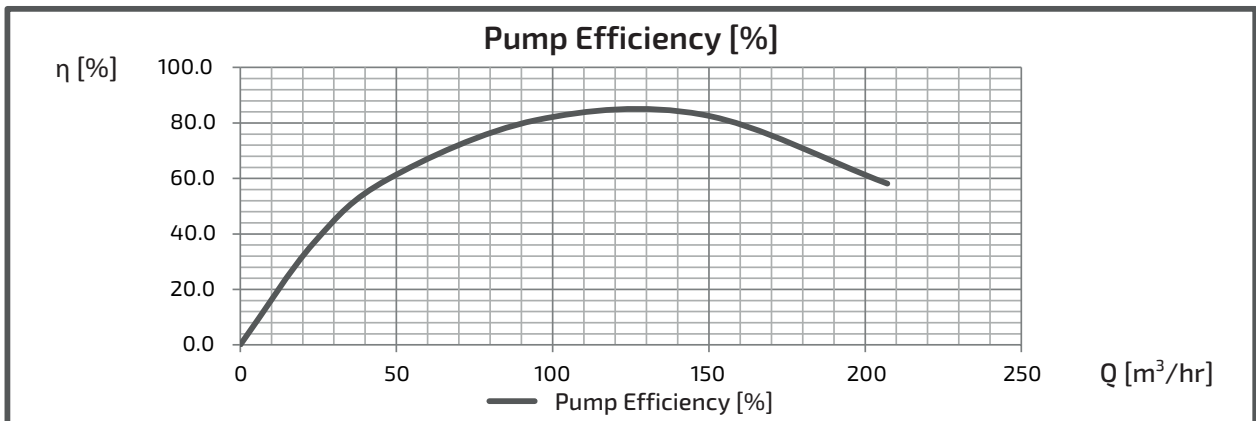
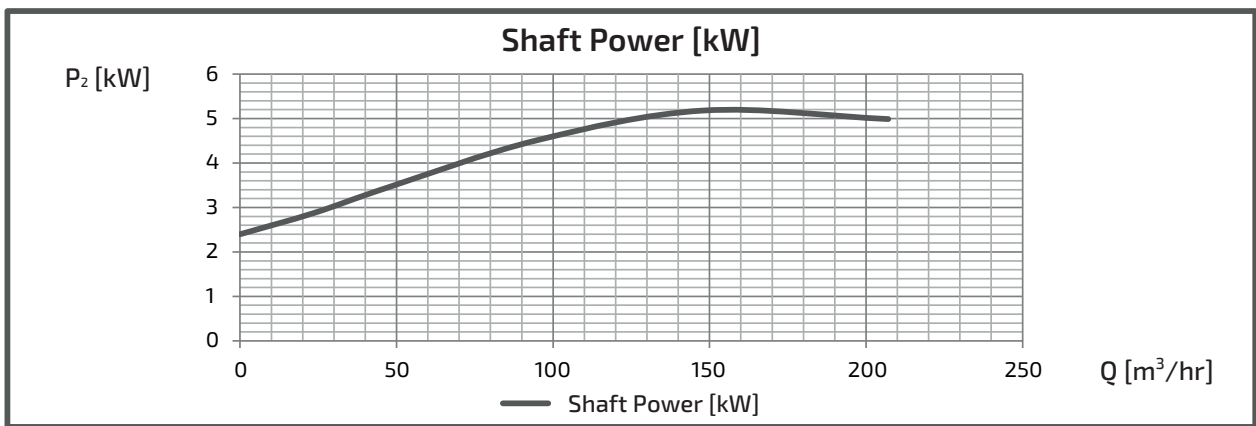
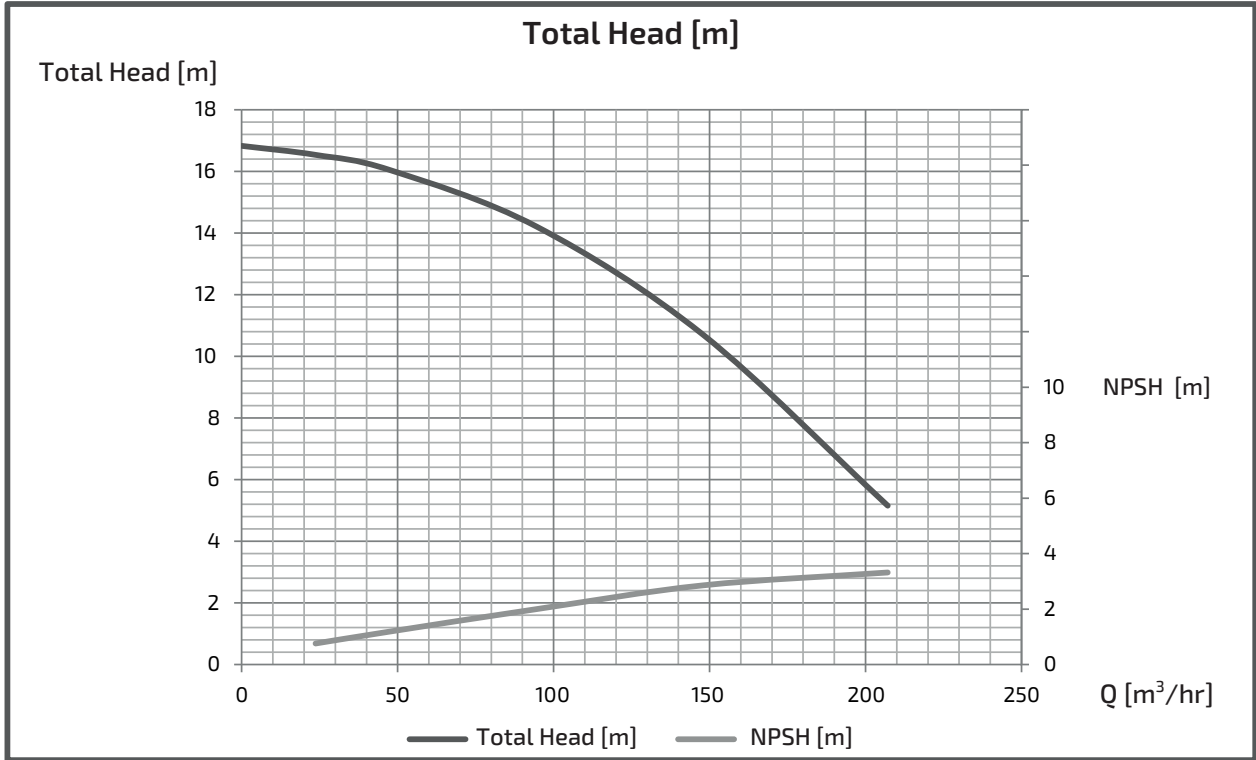
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEK1255M(G)4ME5.5

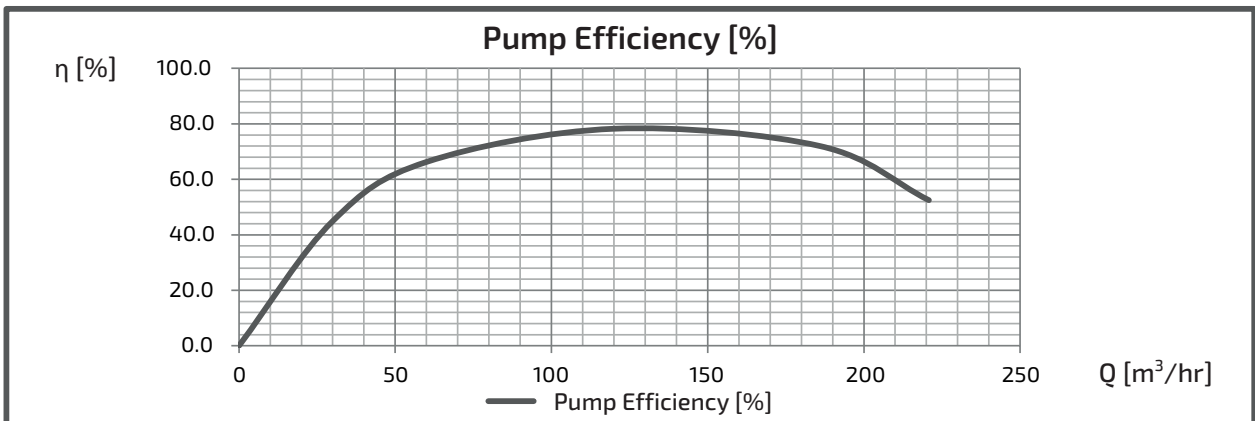
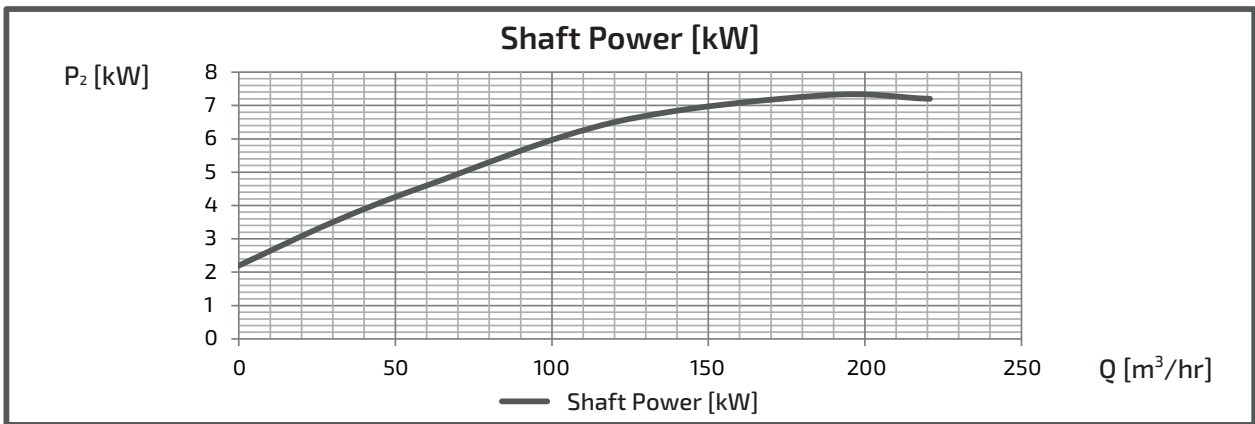
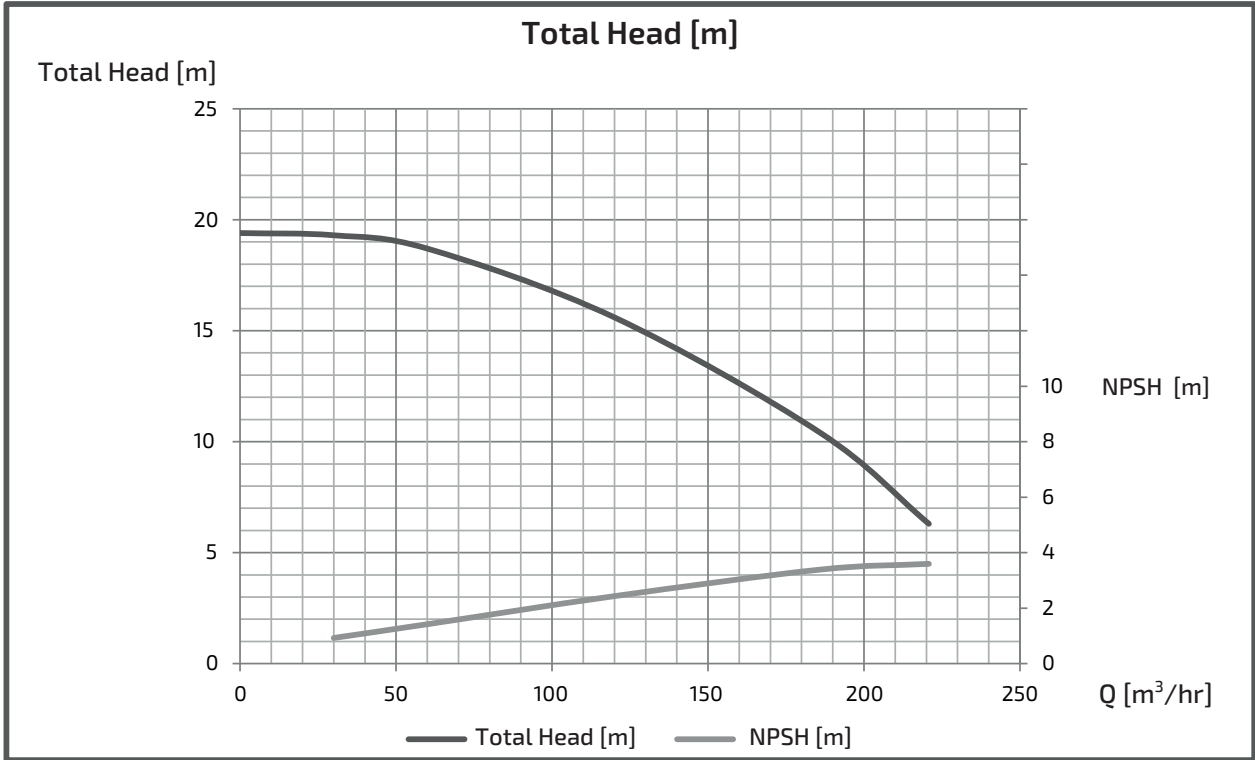
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEL1255BM(G)4ME7.5

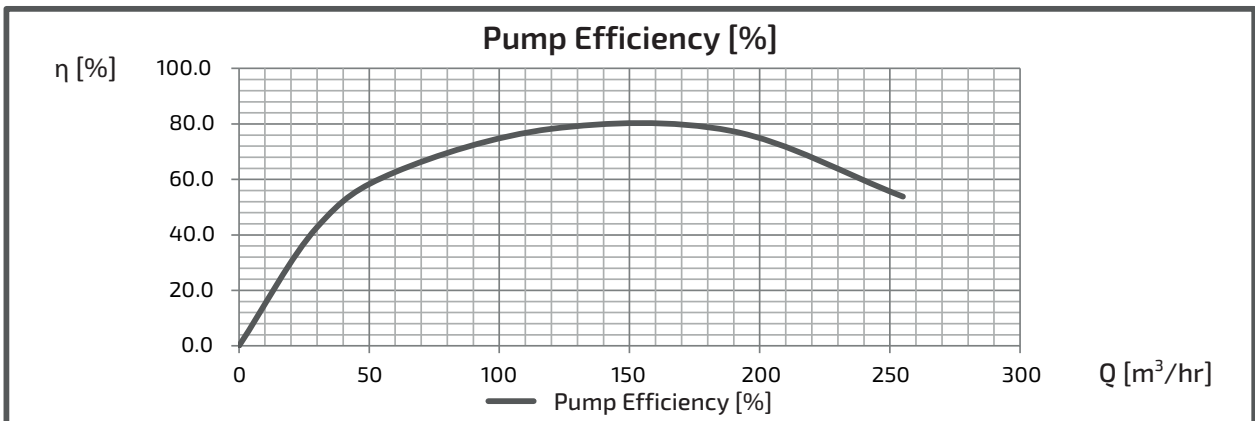
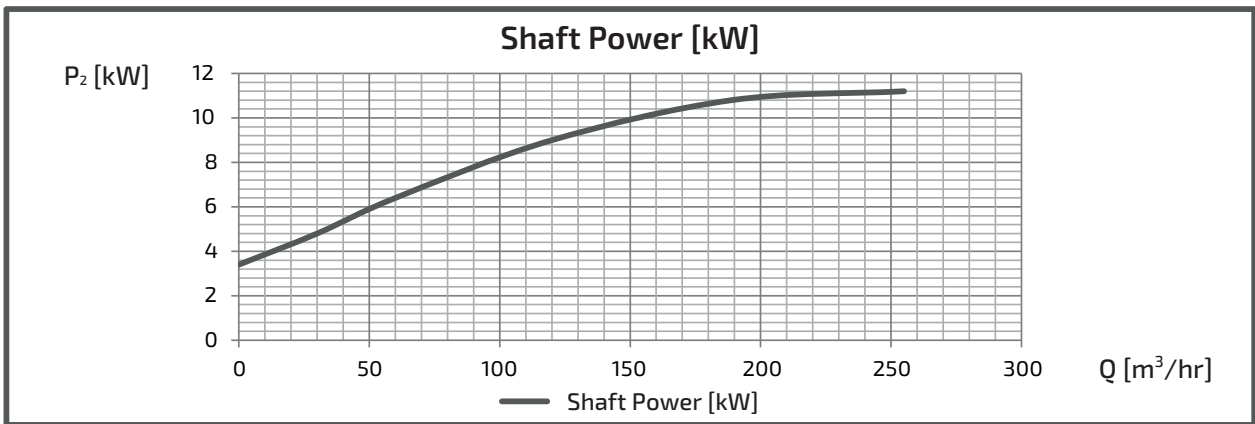
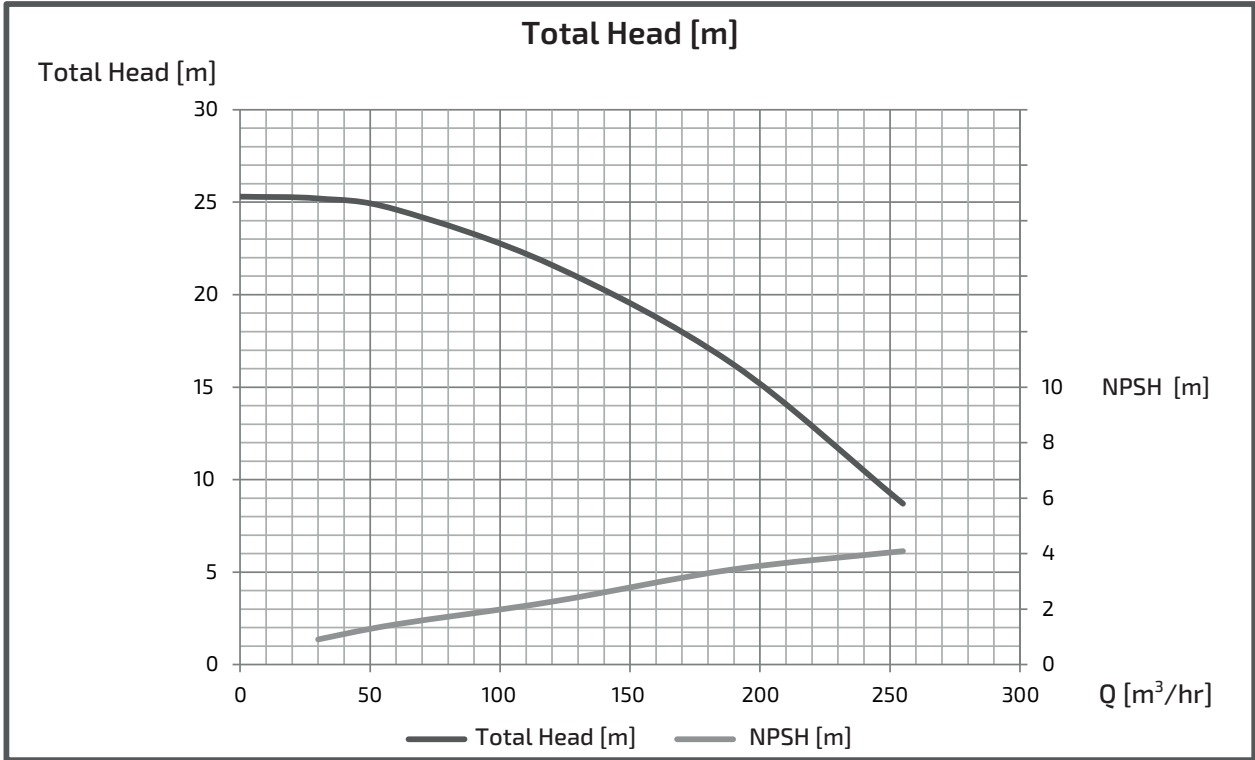
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEL1255BM(G)4ME11

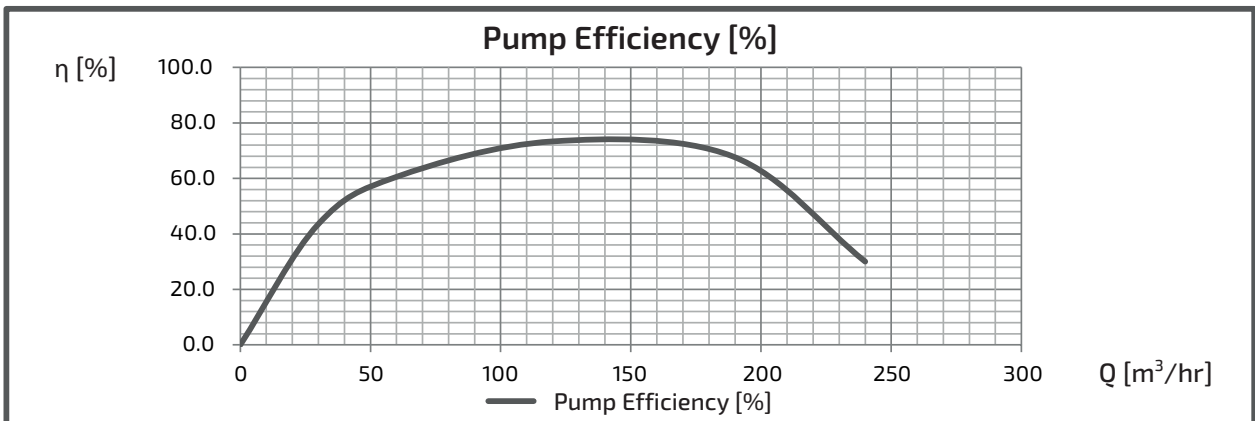
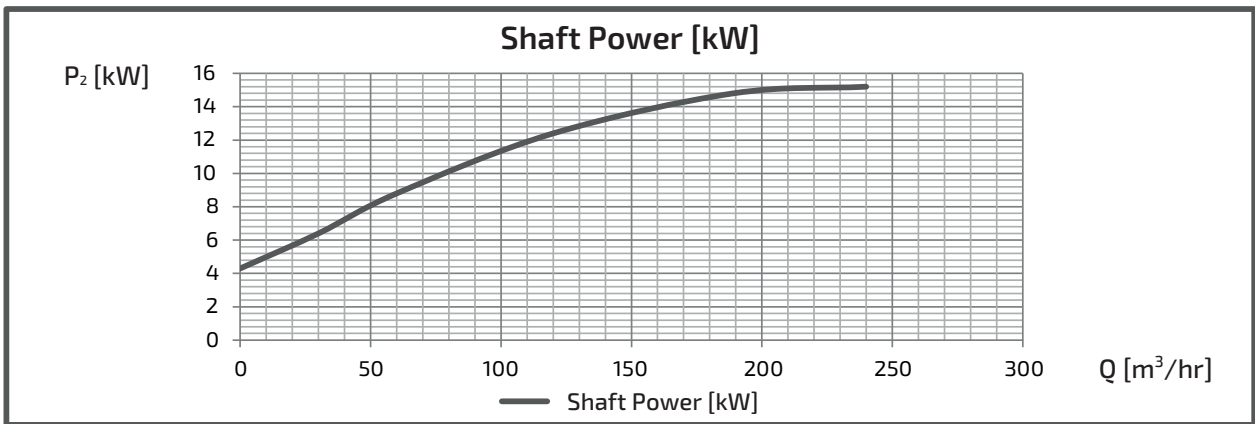
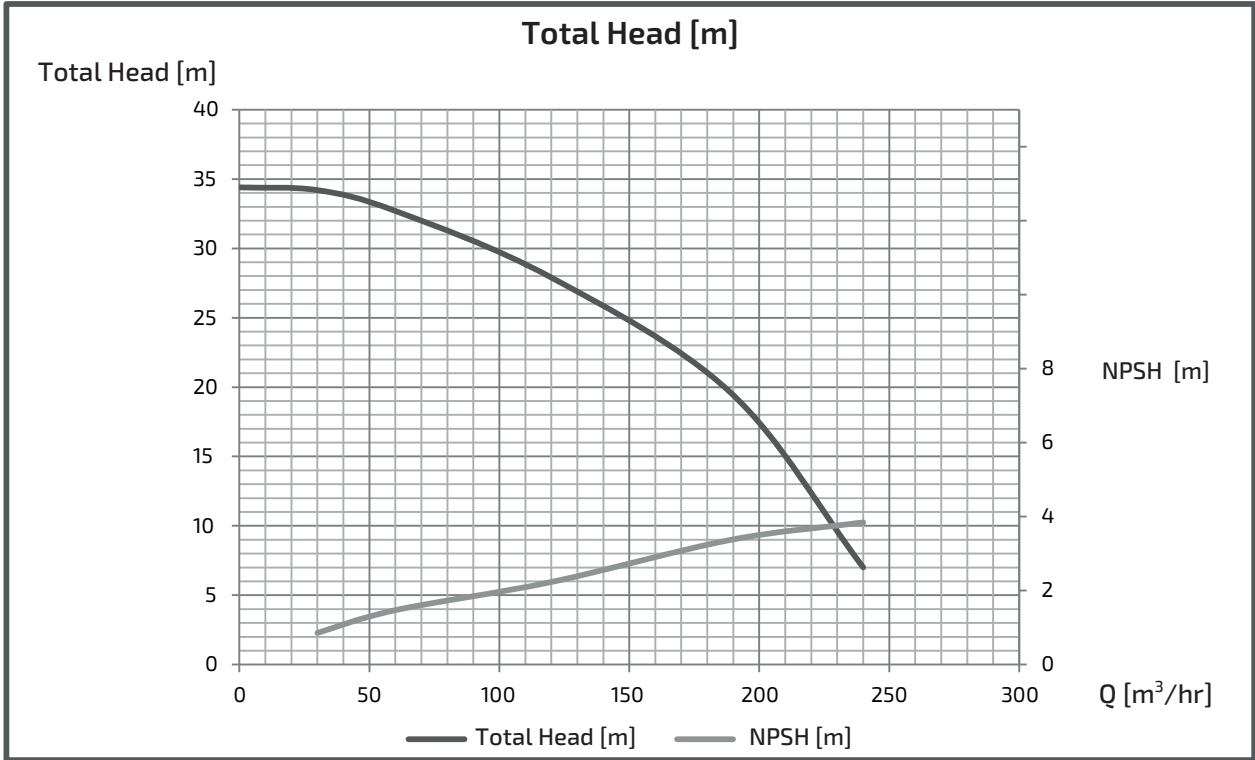
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1255BM(G)4ME15

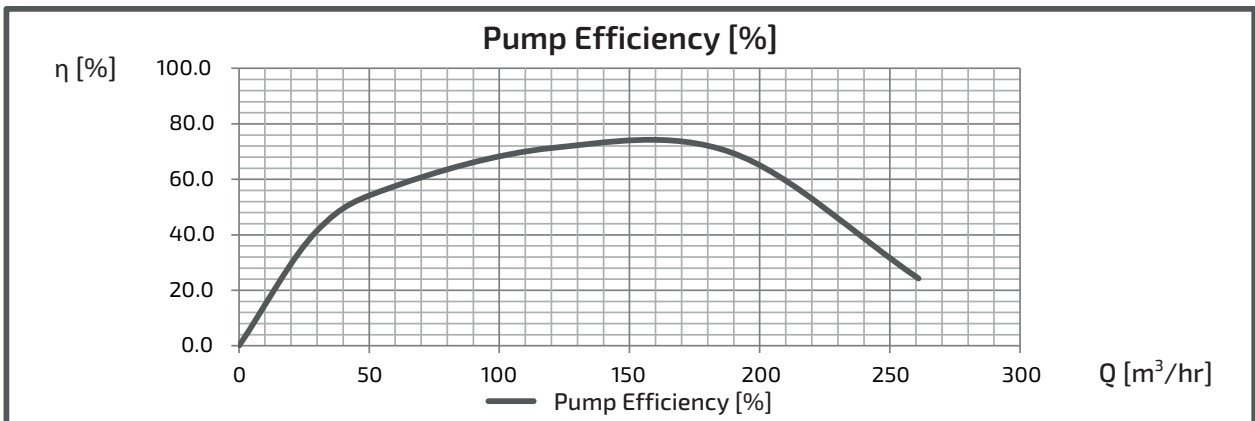
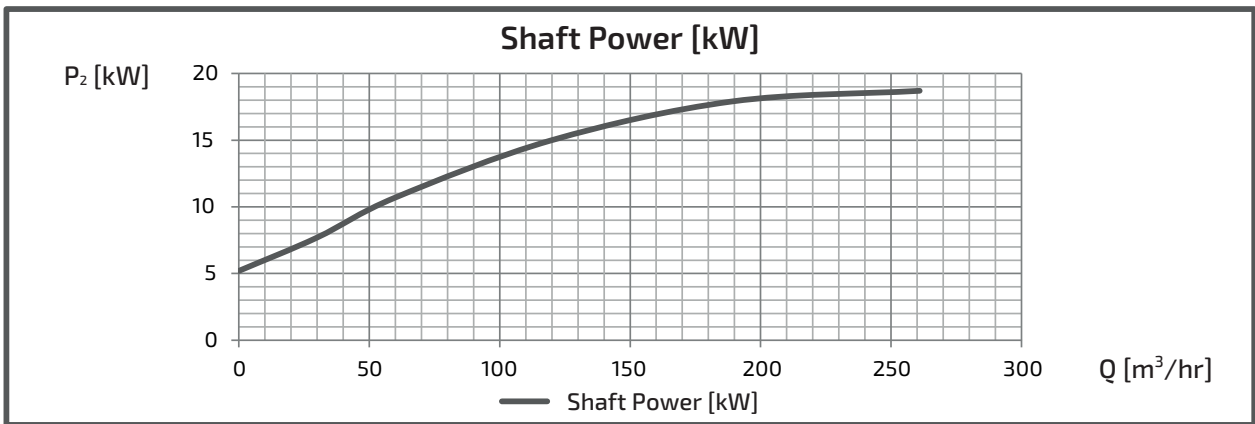
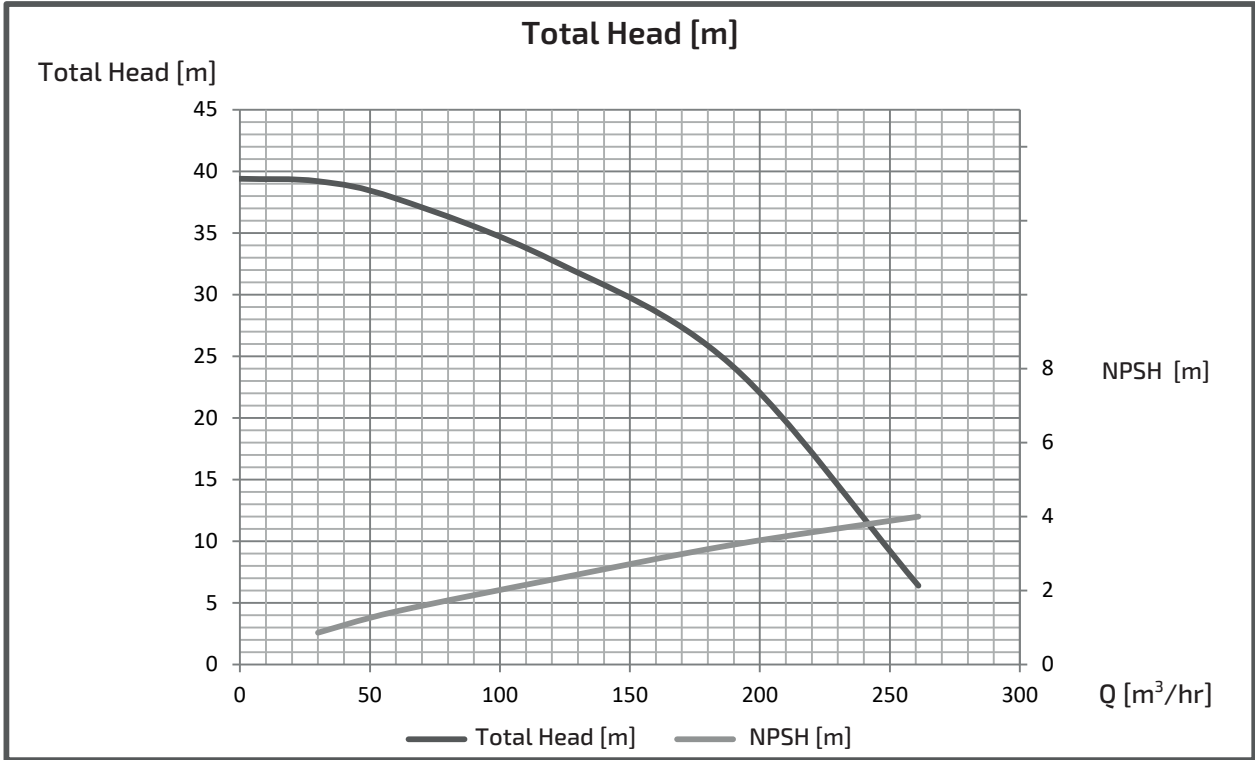
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1255BM(G)4ME18

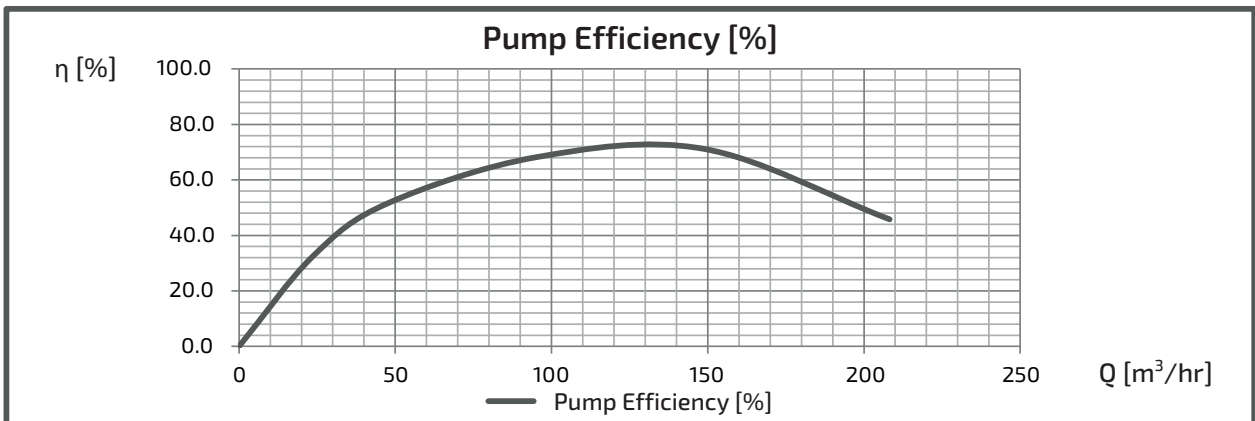
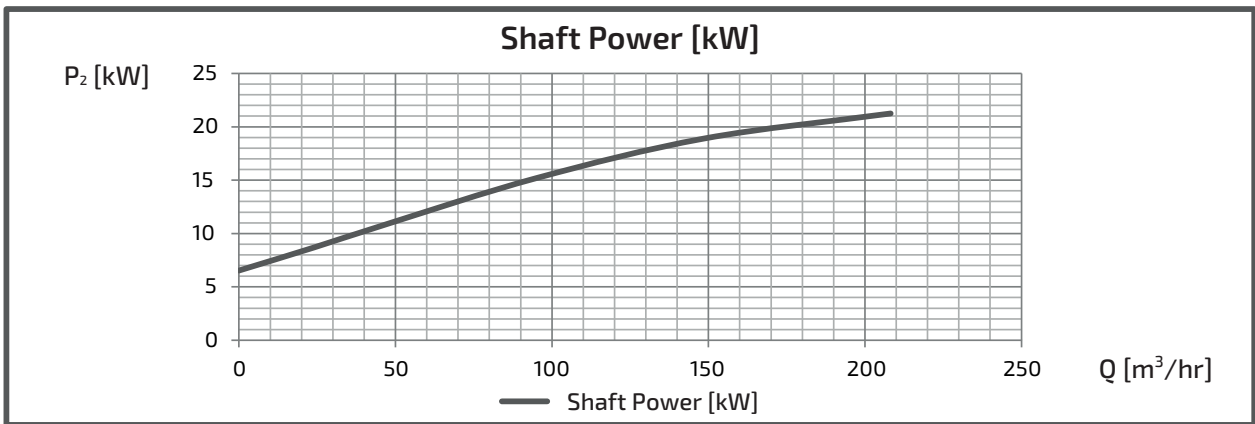
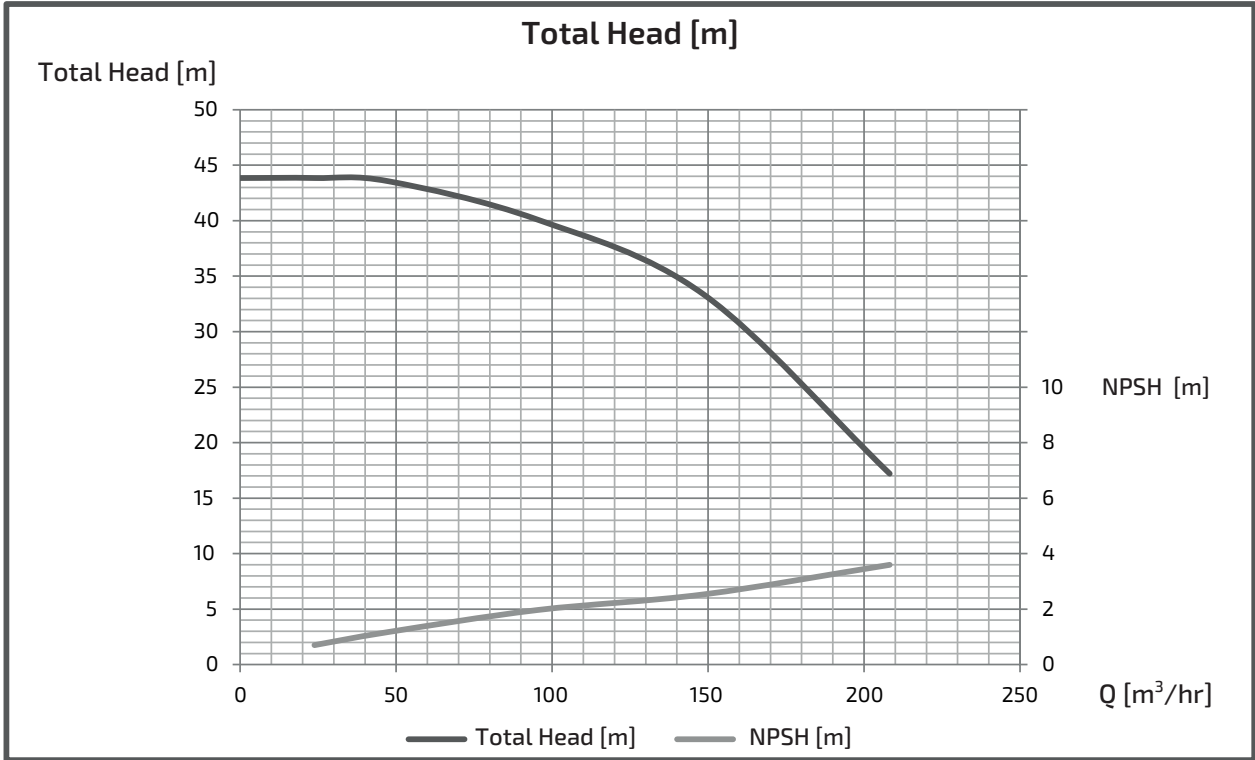
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1255M(G)4ME18

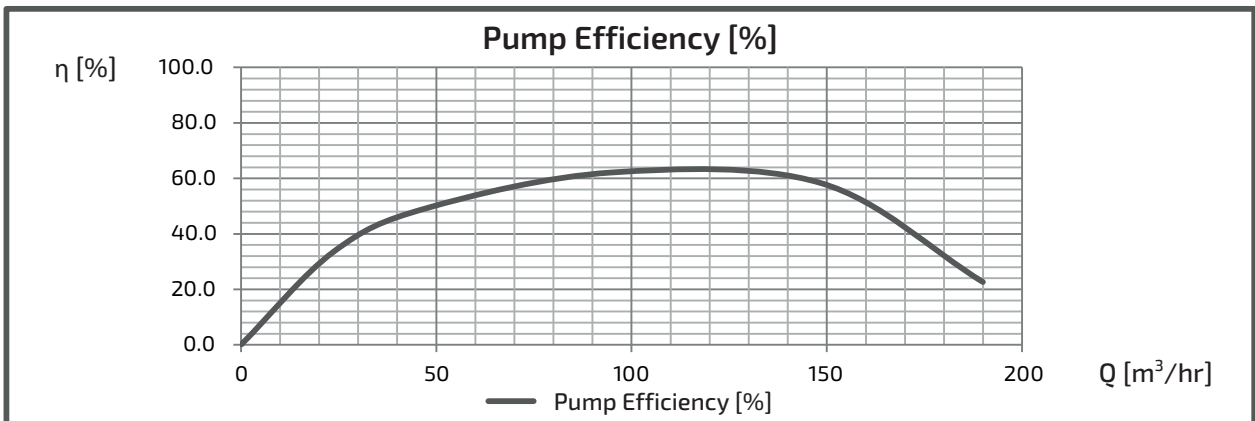
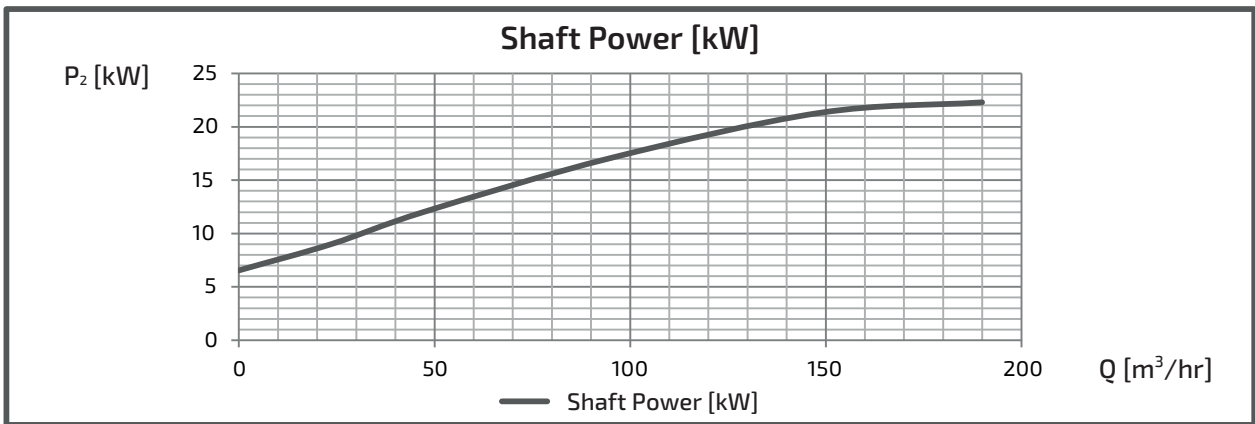
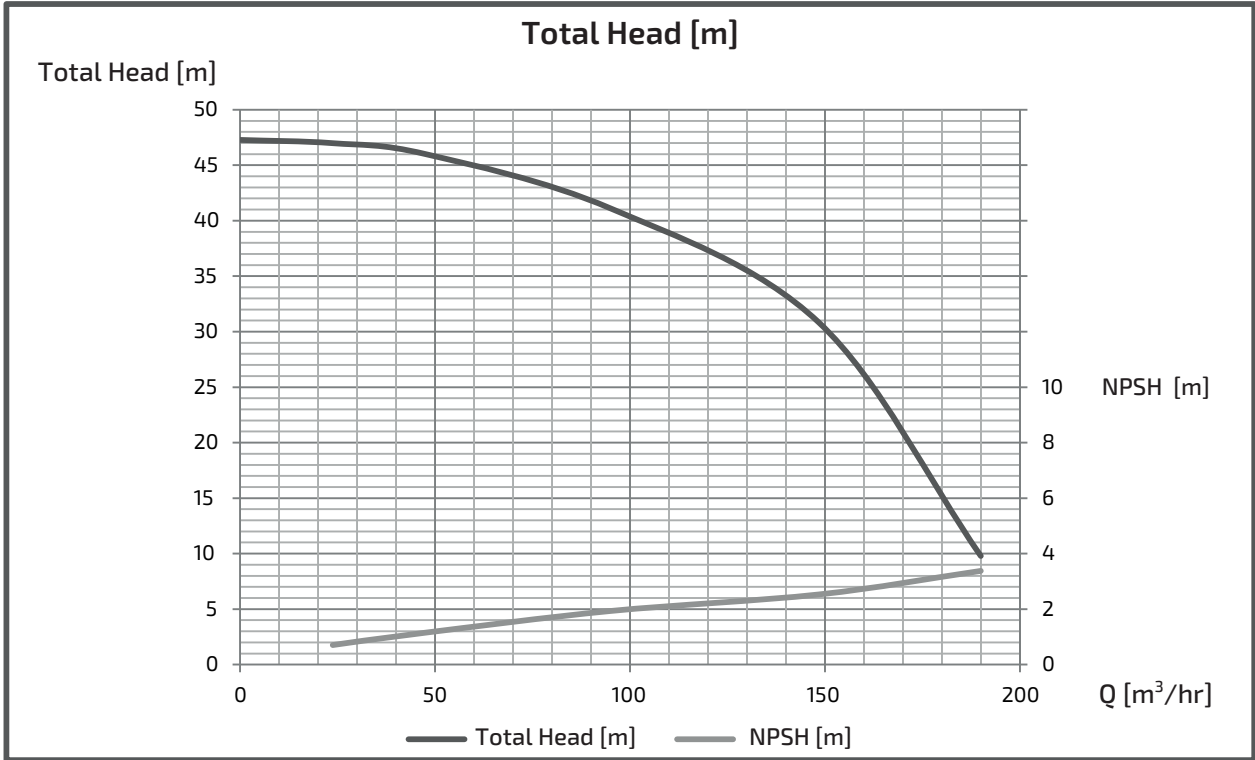
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEO1255M(G)4ME22

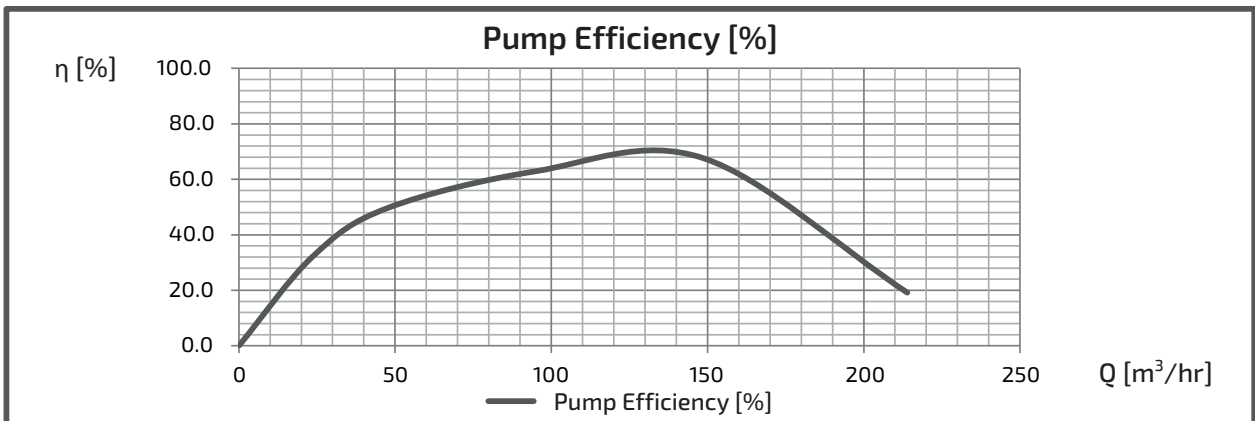
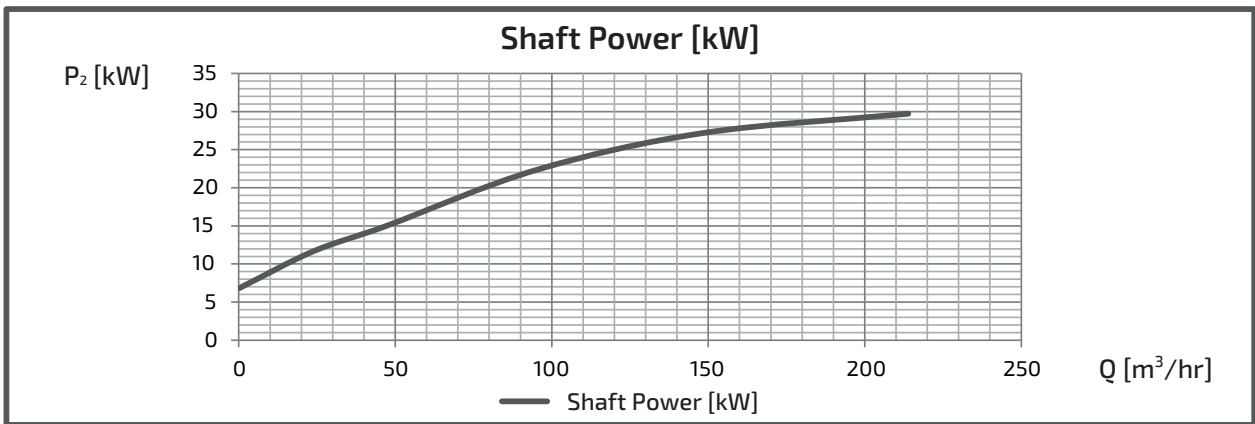
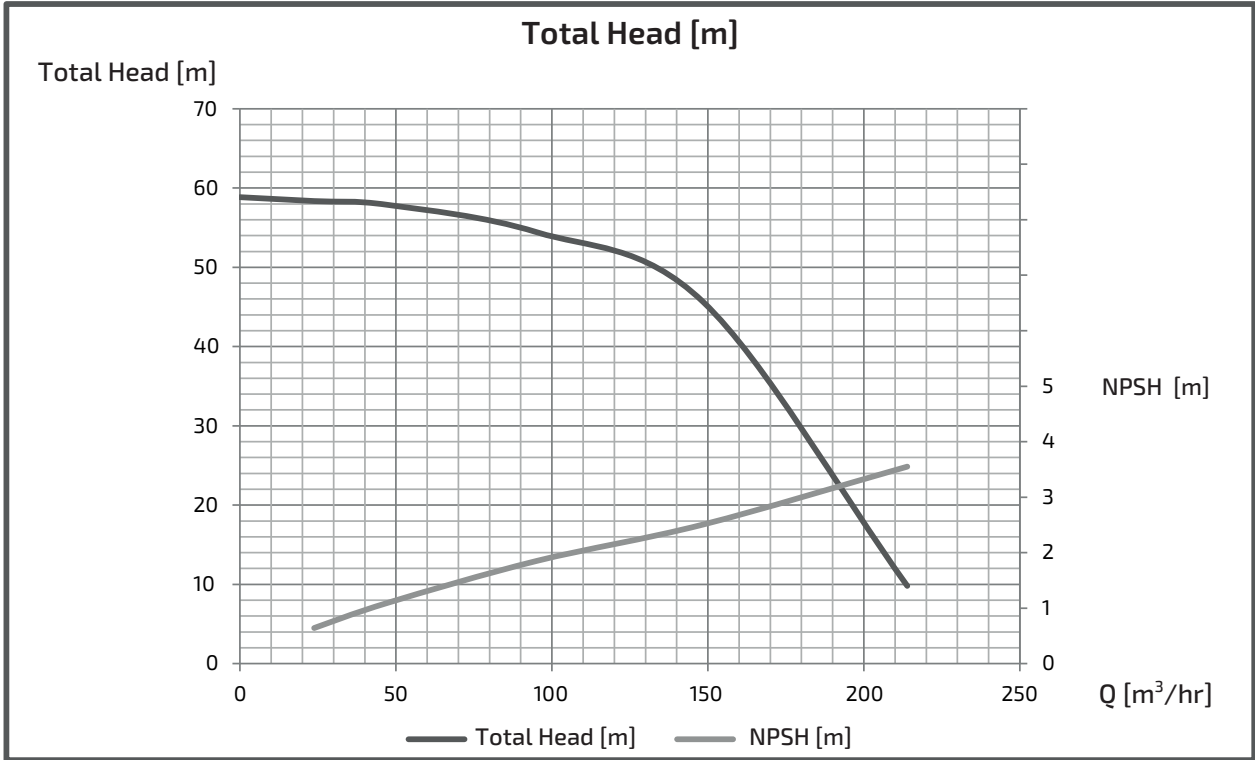
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEO1255M(G)4ME30

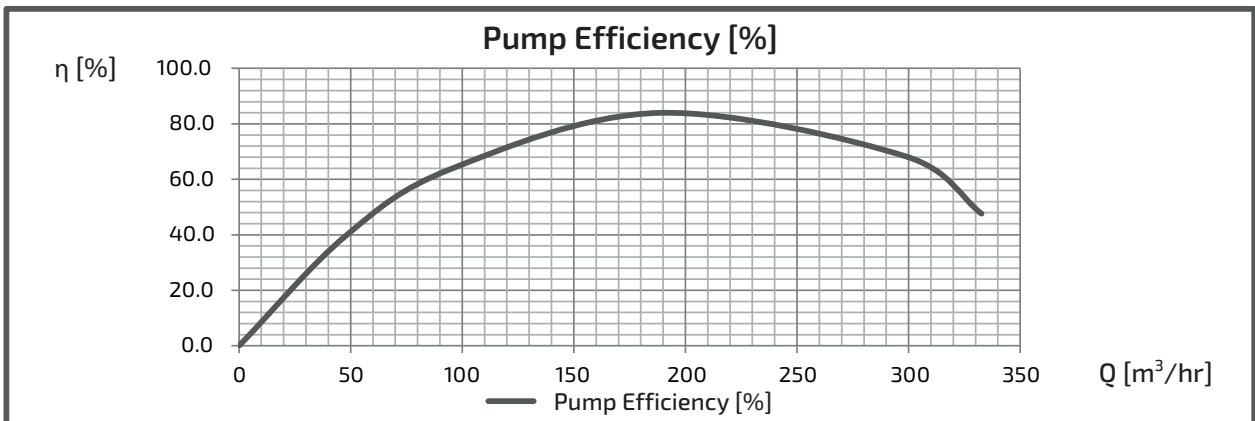
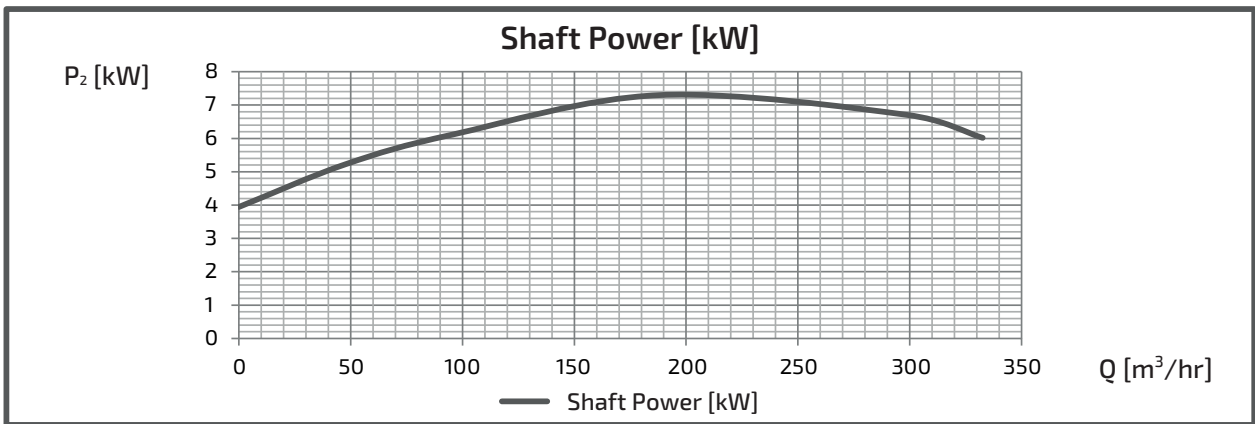
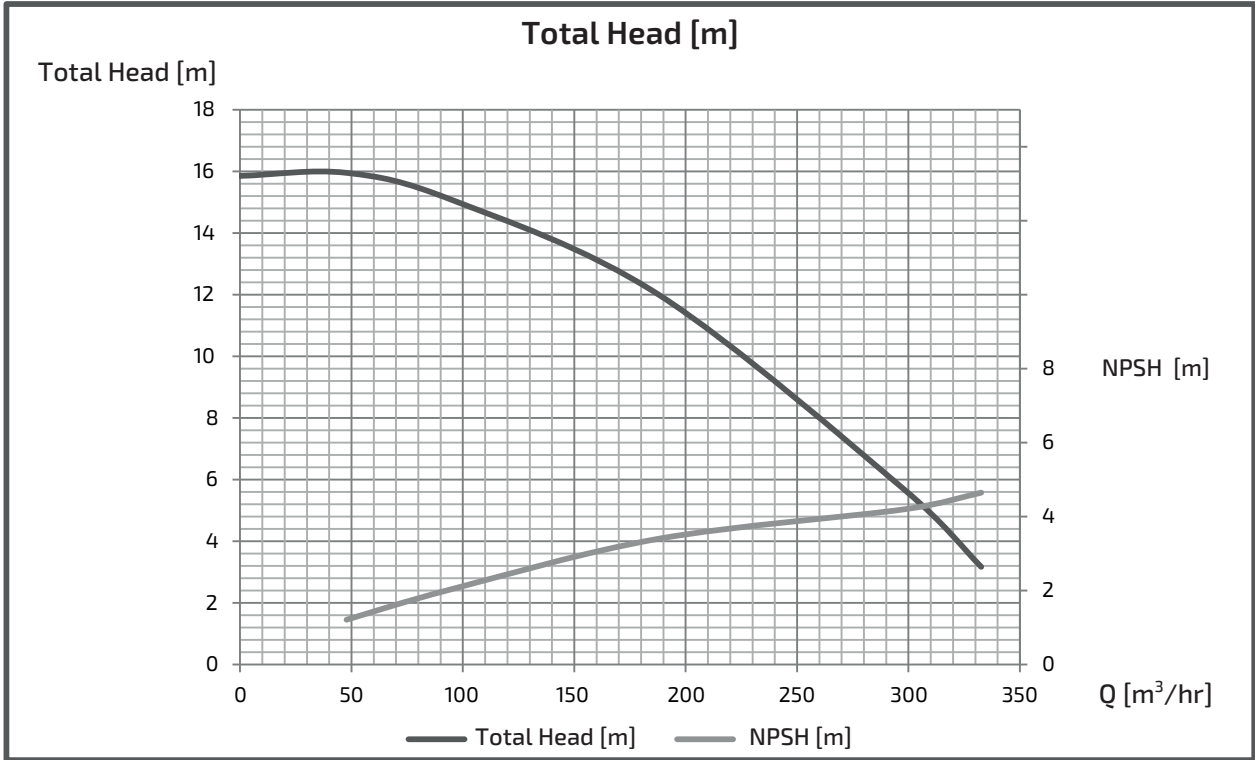
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEK1505M(G)4ME7.5

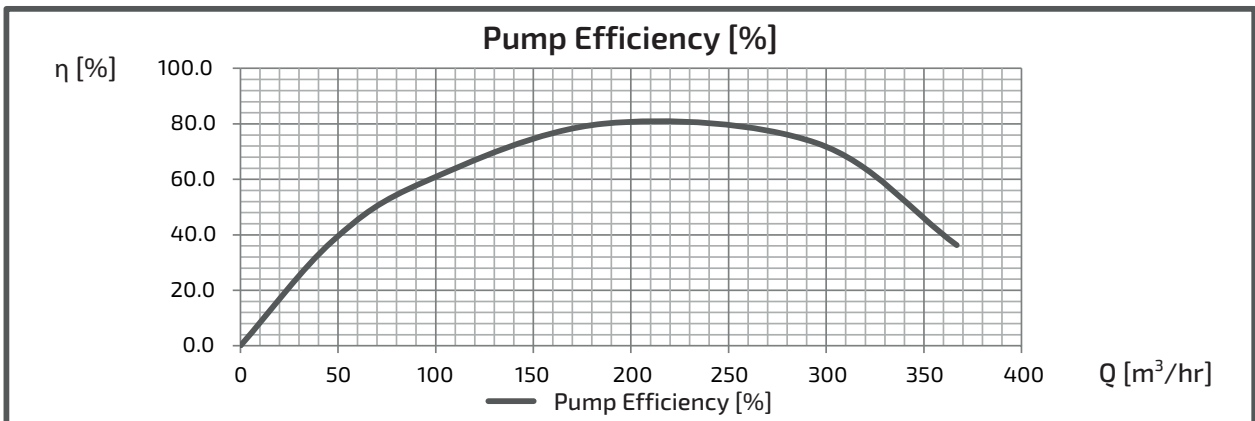
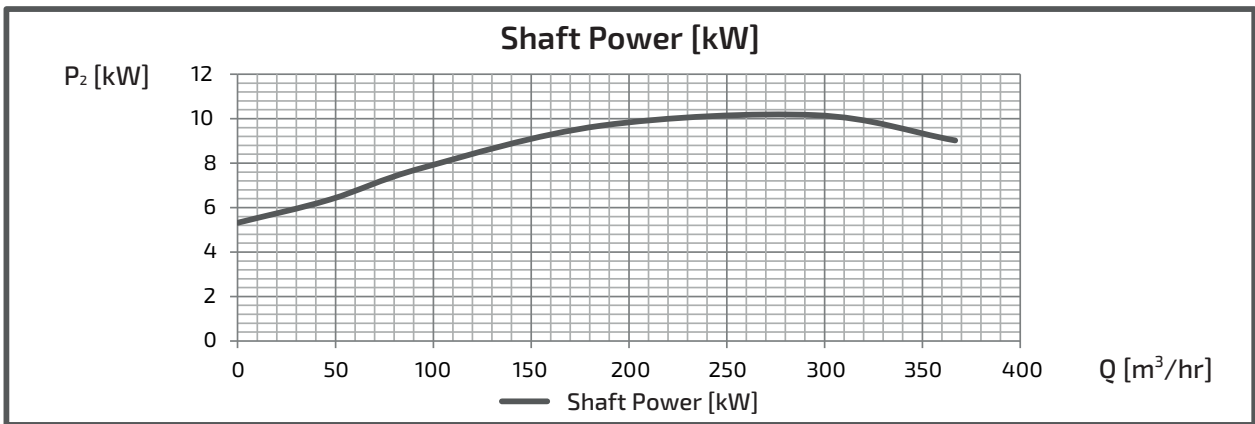
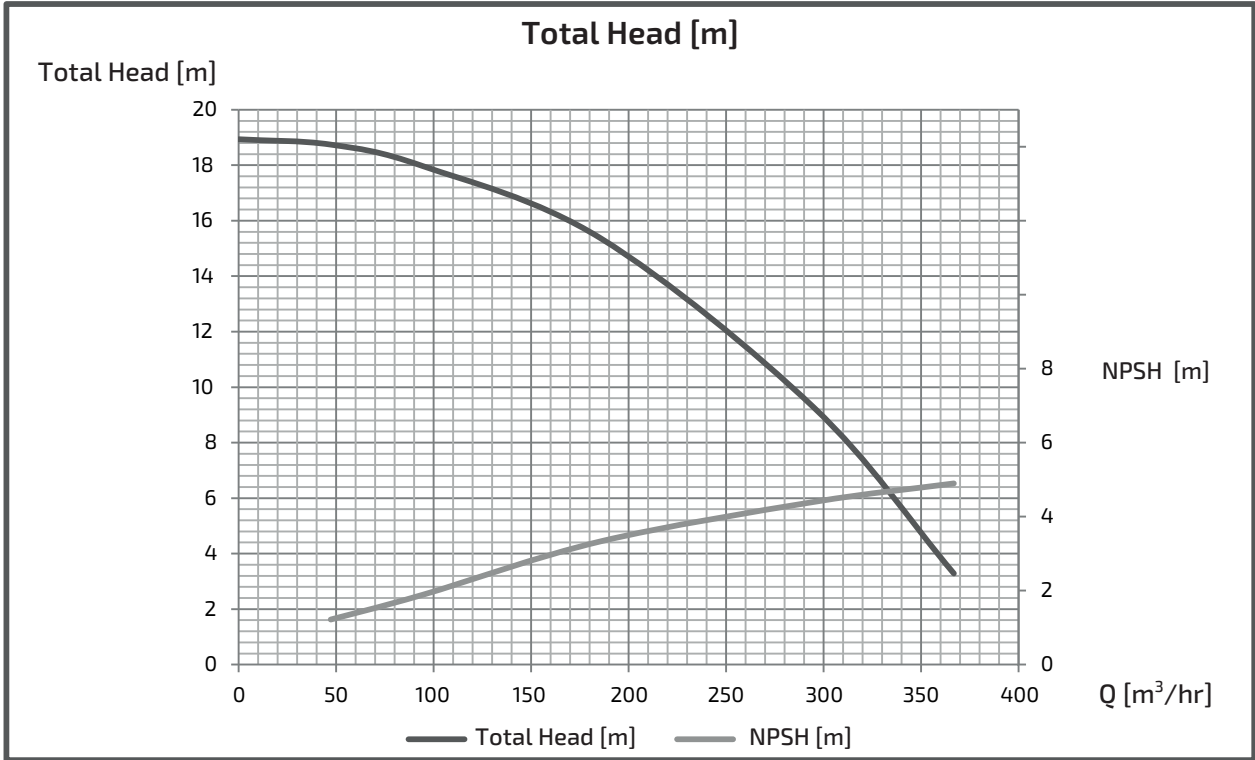
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEK1505M(G)4ME11

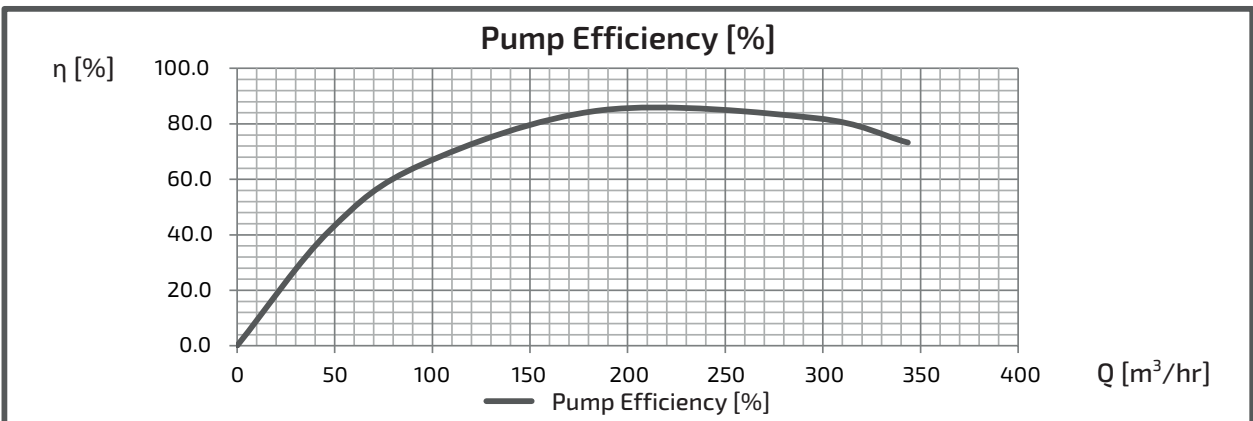
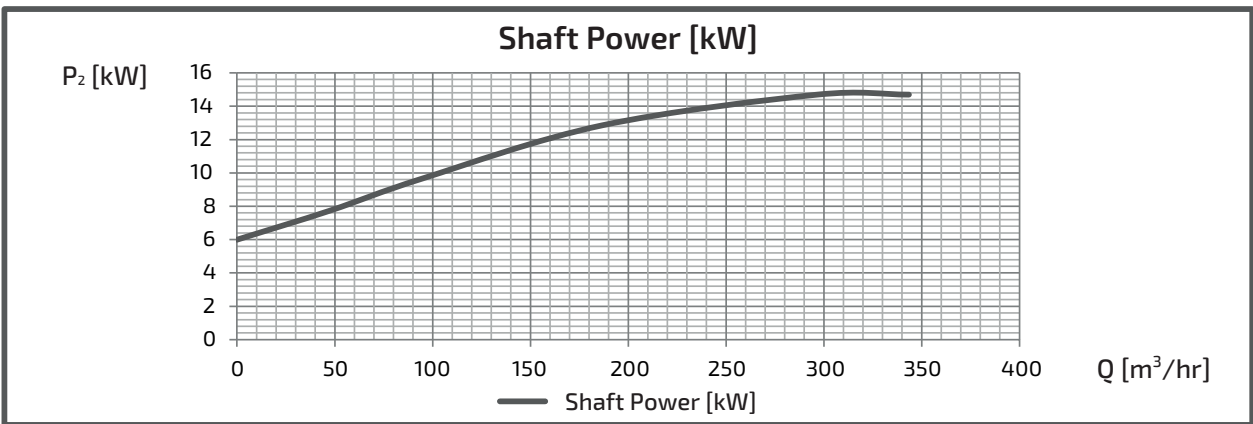
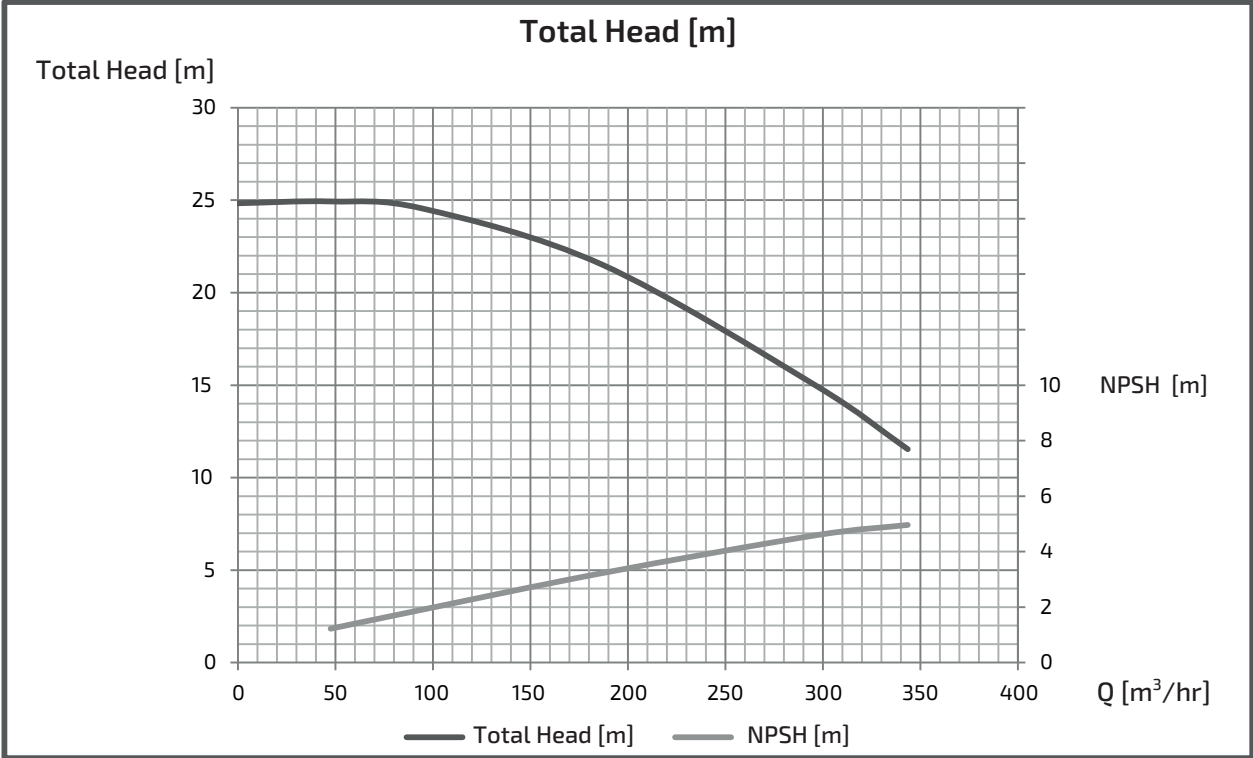
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEL1505M(G)4ME15

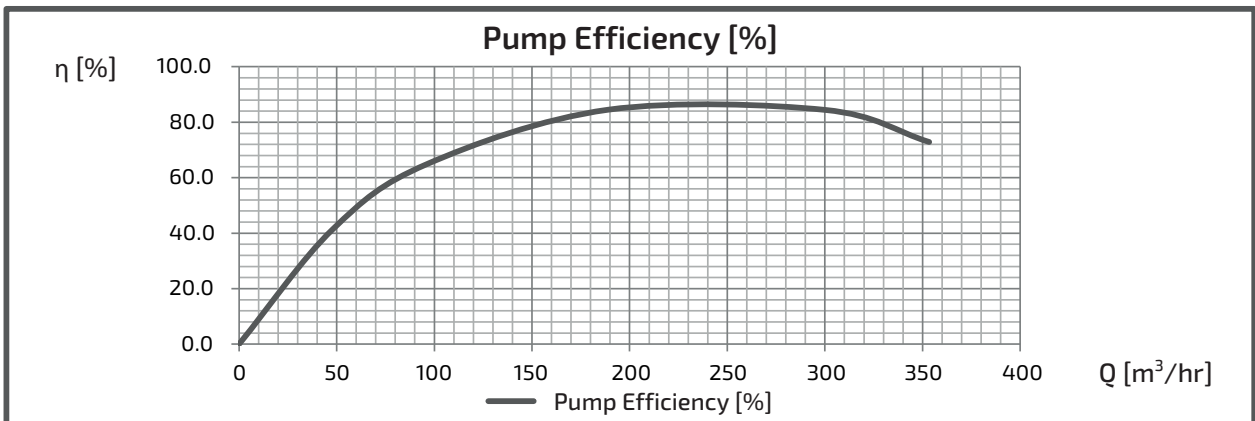
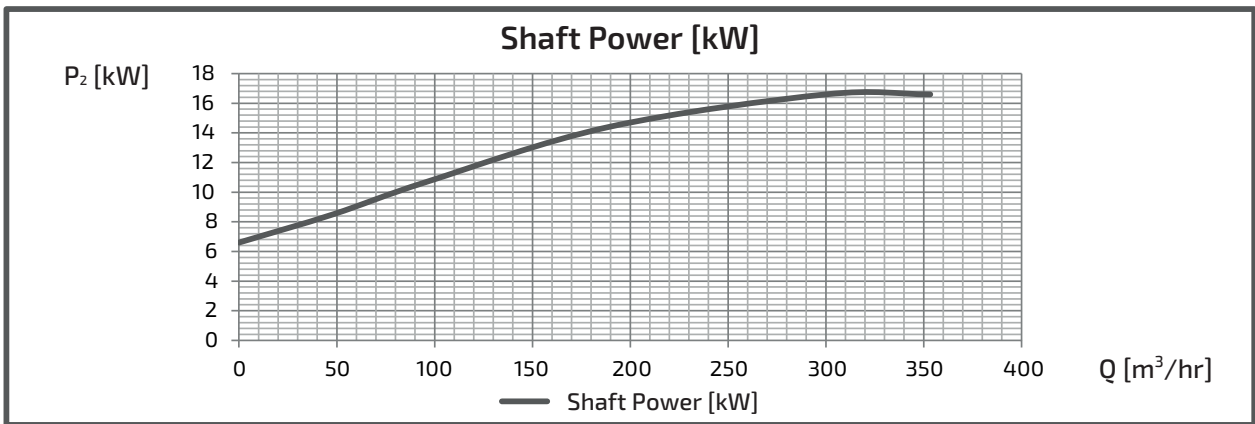
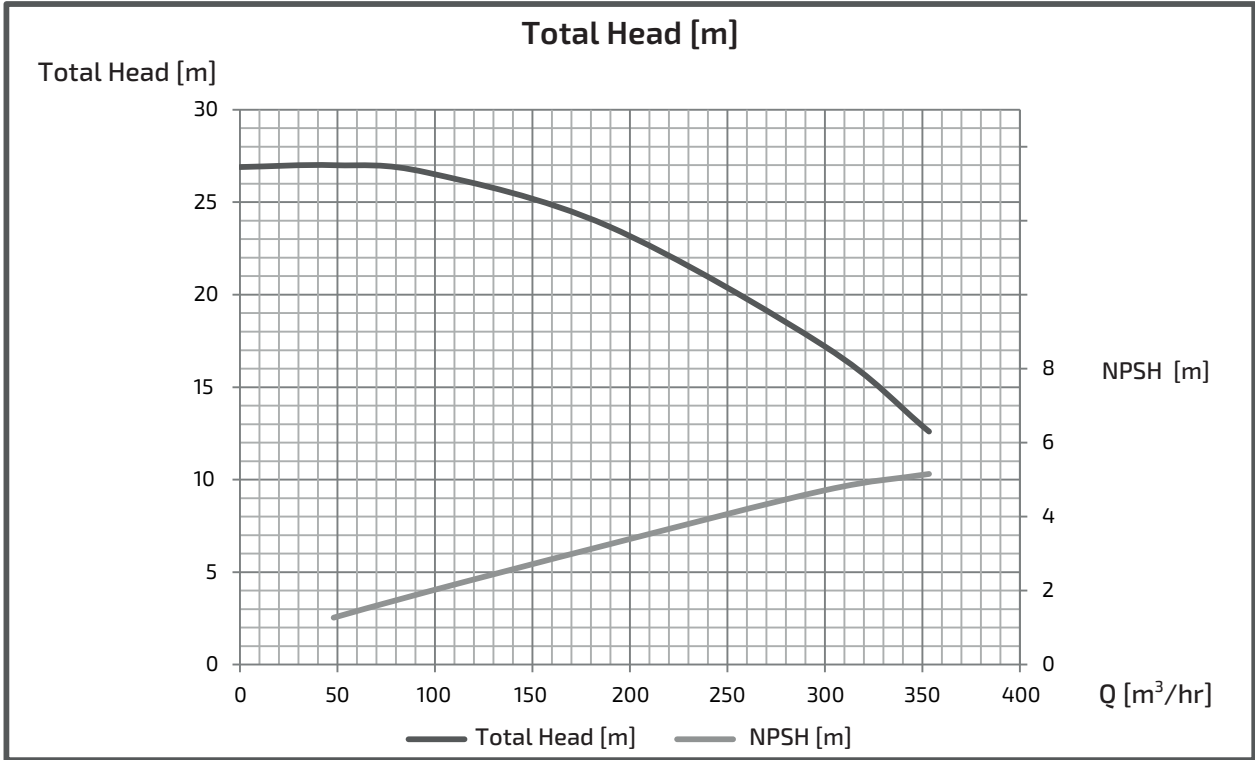
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEL1505M(G)4ME18

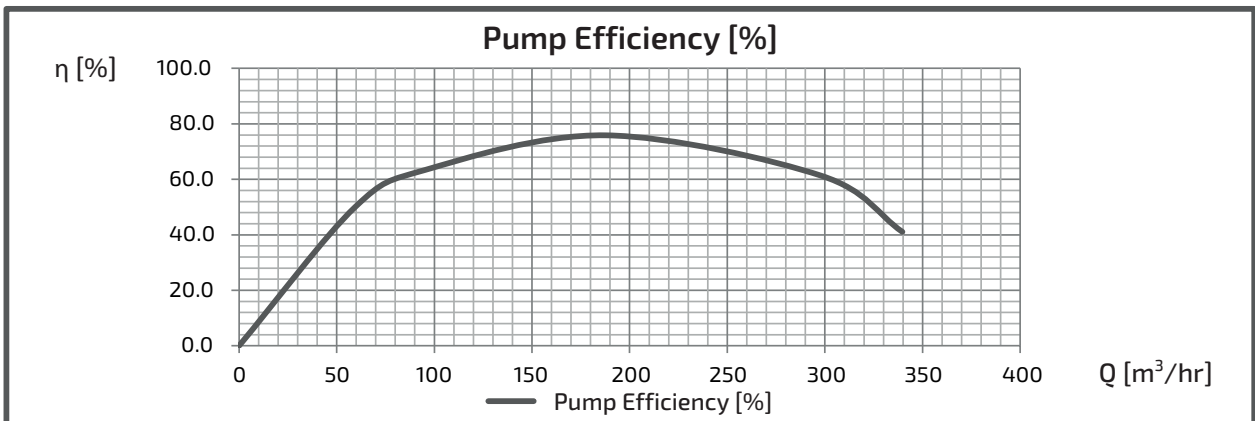
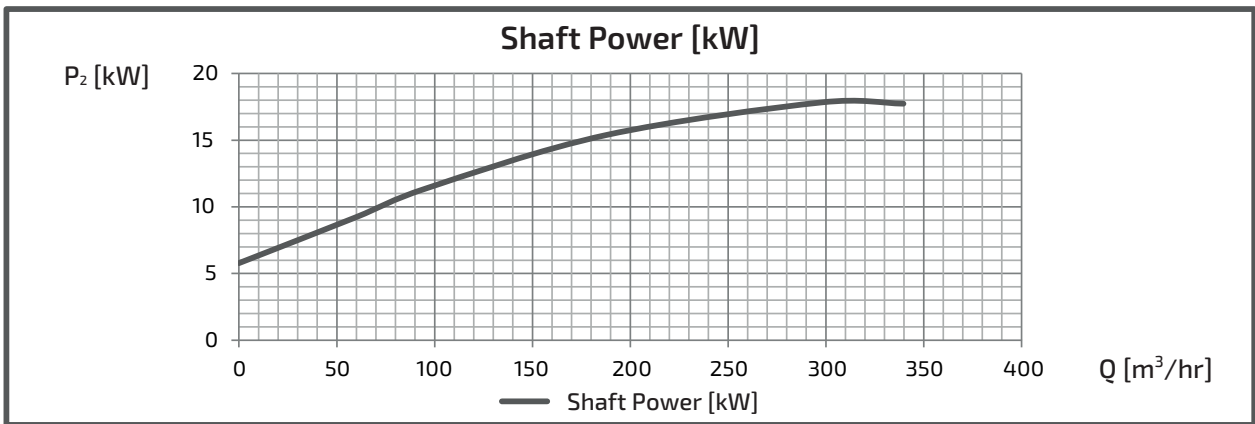
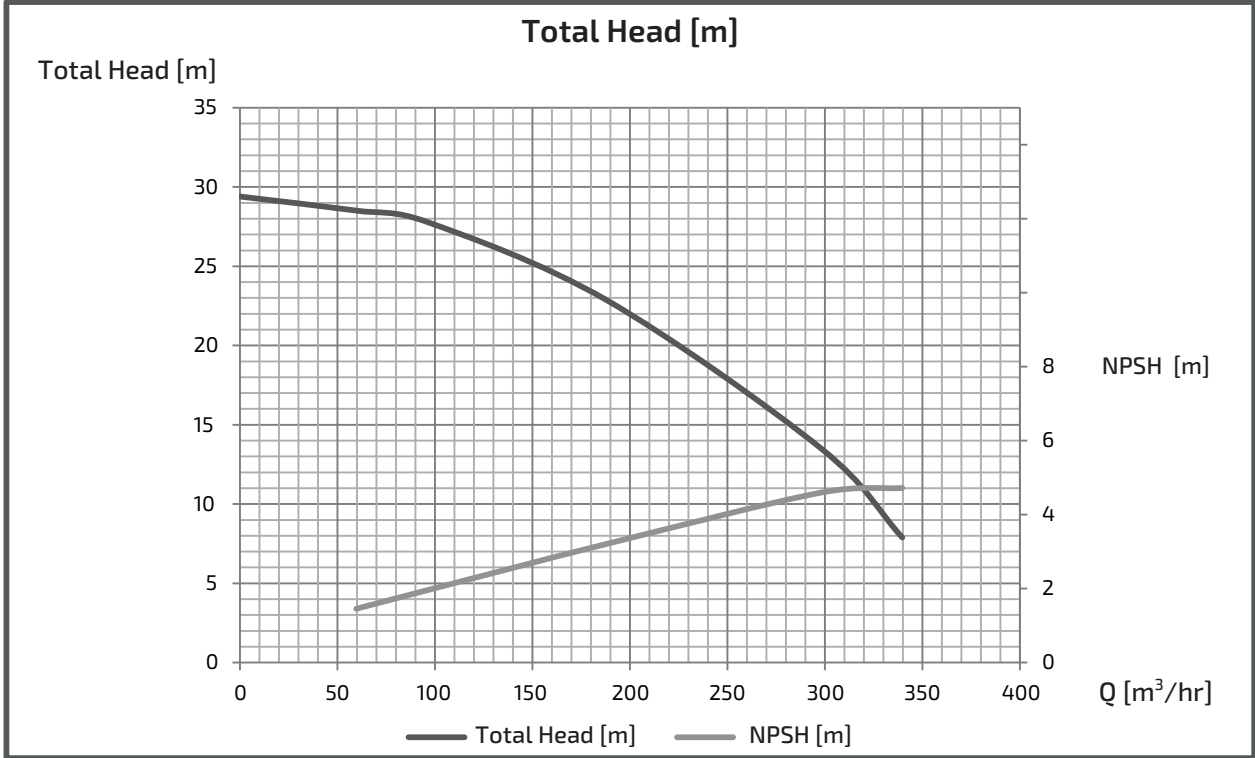
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1505M(G)4ME18

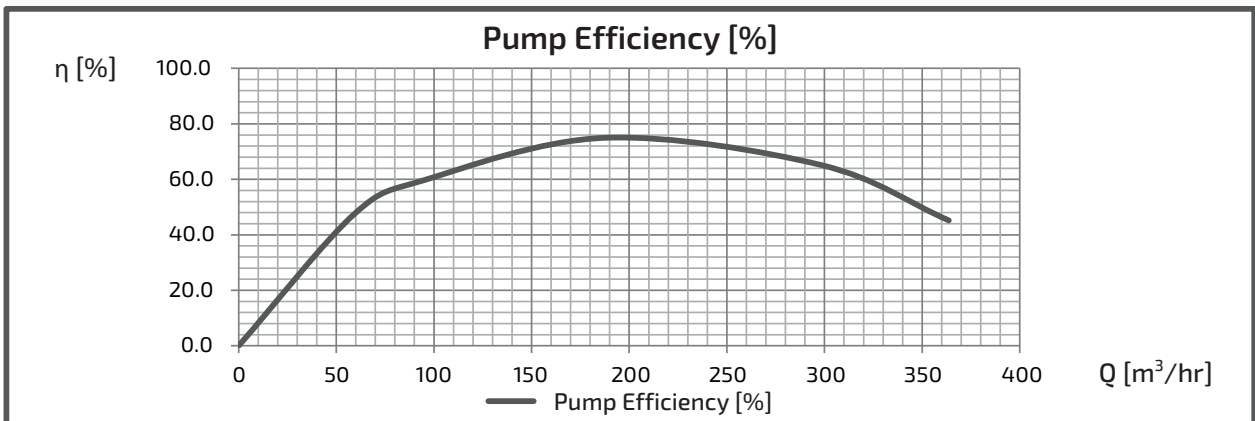
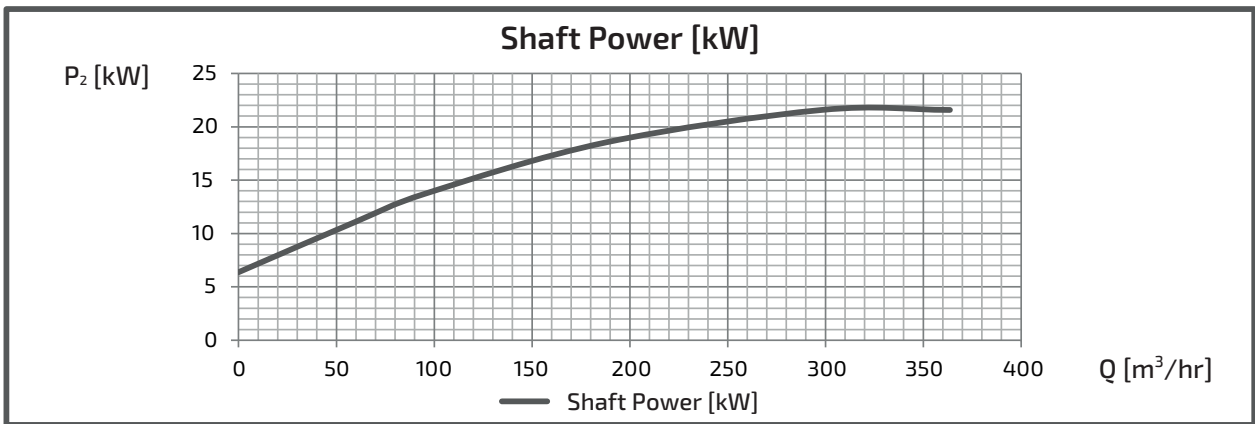
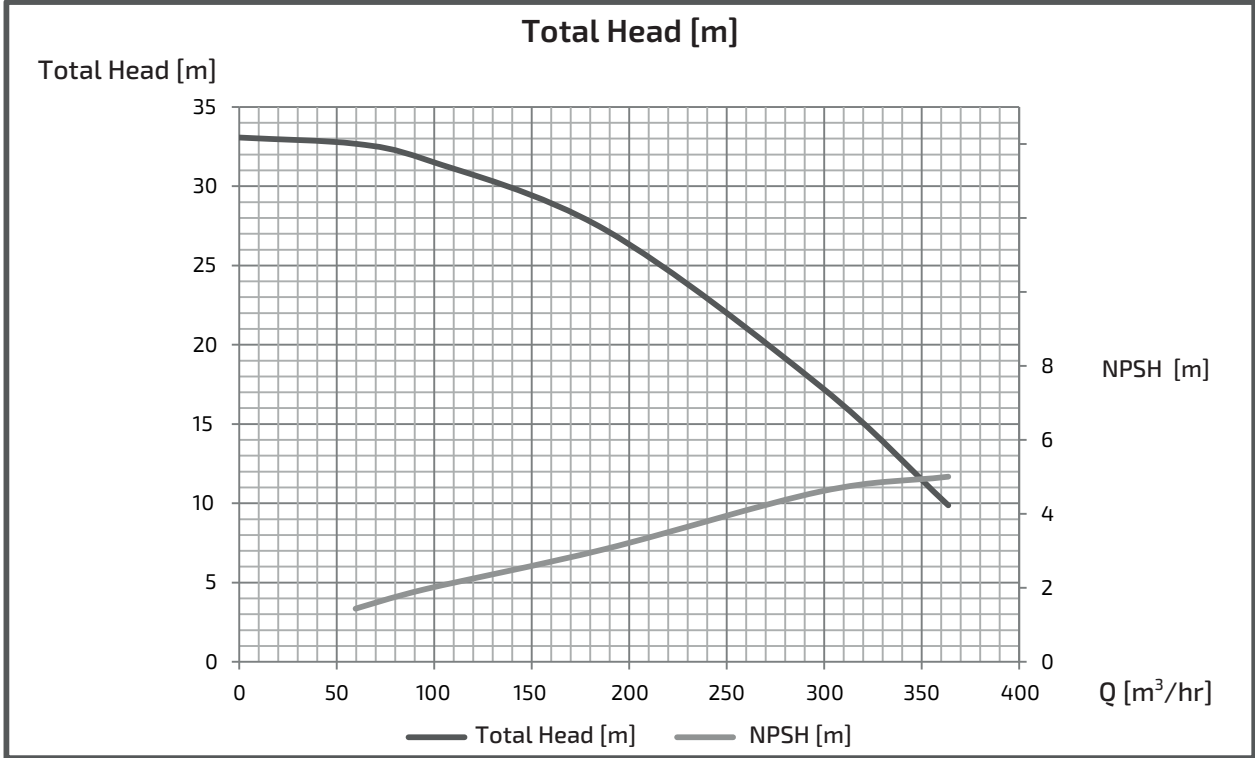
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1505M(G)4ME22

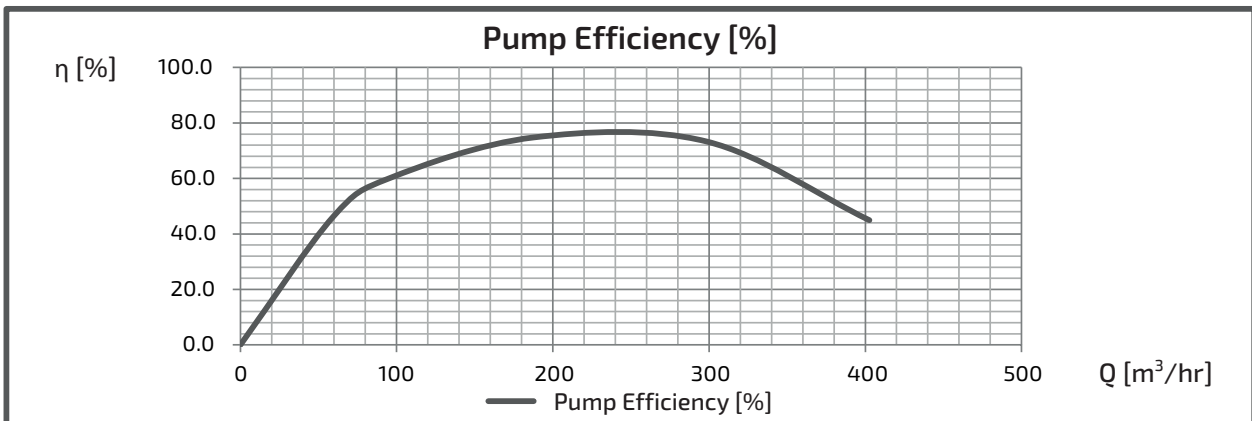
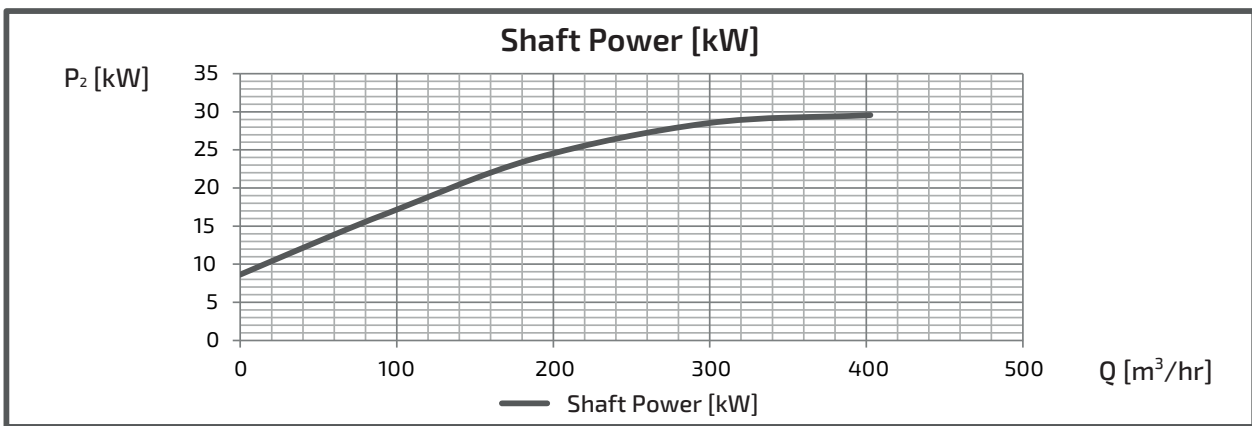
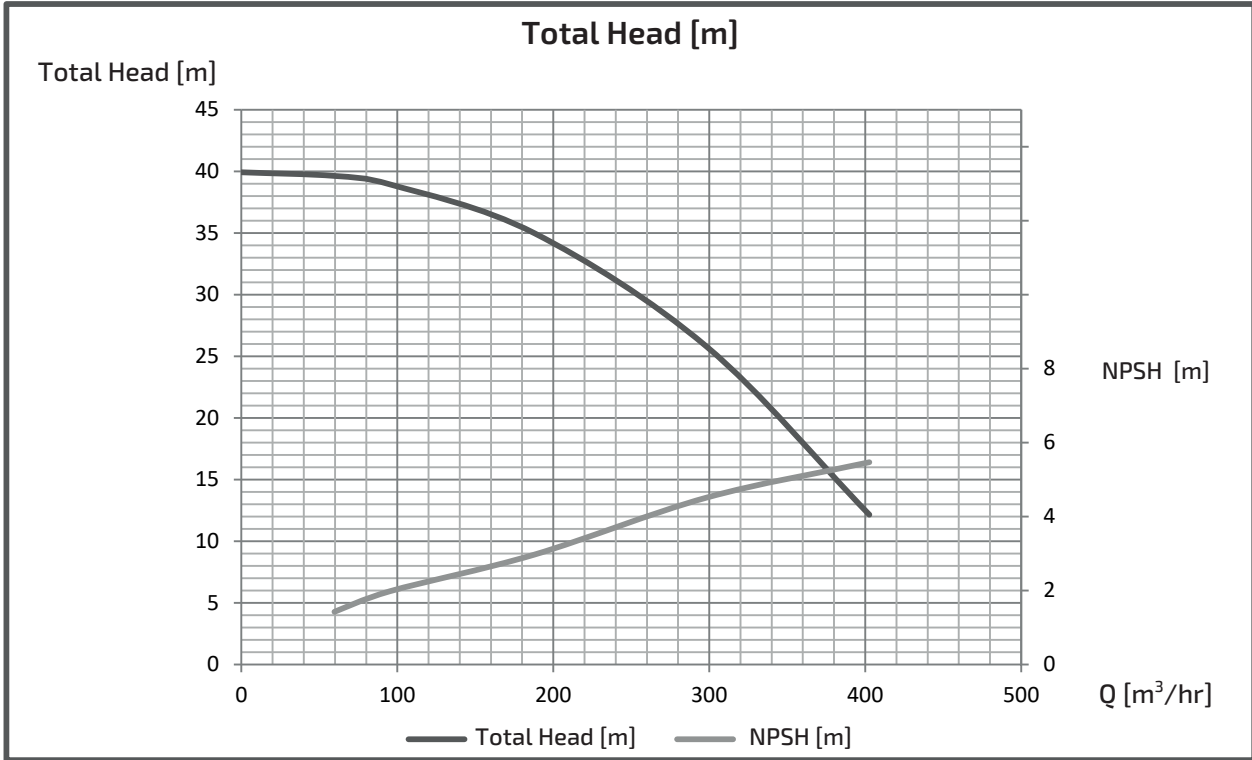
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1505M(G)4ME30

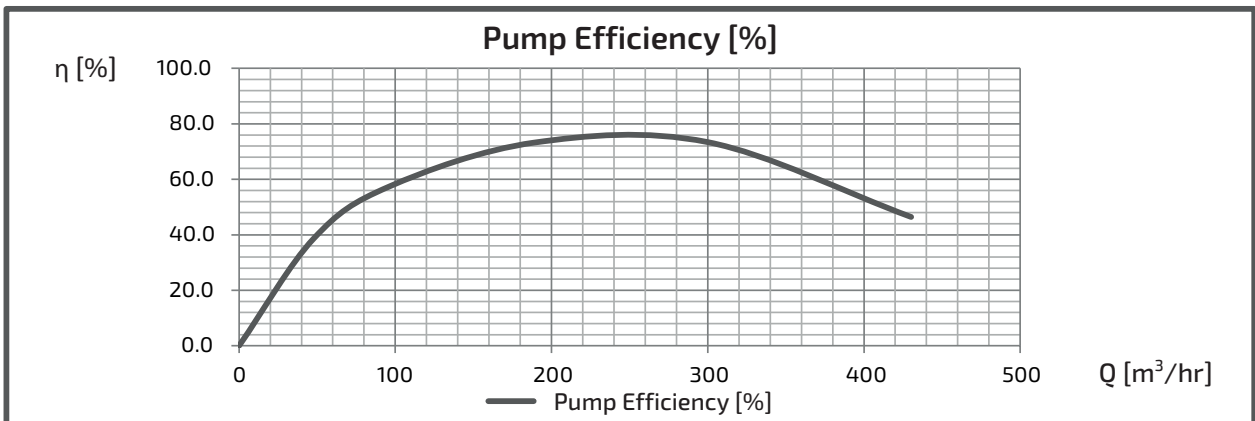
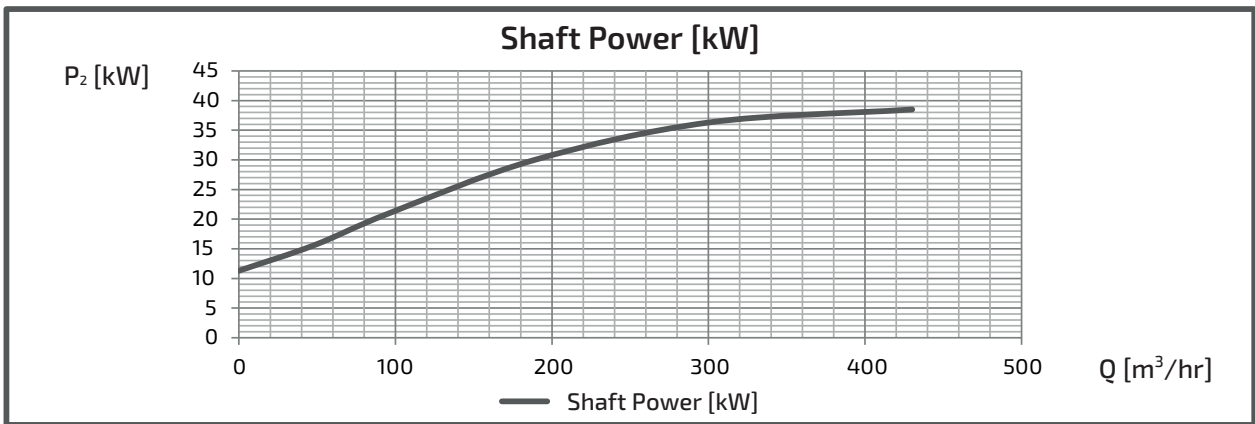
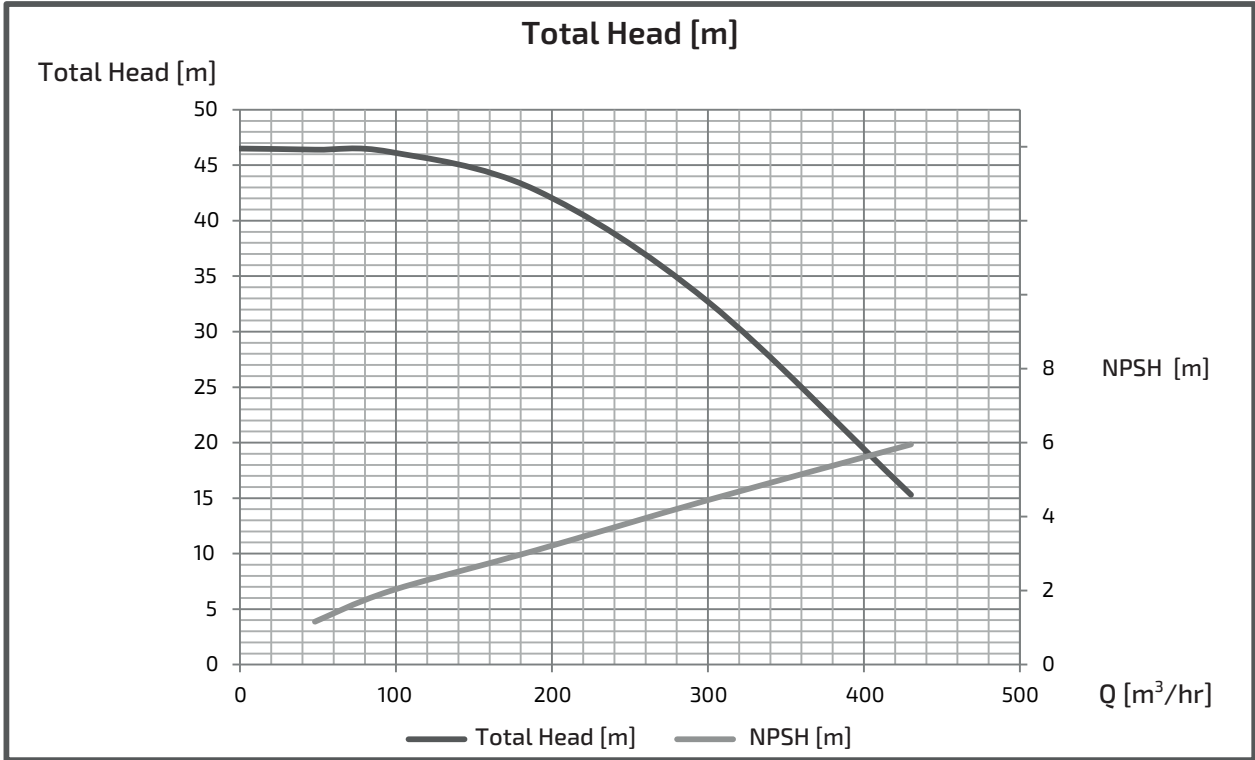
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEM1505M(G)4ME37

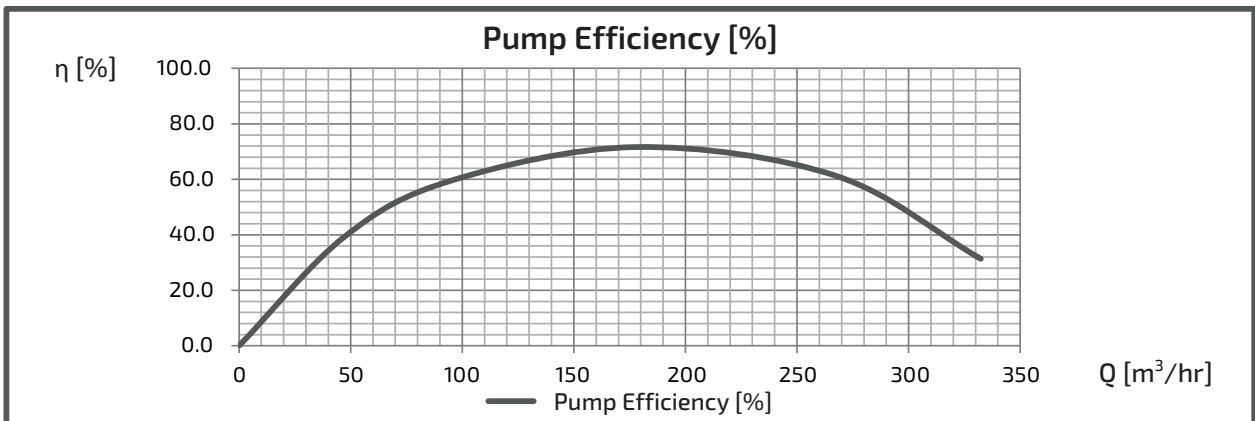
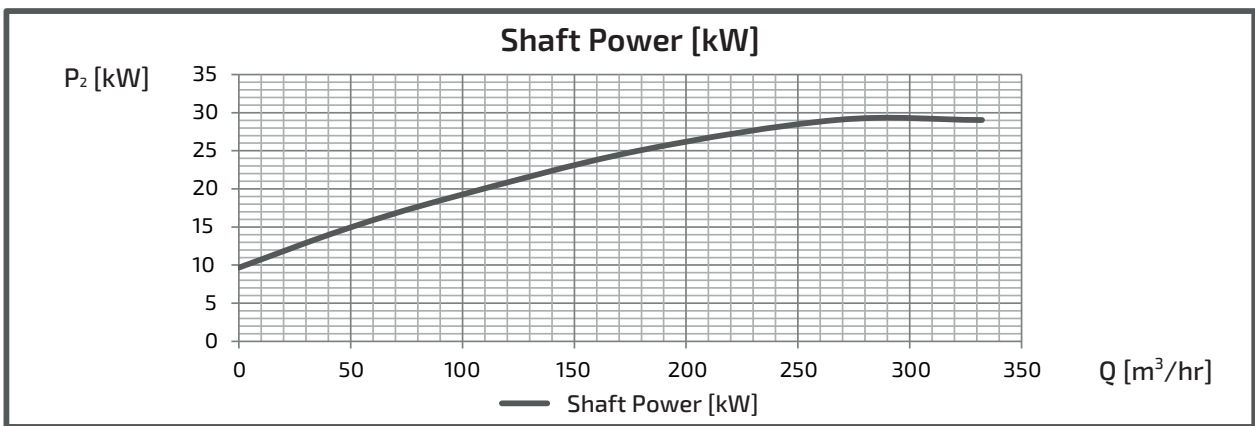
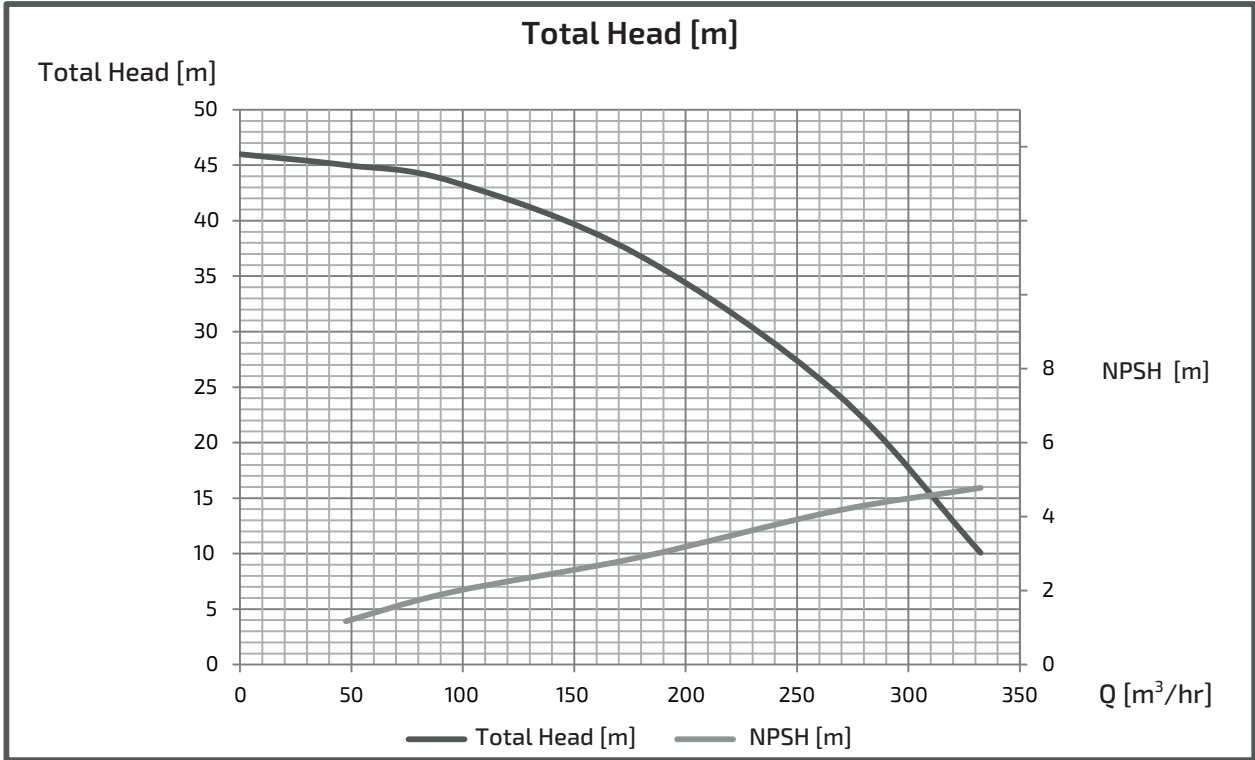
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEO1505M(G)4ME30

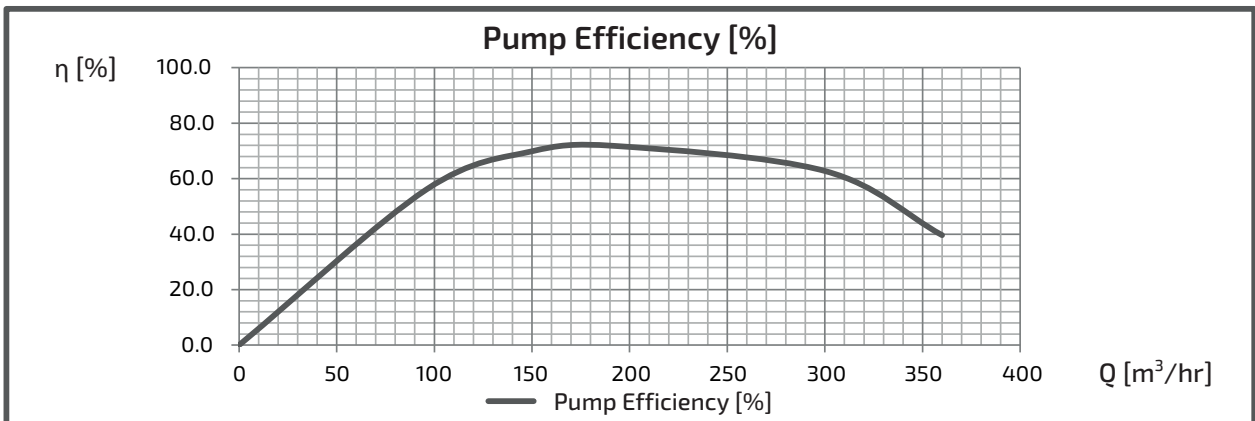
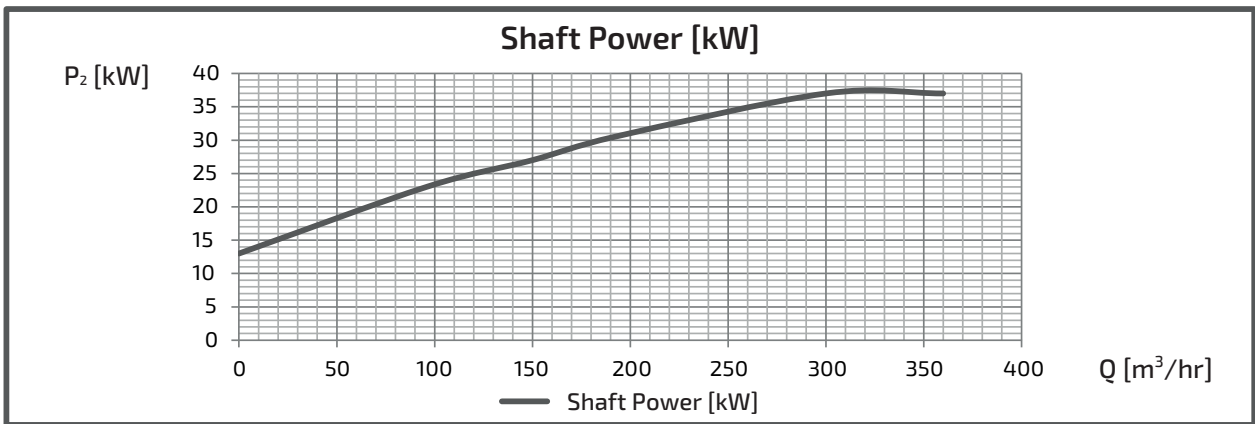
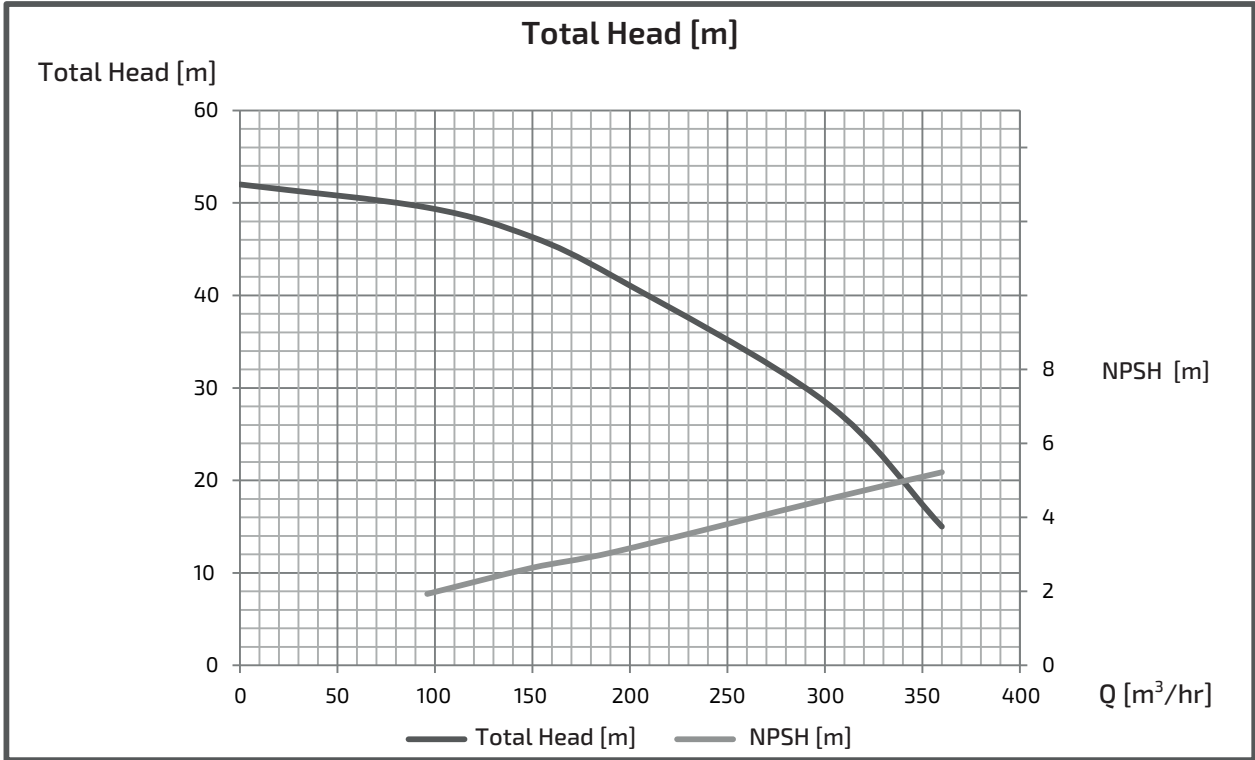
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEO1505M(G)4ME37

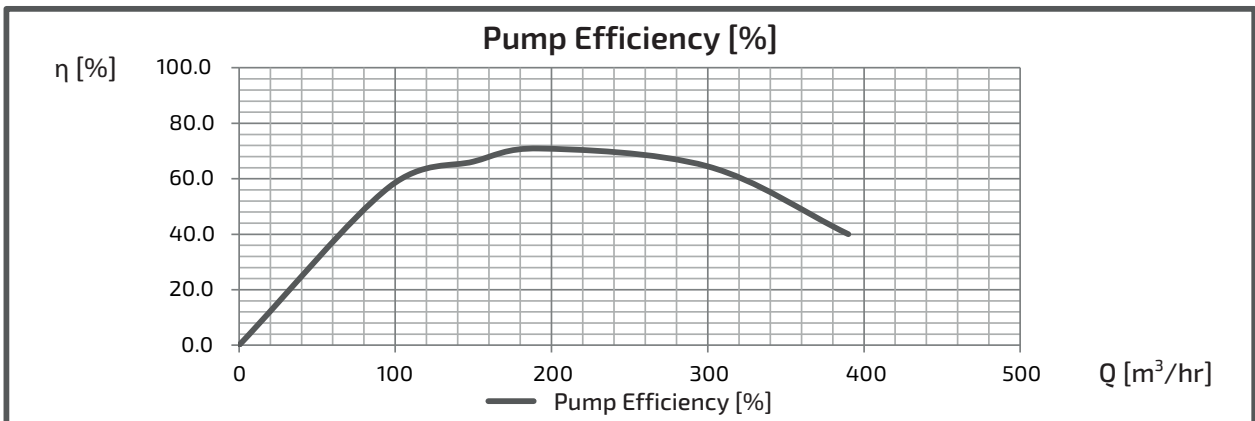
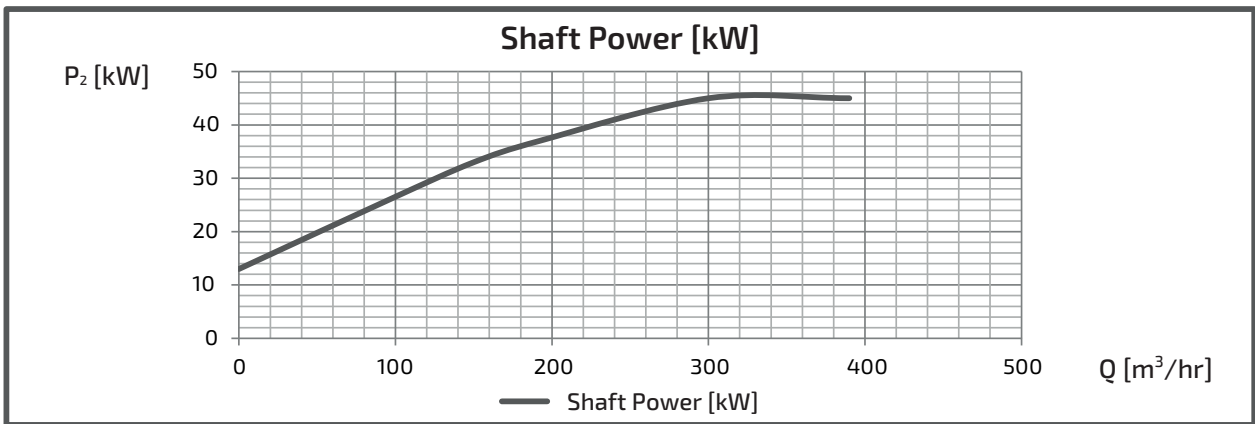
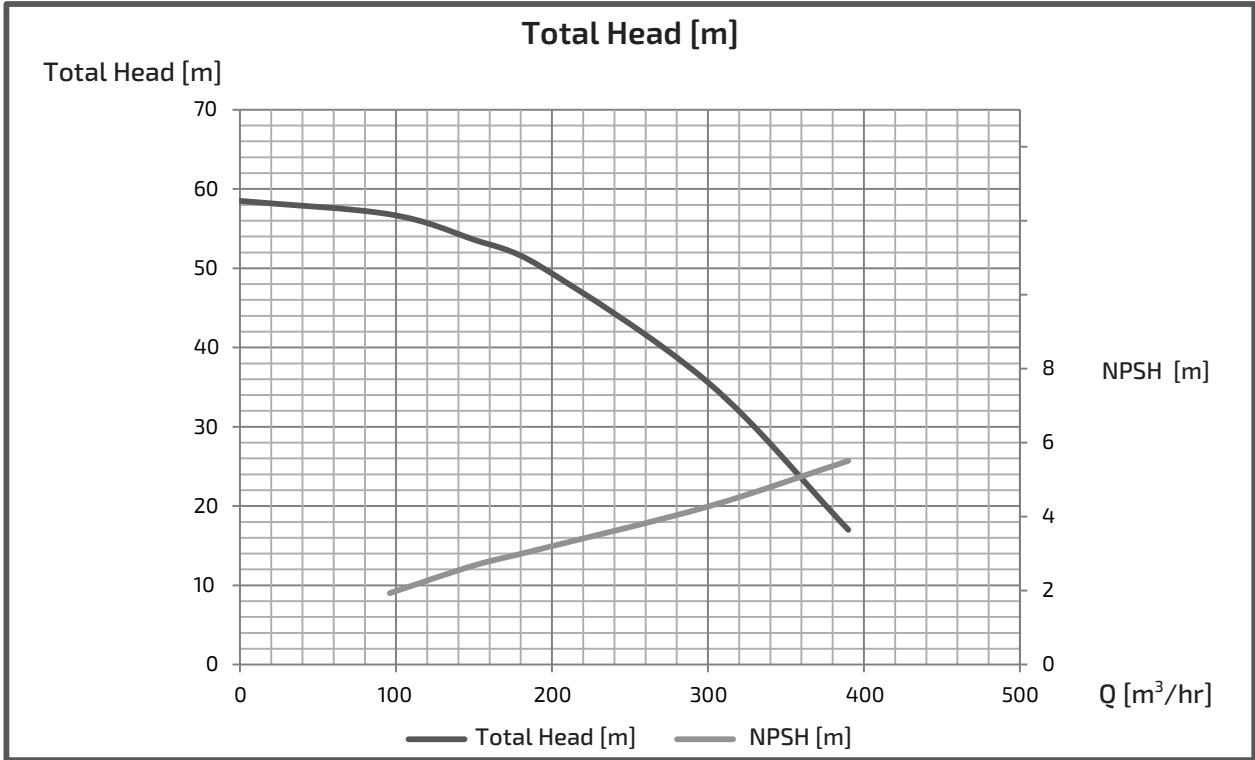
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEO1505M(G)4ME45

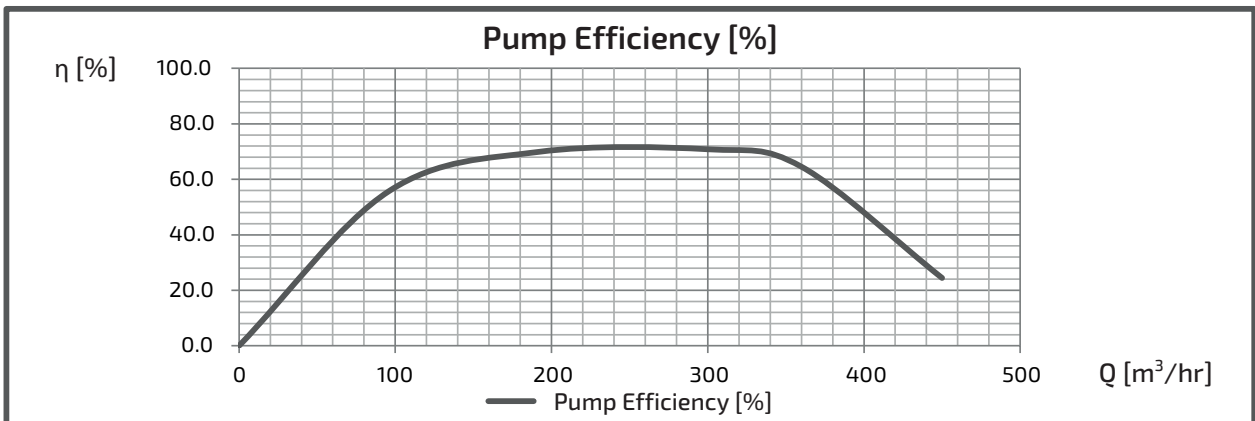
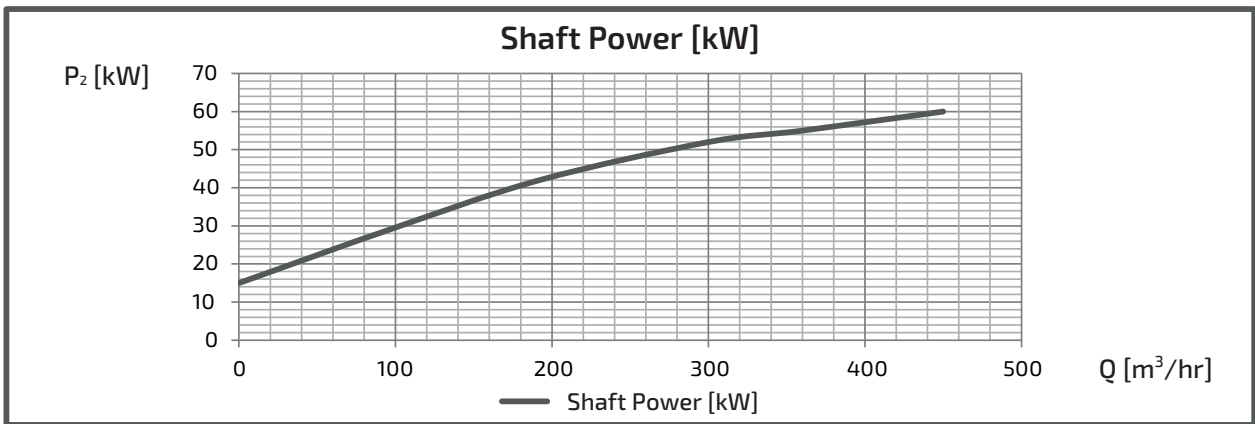
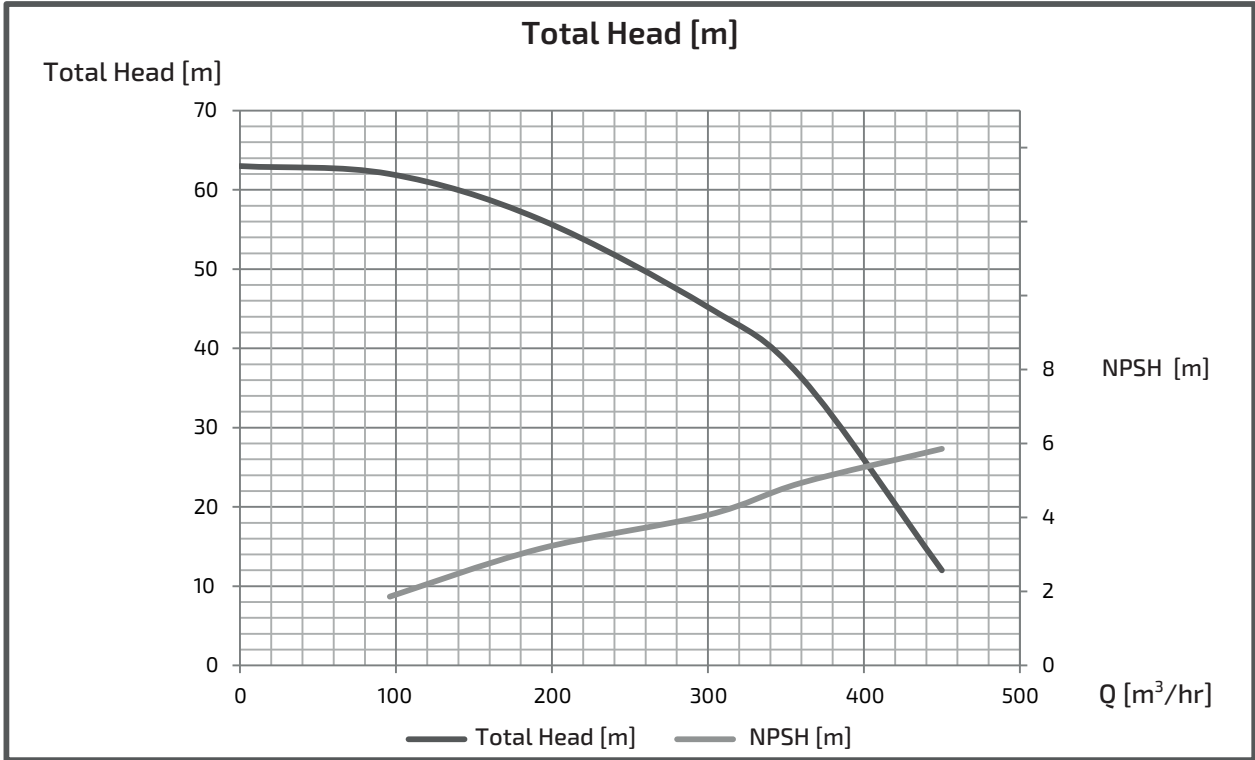
■ PERFORMANCE CURVES



INDIVIDUAL EXPECTED PERFORMANCE CURVE

MODEL : GEO1505M(G)4ME55

■ PERFORMANCE CURVES



IMPORTANT SAFETY PRECAUTIONS

Always read the manual thoroughly and fully comprehend the contents for safe operation before starting use. Precautions for using products safely and for preventing personal injuries or physical damage are given in the manual.

- Matters falling under the following may not be covered by the warranty: uses out of the specified scope of application, failure to comply with precautions, improper repairs and alterations, matters arising from natural disasters, matters arising from the installation environment (improper power source, foreign objects, sand etc.), non-compliance with laws and regulations or standards pertaining thereto, accidental or intentional damage or injury, replacement of consumable parts, defects due to resale, etc.
- Do not use the product for applications out of the product specifications. Doing so may cause electric shock, fire, water leakage, etc.
- Have spare equipment ready when using pumps for equipment for living things (fish farms, fish tanks, aquariums, etc.) or critical equipment.
- Pump failure may cause lack of oxygen and water quality deterioration, and may affect the lives of the living things.
When using pumps for equipment for living things (fish farms, fish tanks, aquariums, etc.), do not install the pump in the tank where the living things are put into. The current leakage or sealing liquid leak from the mechanical seal may cause the death of the living things.
- If used to transport food-related items, give due consideration to the materials used. Contamination by foreign objects may occur.
- Avoid using for living things which disagrees with copper alloy. It may affect the lives of the living things.
- Select a product which is appropriate for your application. Inappropriate use of products may cause accidents.
- Conduct construction in accordance with the applicable laws and regulations (the Technical Standards of Electric Installation, interior wiring regulation, Building Standards Act, Water Supply Law, etc.). Not only does it violate the laws and regulations, but it also may cause injuries due to electric shock, fire, falling and tipping over.
- Do not use in places where people are assumed to get in contact with the product (baths, pools, lakes, etc.). Electric leak may occur and cause electric shock.
- Depending on the equipment, attach a filter etc. appropriate for your application on the discharge side before use, perform thorough flushing to check that there is no contamination. Cutting oil, rubber mold releasing agent, foreign objects etc. from the manufacturing line and cutting oil, foreign objects etc. from the pipeline may contaminate the liquid which is to be handled.
- Do not operate pumps with a specification of 50Hz at 60Hz. It may cause damage due to overpressure or burn damage of motors etc. due to overload. Do not operate pumps with a specification of 60Hz at 50Hz. Pump performance may be reduced.
- Only repair technicians may disassemble, repair, modify the product or replace cables. Defects may cause failure, damage, electrification or fire.
- It is recommended that both periodic and daily inspections be performed in order to ensure that the pump will operate reliably for as long as possible. Failure to perform inspections may lead to pump failure, accidents etc. For periodic inspections, please consult your distributor or our nearest sales office.

Note

Specifications/Configurations may be altered as a result of improvements and such.
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